

**U.S. Grains Council  
2020/2021  
Corn Harvest  
Quality Report**

November 27, 2020





# Quality, Reliability, Transparency



*Building partnerships  
based on trust*

*Bridge to world's  
largest, most reliable  
grain supply*

## 2020/2021 Corn Harvest Quality Report

*Reliable and  
Comparable Data*

*Transparent and  
Consistent Methodology*

*Early Look at General  
Harvest Quality*

10<sup>th</sup>



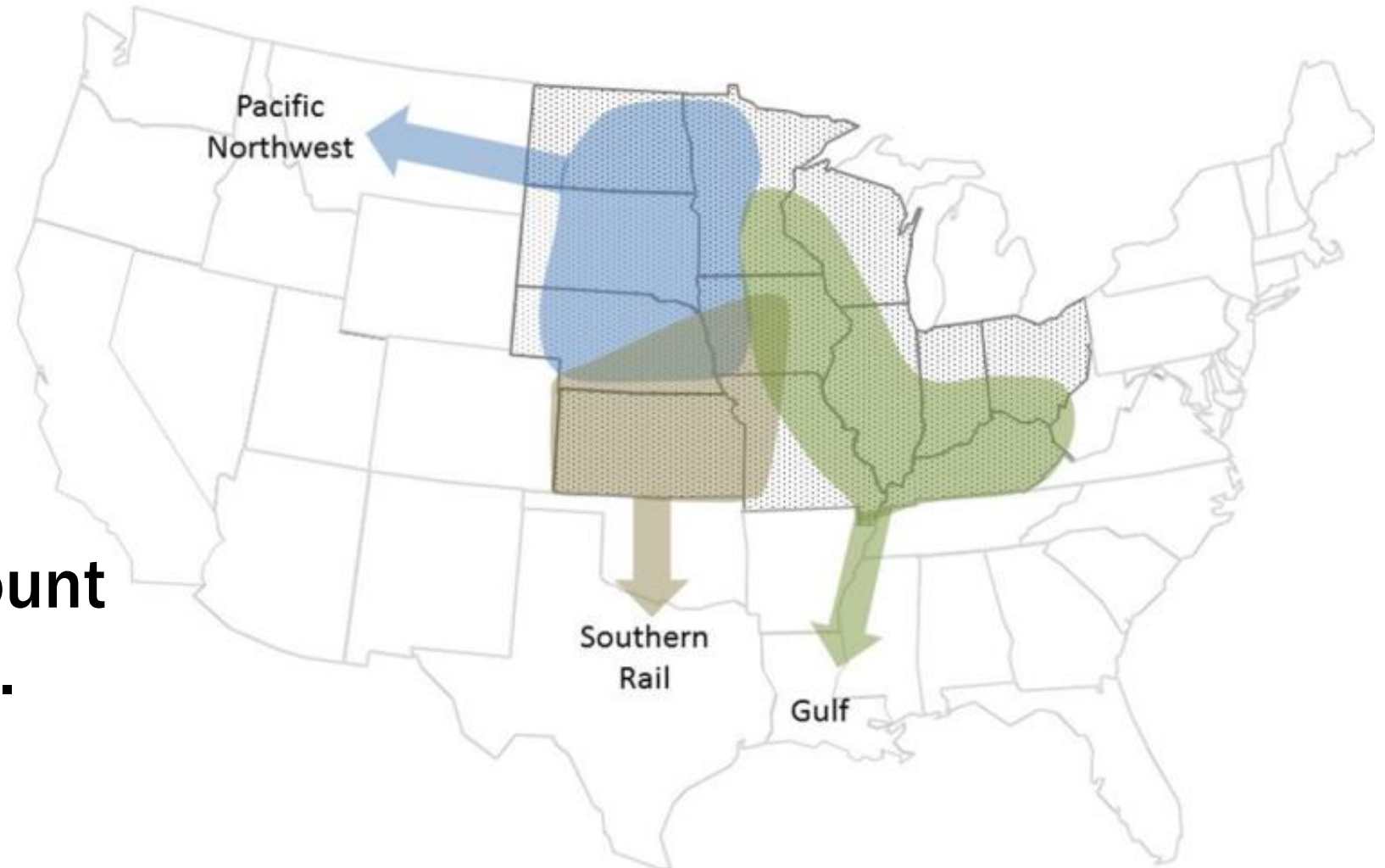
# Tools for Better Decision Making

- ✓ Evaluating trends and factors that impact corn quality
- ✓ Annual Series:  
*Enhancing knowledge over time*
- ✓ Quality at export affected by many factors in the U.S. grain marketing system
- ✓ Corn Export Cargo Quality Report in March 2021 will report U.S. corn quality from samples at export points

**2020/2021  
CORN HARVEST  
QUALITY REPORT**



# Export Catchment Areas (ECAs)



**601 samples from  
12 states that account  
for over 90% of U.S.  
corn exports**



# Quality Factors Tested

## Grading Factors

- Test weight
- Broken corn
- Foreign material
- Total damage
- Heat damage

## Moisture

## Chemical Composition

- Protein
- Starch
- Oil

## Physical Factors

- Stress cracks
- 100-kernel weight
- Kernel volume
- True density
- Whole kernels
- Horneous (hard) endosperm

## Mycotoxins

- Aflatoxin
- DON (Vomitoxin)
- Fumonisin
- Ochratoxin A
- T-2
- Zearalenone





# 2020 Growing Conditions and Impact on Crop Development



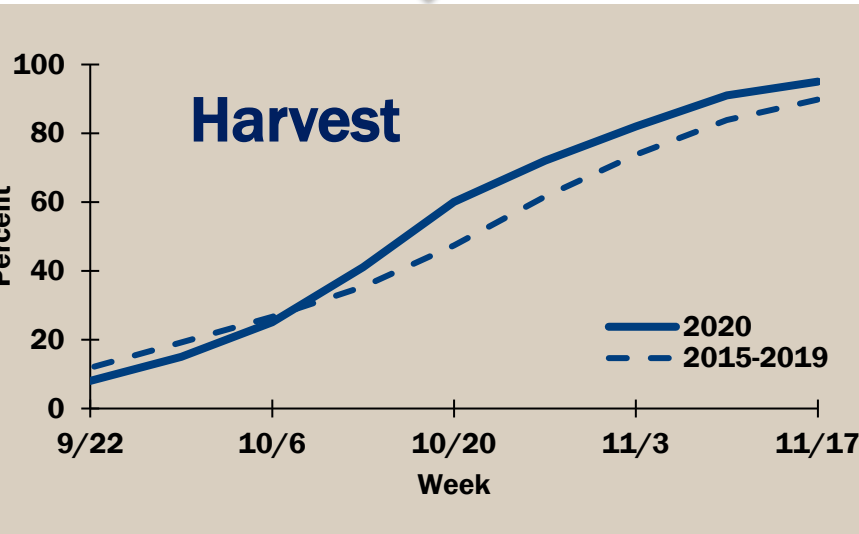
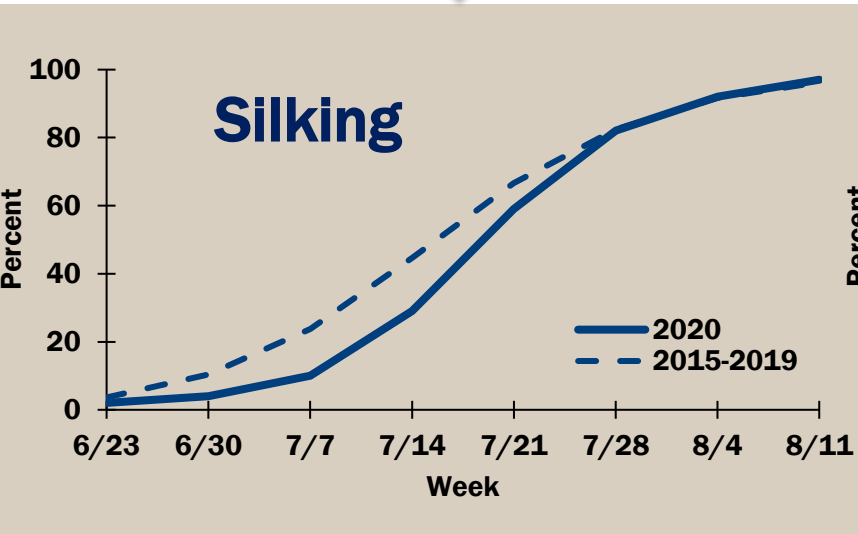
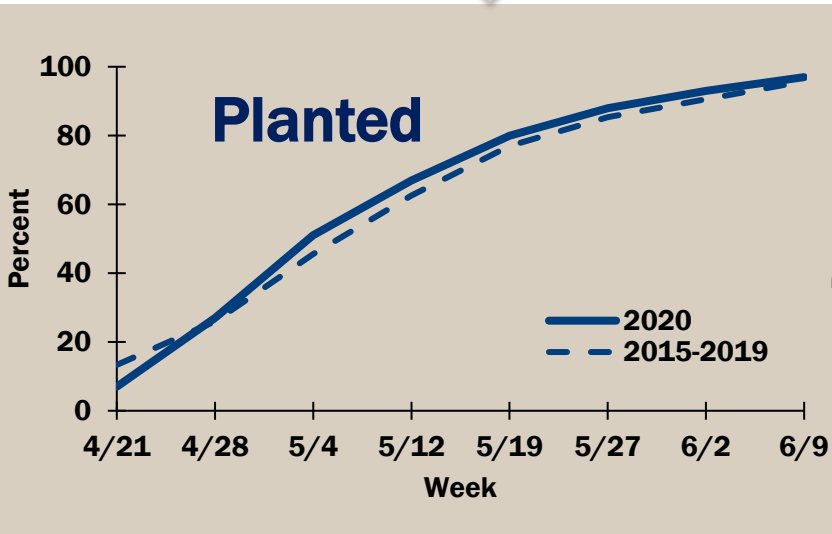
Favorable April and May conditions led to timely planting



Wide-ranging temperatures and precipitation



Late grain-fill was dry and warm, promoting a timely harvest



Favorable weather conditions for crop development

Favorable pollination and crop development

Crop harvested with lower moisture content



# 2020/2021 Corn Harvest Quality Highlights



Overall Crop	Grade Factors/ Moisture vs. 5YA	Chemical Composition vs. 5YA	Physical Factors vs. 5YA	Mycotoxins
<p><b>67%</b> of crop rated good or excellent condition &amp; <b>record high yields</b></p> <p>Harvest about <b>91%</b> complete as of November 8, higher than the 5YA<sup>†</sup> (85%) and 2019 (62%)</p>	<p>Test Weight <b>Higher</b></p> <p>BCFM <b>Same</b></p> <p>Total Damage <b>Lower</b></p> <p>Moisture <b>Lower</b></p>	<p>Protein <b>Higher</b></p> <p>Starch <b>Lower</b></p> <p>Oil <b>Lower</b></p>	<p>Stress Cracks <b>Slightly Higher</b></p> <p>100-Kernel Weight <b>Slightly Lower</b></p> <p>True Density <b>Similar</b></p> <p>Whole Kernels <b>Similar</b></p>	<p><b>99.4%</b> of samples <math>\leq</math> FDA action level for Aflatoxin<sup>‡</sup></p> <p><b>100.0%</b> of samples below FDA advisory level for DON of 5.0 ppm <sup>‡</sup></p> <p><b>98.9%</b> of samples <math>\leq</math> FDA Fumonisin guidance level of 5 ppm<sup>‡</sup></p>

<sup>†</sup>5YA = 2015-2019 crop years

<sup>‡</sup>Action, advisory and guidance levels for corn intended for feed use



# Grade Factors and Moisture





# Grades and Grade Requirements



Grade	Minimum Test Weight		Maximum Limits of Damaged Kernels		
	Pounds per Bushel	Kilogram per Hectoliter	Heat Damage (%)	Total (%)	BCFM (%)
U.S. No. 1	56.0	72.1	0.1	3.0	2.0
U.S. No. 2	54.0	69.5	0.2	5.0	3.0
U.S. No. 3	52.0	66.9	0.5	7.0	4.0
U.S. No. 4	49.0	63.1	1.0	10.0	5.0
U.S. No. 5	46.0	59.2	3.0	15.0	7.0



# USDA Corn Quality Grades



**The U.S. has a reliable and transparent quality grading system.**

U.S. No. 1	U.S. No. 2	U.S. No. 3	U.S. No. 4	U.S. No. 5
<b>Minimum test weight per bushel:</b> 56 pounds (25.4 kg)	<b>Minimum test weight per bushel:</b> 54 pounds (24.5 kg)	<b>Minimum test weight per bushel:</b> 52 pounds (23.6 kg)	<b>Minimum test weight per bushel:</b> 49 pounds (22.2 kg)	<b>Minimum test weight per bushel:</b> 46 pounds (20.9 kg)
<b>Maximum limits:</b> 0.1% heat damaged 3% total damaged 2% BCFM	<b>Maximum limits:</b> 0.2% heat damaged 5% total damaged 3% BCFM	<b>Maximum limits:</b> 0.5% heat damaged 7% total damaged 4% BCFM	<b>Maximum limits:</b> 1% heat damaged 10% total damaged 5% BCFM	<b>Maximum limits:</b> 3% heat damaged 15% total damaged 7% BCFM

■ **Buyers should contract** quality requirements and non-grade factors.

■ **Final corn quality** is also impacted by movement through export marketing channels.



**U.S. GRAINS**  
COUNCIL  
[www.grains.org](http://www.grains.org)



# Grade Factors and Moisture

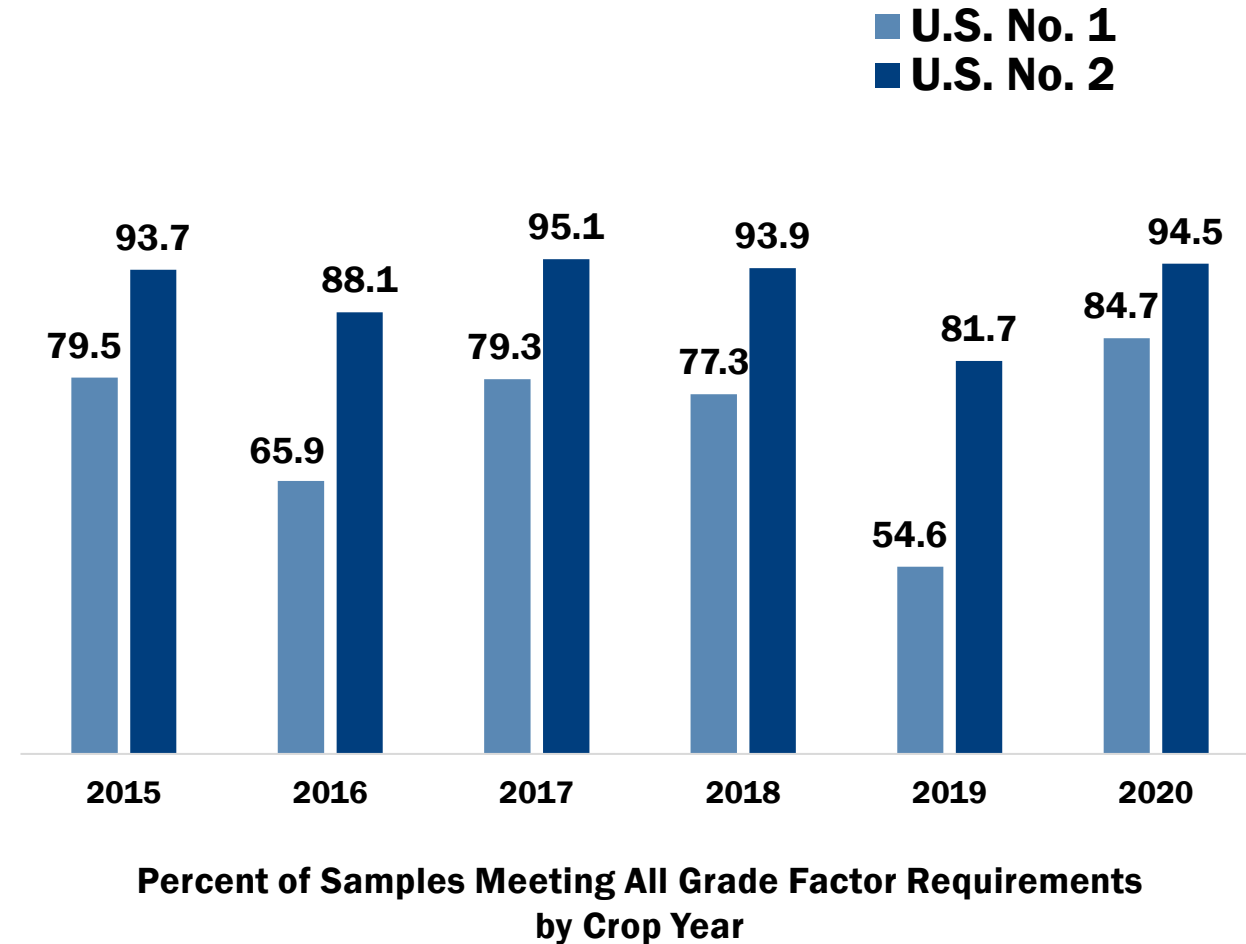


	Number of Samples	Average	Standard Deviation	Minimum	Maximum
Test Weight (lb/bu)	601	58.7	1.22	52.6	62.5
Test Weight (kg/hl)	601	75.5	1.57	67.7	80.4
BCFM (%)	601	0.8	0.49	0.1	8.8
Broken Corn (%)	601	0.6	0.34	0.0	2.8
Foreign Material (%)	601	0.2	0.22	0.0	8.3
Total Damage (%)	601	1.1	1.06	0.0	18.3
Heat Damage (%)	601	0.0	0.00	0.0	0.1
Moisture (%)	585	15.8	1.97	9.2	29.0



# Grade Factors Summary

- **84.7%** of samples No. 1 grade (54.6% in 2019)
- **94.5%** of samples No. 2 grade (81.7% in 2019)
- Average aggregate quality of the 601 samples tested was better than all grade factor requirements for U.S. No. 1 grade

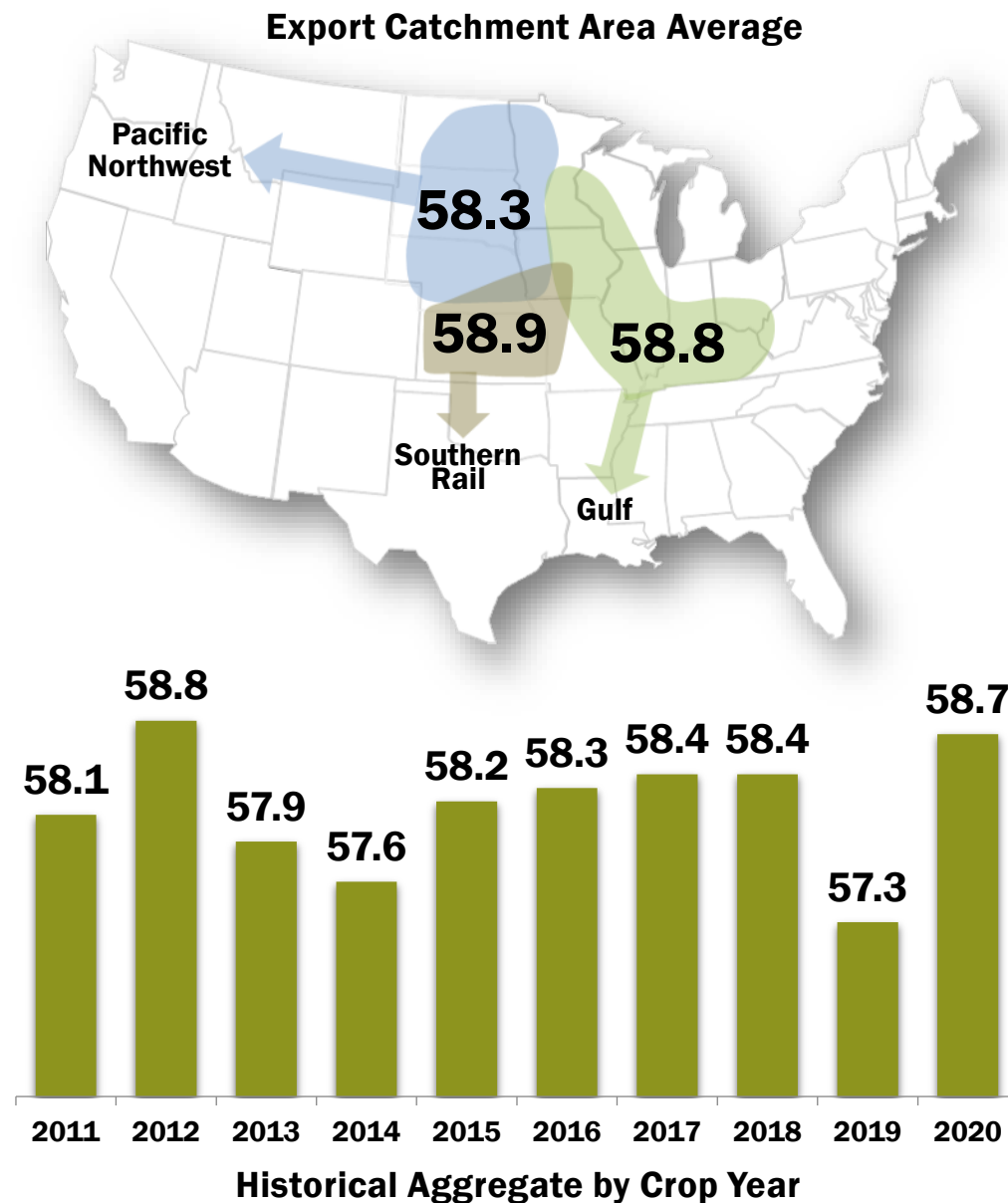
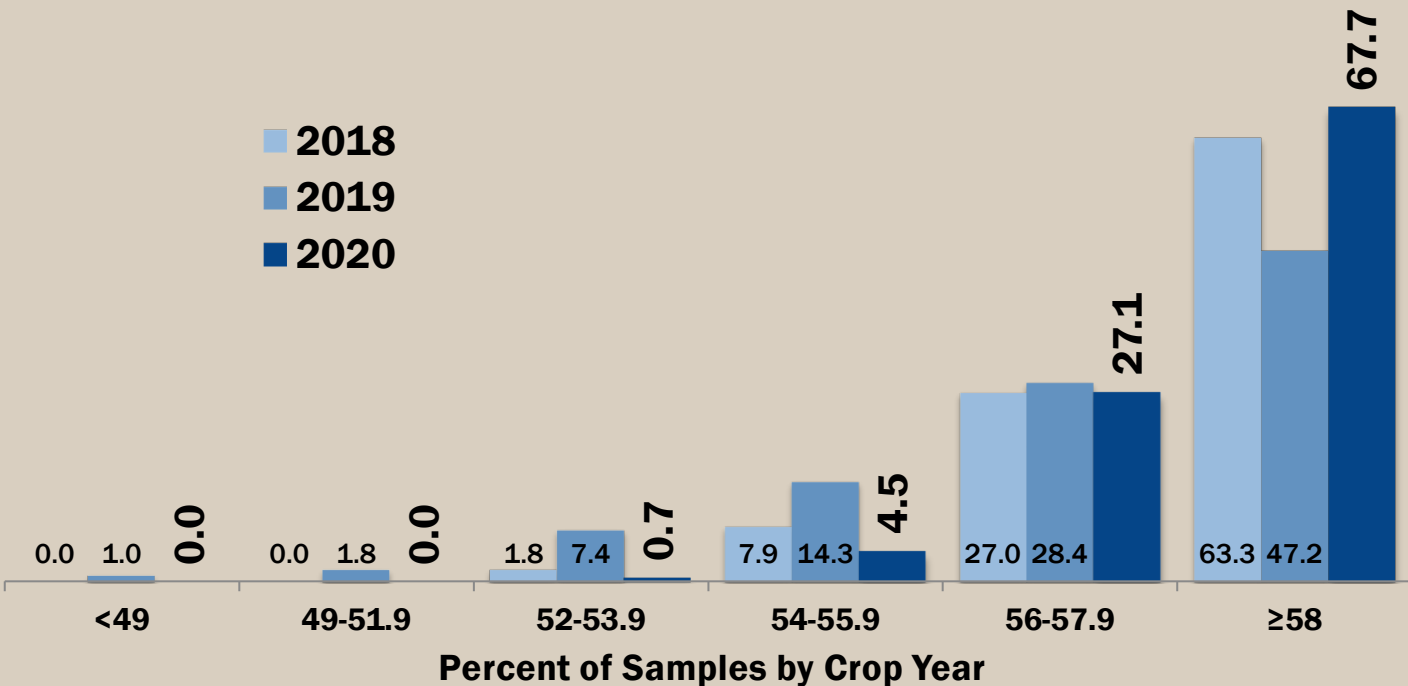




# Test Weight — U.S. Units

## U.S. Aggregate: 58.7 lb/bu

- Average **higher** than the 5YA (58.1 lb/bu)
- **94.8%** No. 1 grade (75.6% in 2019)

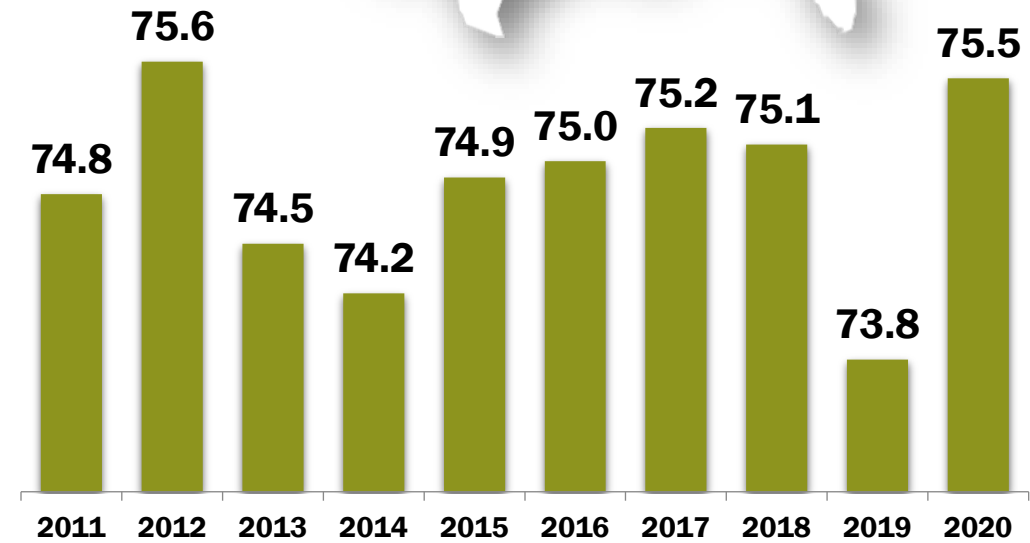
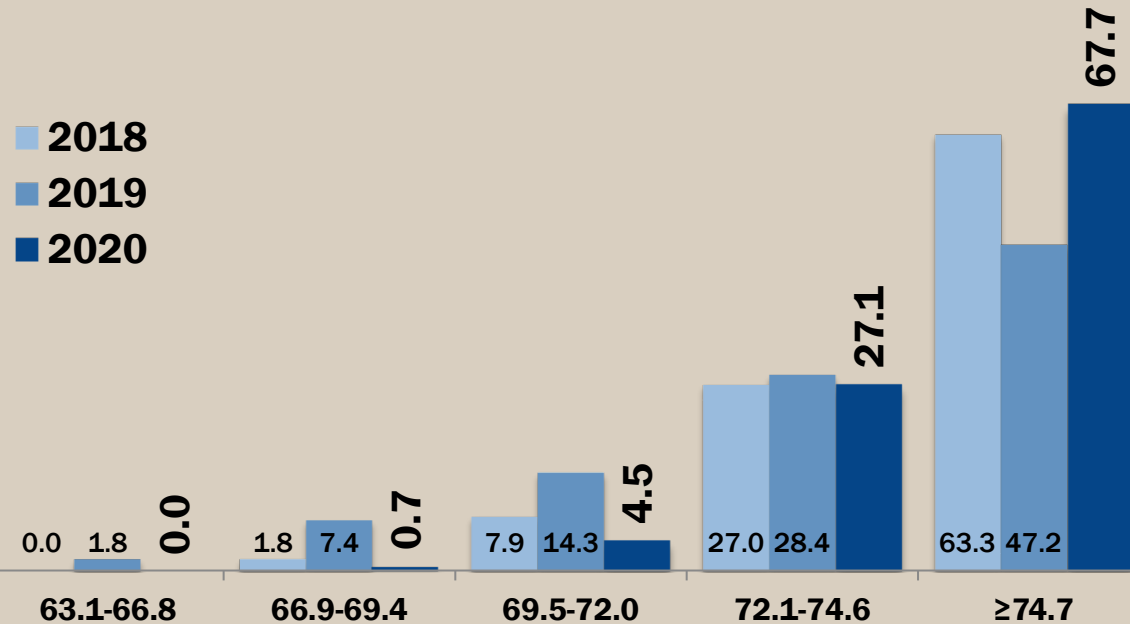
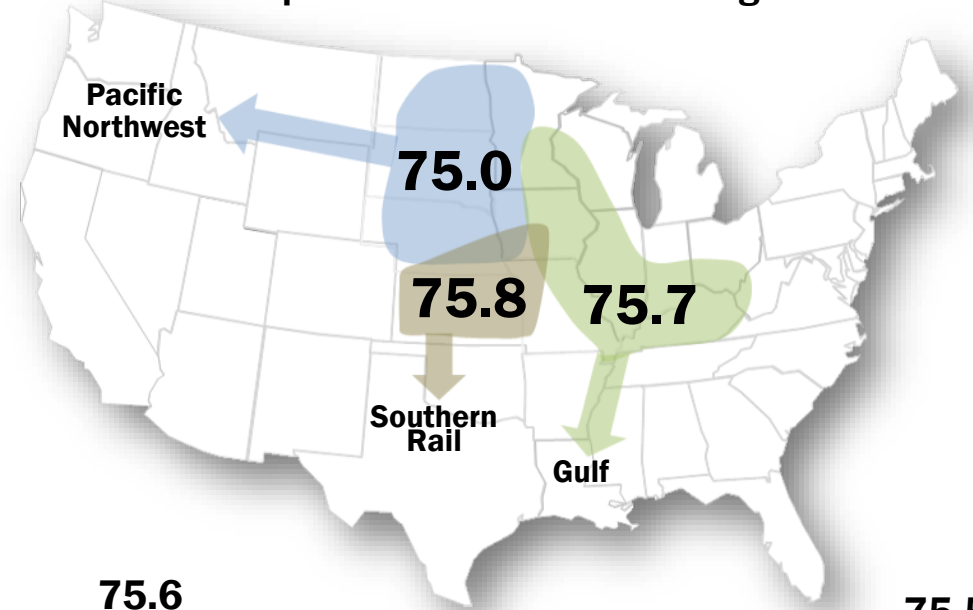


# Test Weight — Metric

## U.S. Aggregate: 75.5 kg/hl

- Average **higher** than the 5YA (74.8 kg/hl)
- **94.8%** No. 1 grade (75.6% in 2019)

Export Catchment Area Average

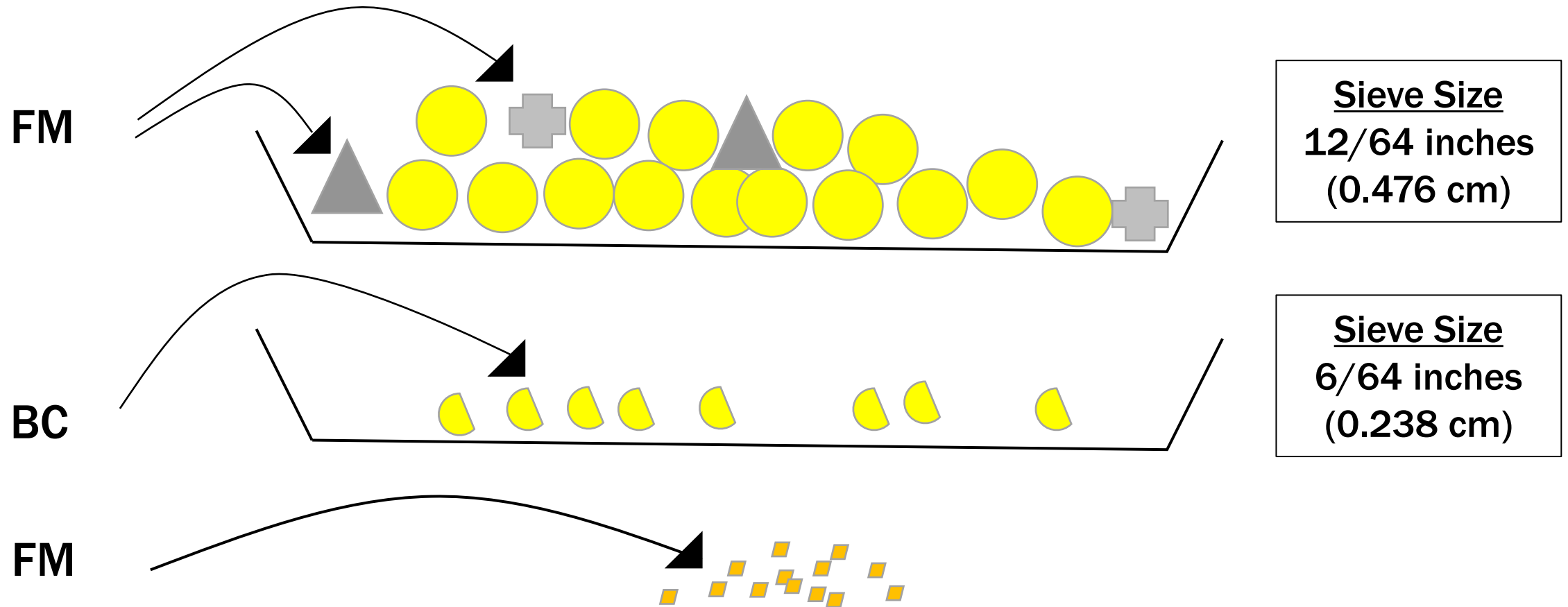


Percent of Samples by Crop Year

Historical Aggregate by Crop Year



# Broken Corn and Foreign Material\*



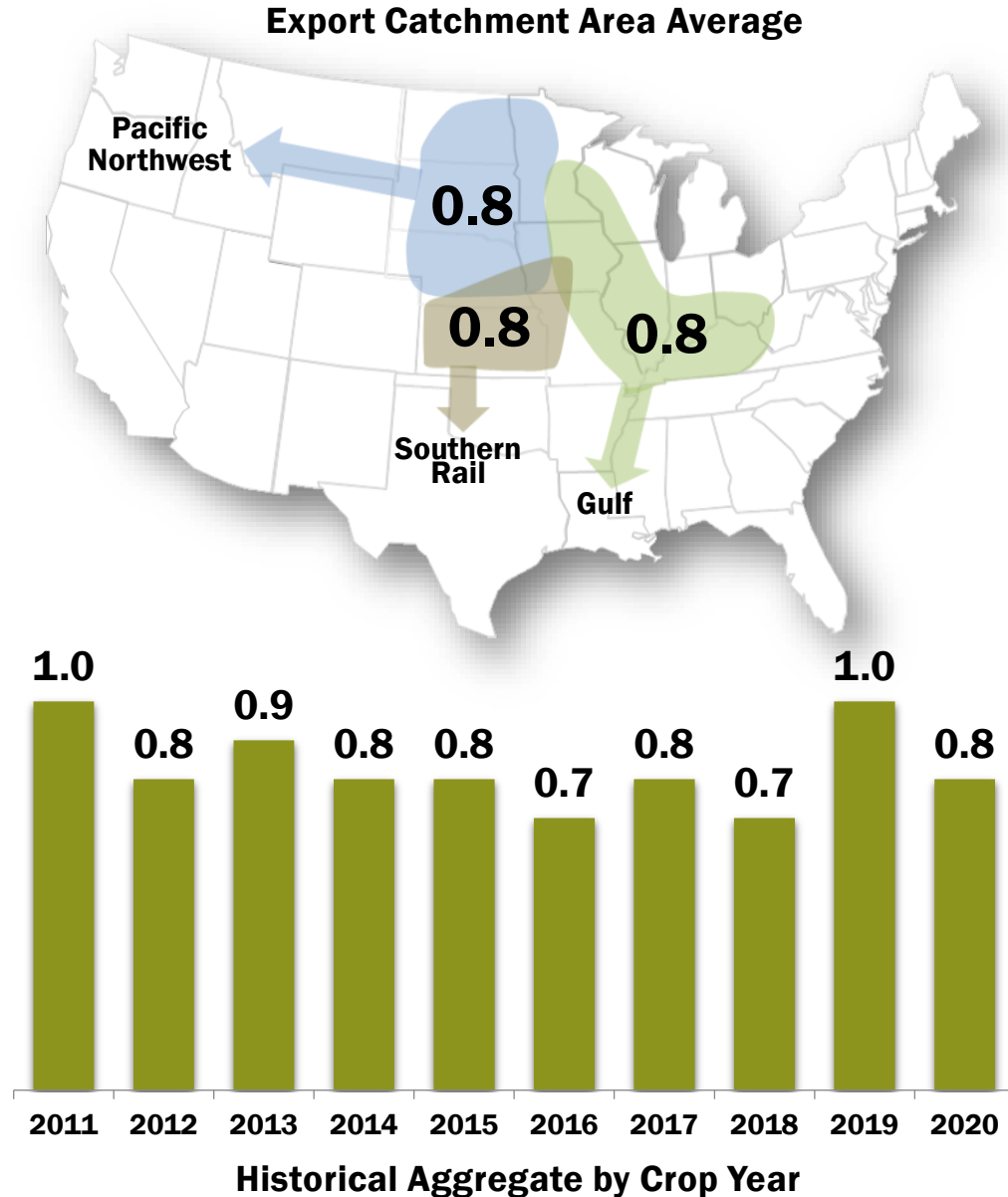
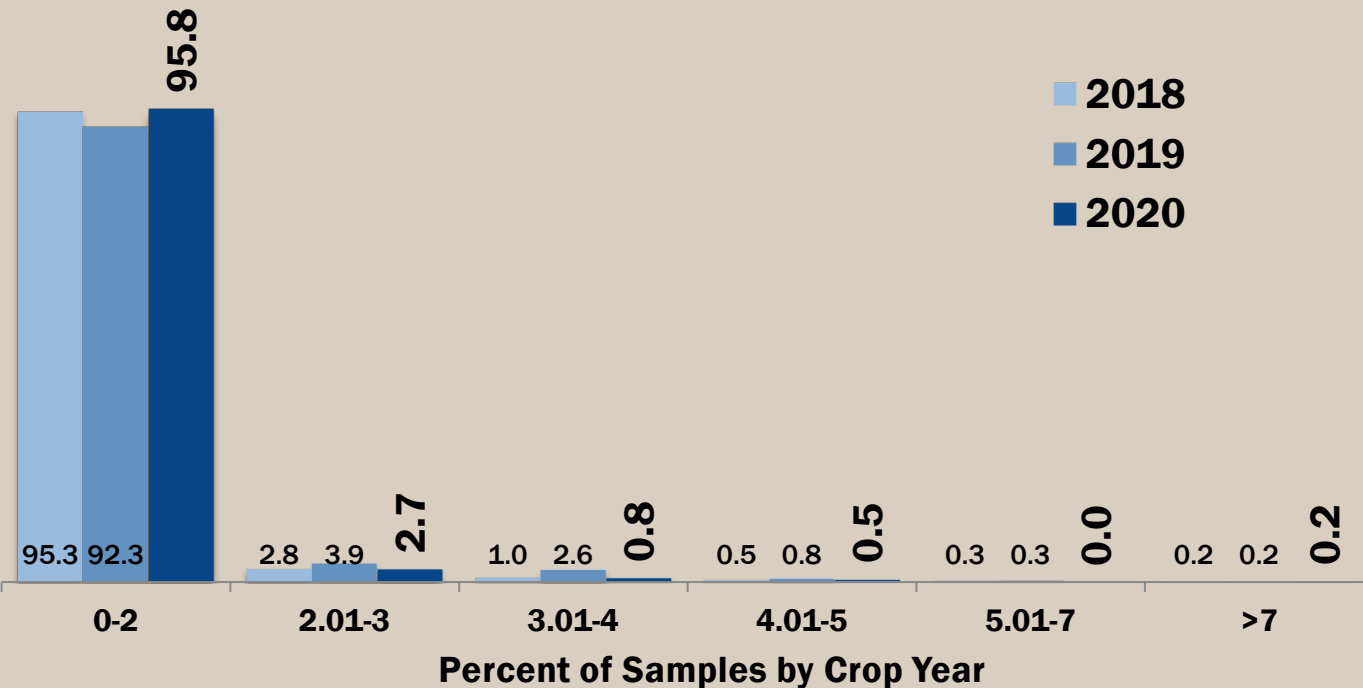
\* Measured as percent of weight



# Broken Corn and Foreign Material (%)

## U.S. Aggregate: 0.8%

- **95.8%** No. 1 grade
- Average **same** as the 5YA (0.8%)





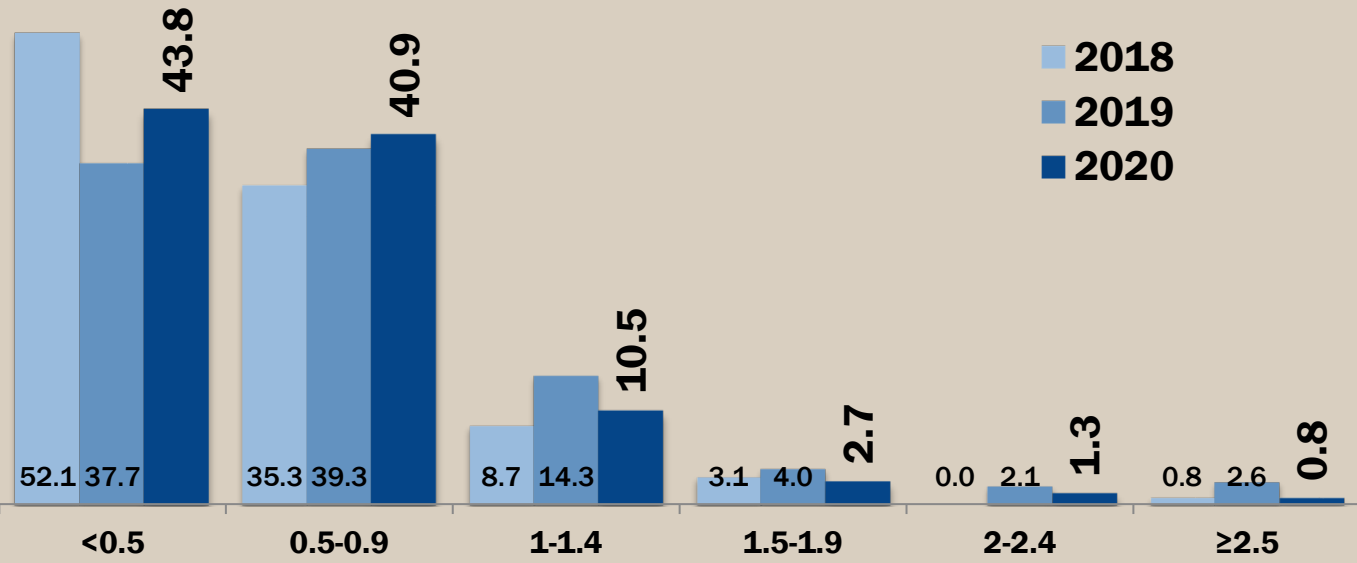
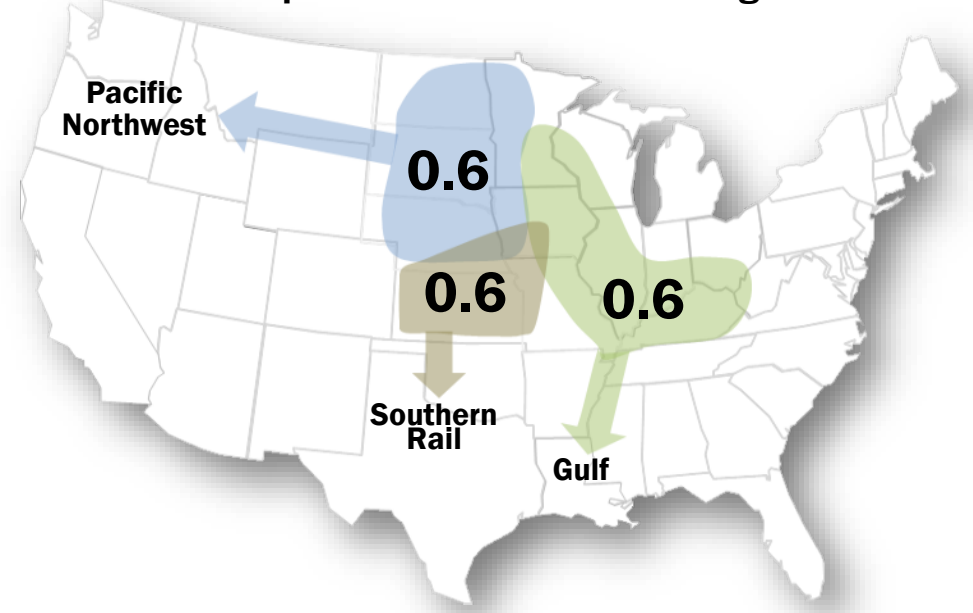


# Broken Corn (%)

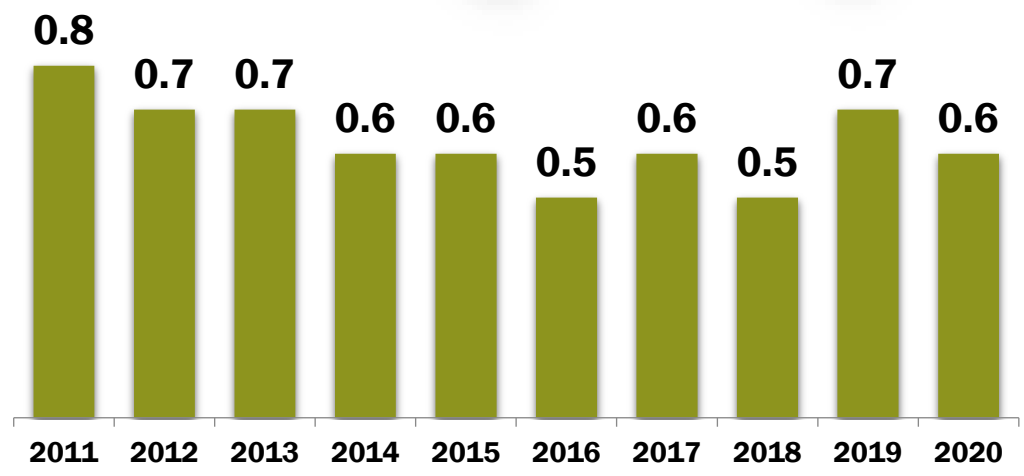
## U.S. Aggregate: 0.6%

➤ Average **same** as the 5YA (0.6%)

Export Catchment Area Average



Percent of Samples by Crop Year



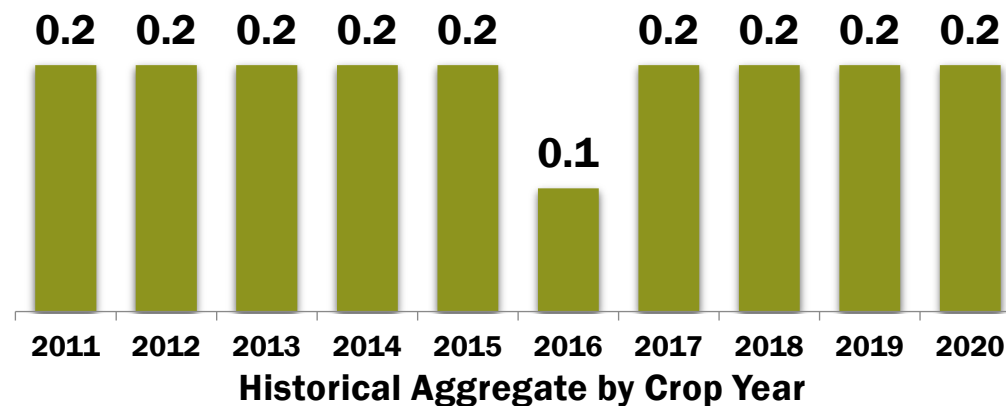
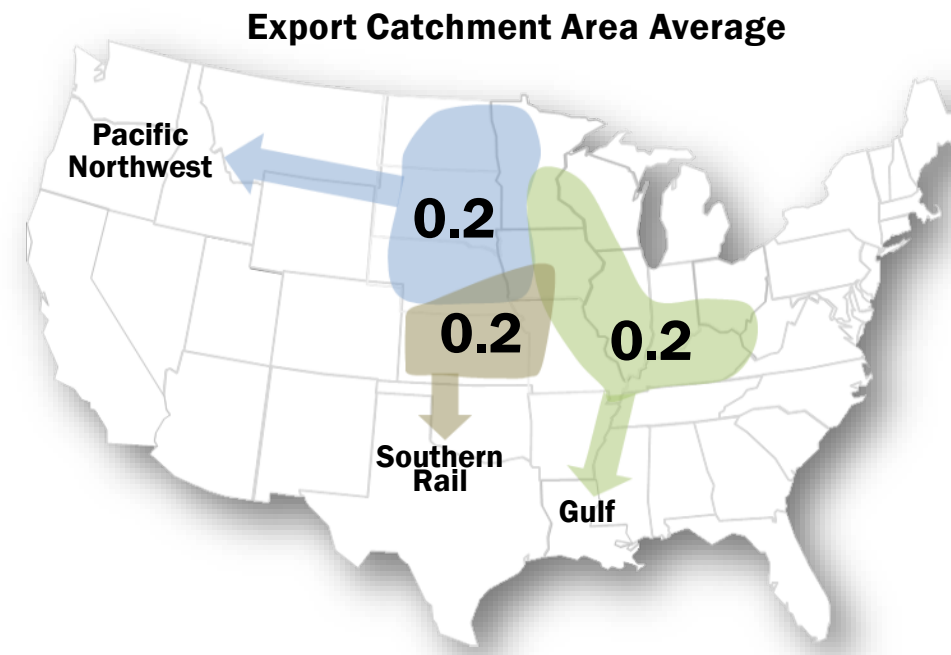
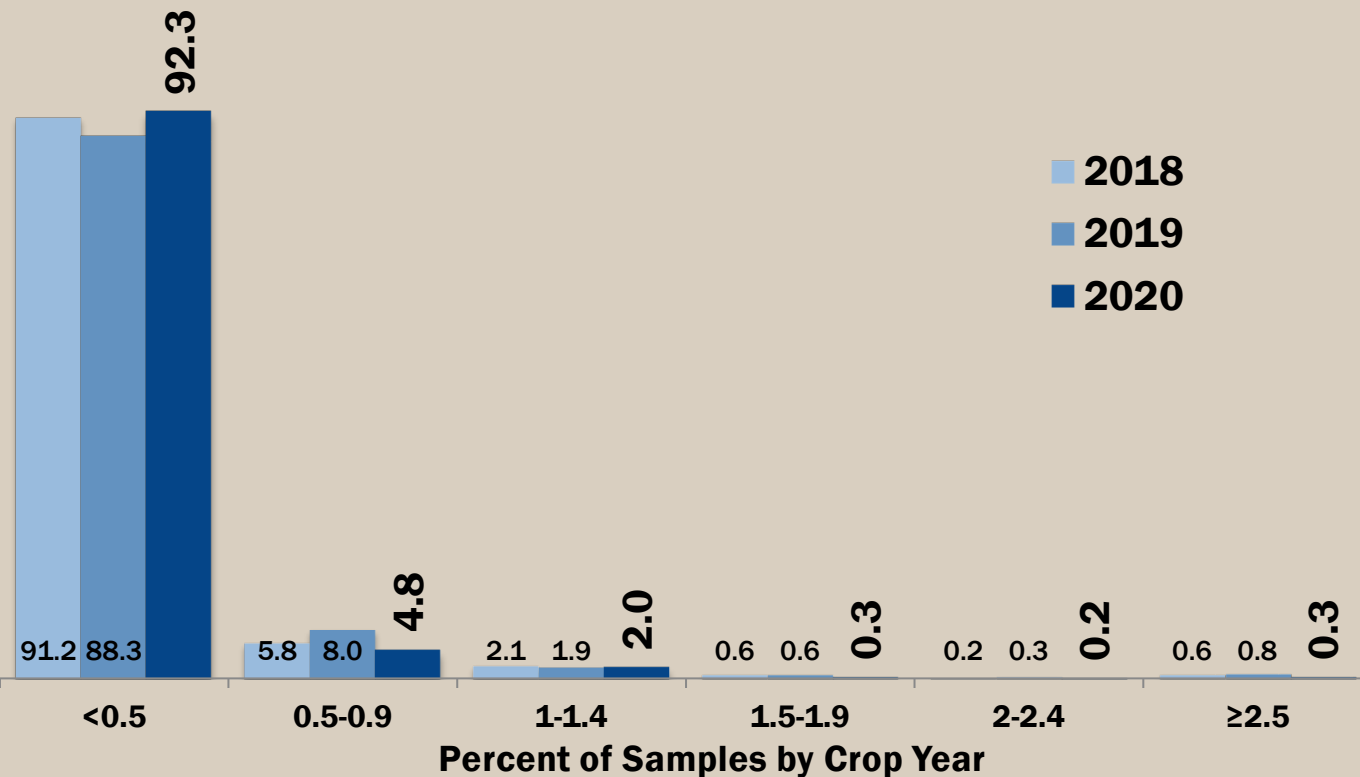
Historical Aggregate by Crop Year



# Foreign Material (%)

## U.S. Aggregate: 0.2%

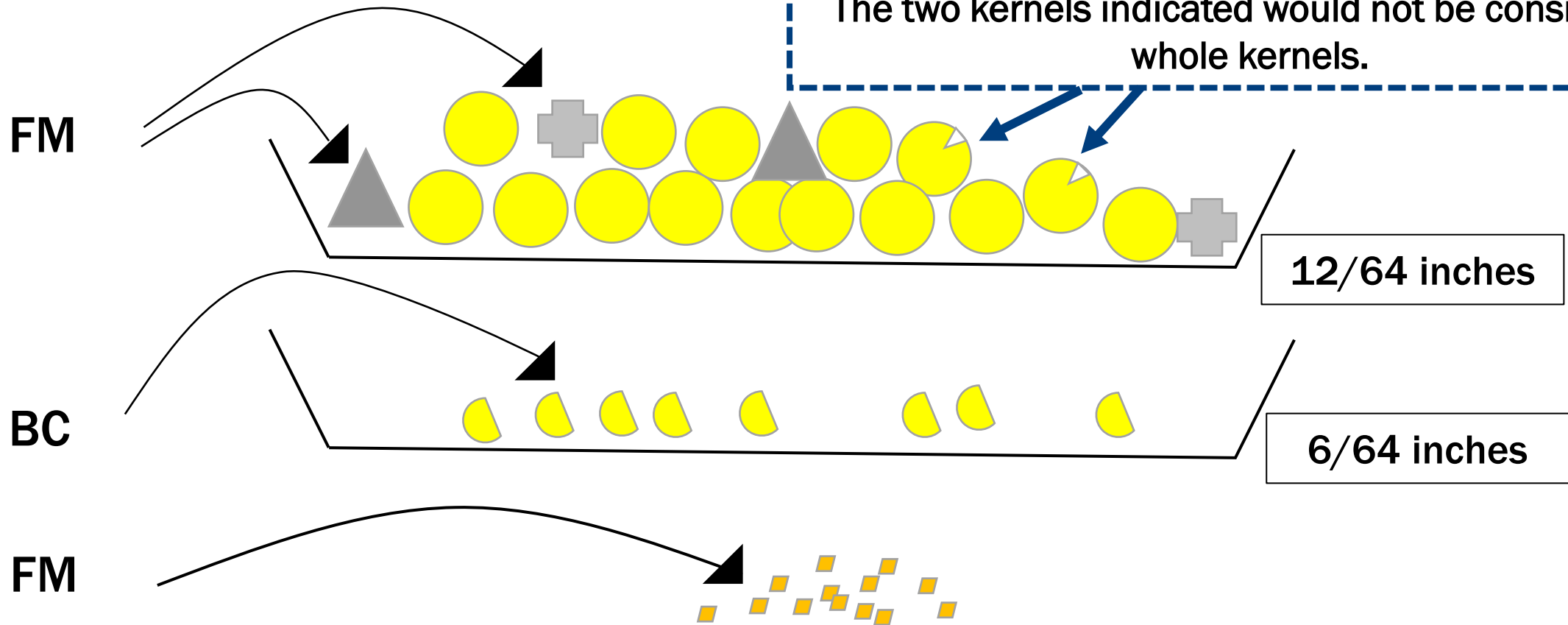
- Average **same** as the 5YA (0.2%)
- **92.3%** contained less than 0.5% FM





# Whole Kernels (%)

Whole kernels measures the percentage of BCFM-free kernels that are free of chips and pericarp damage. The two kernels indicated would not be considered whole kernels.

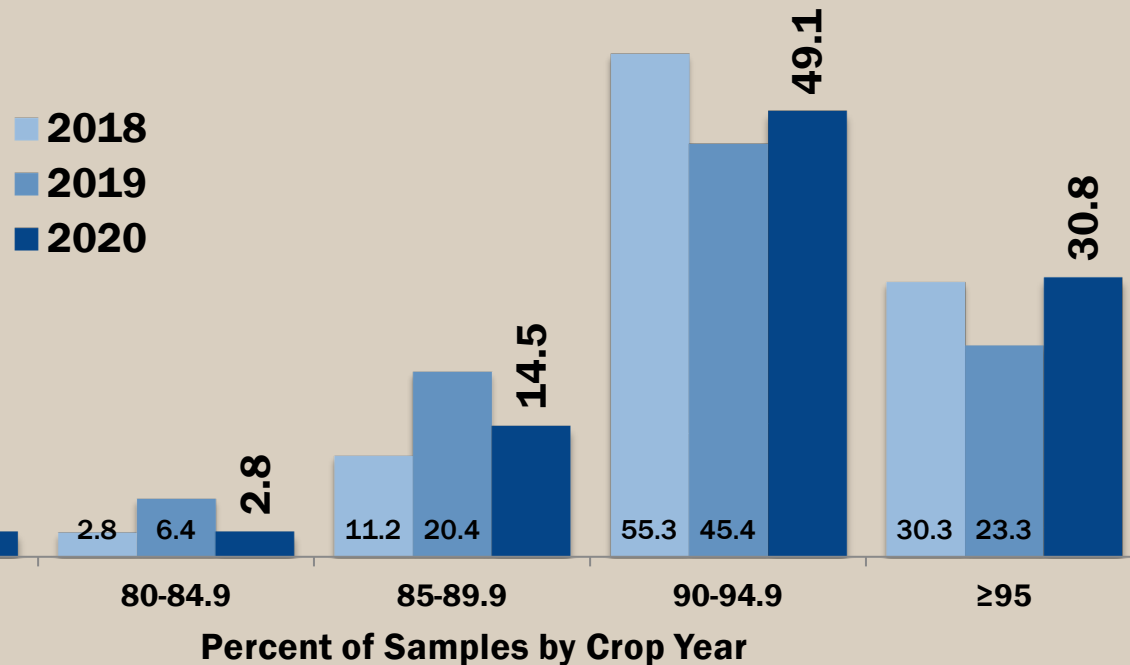




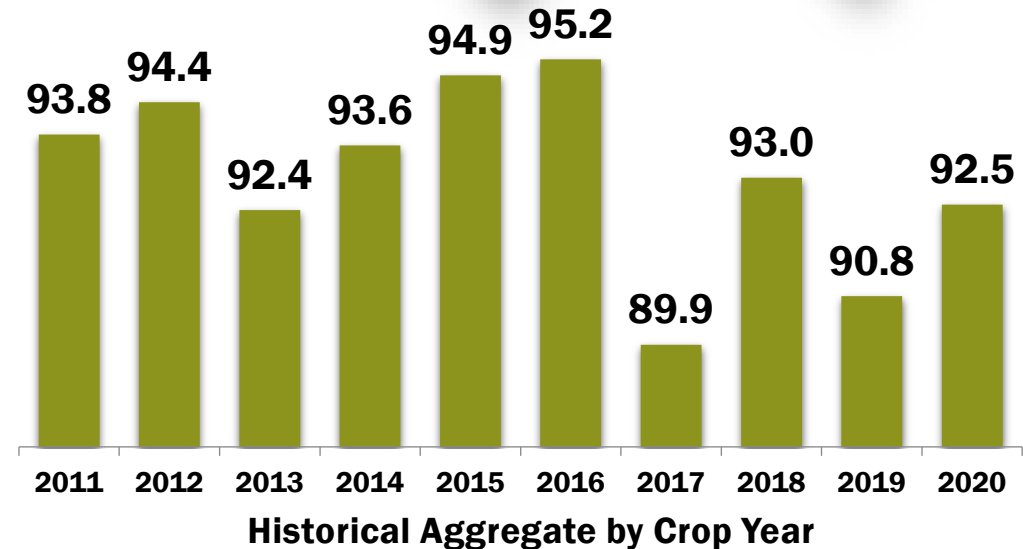
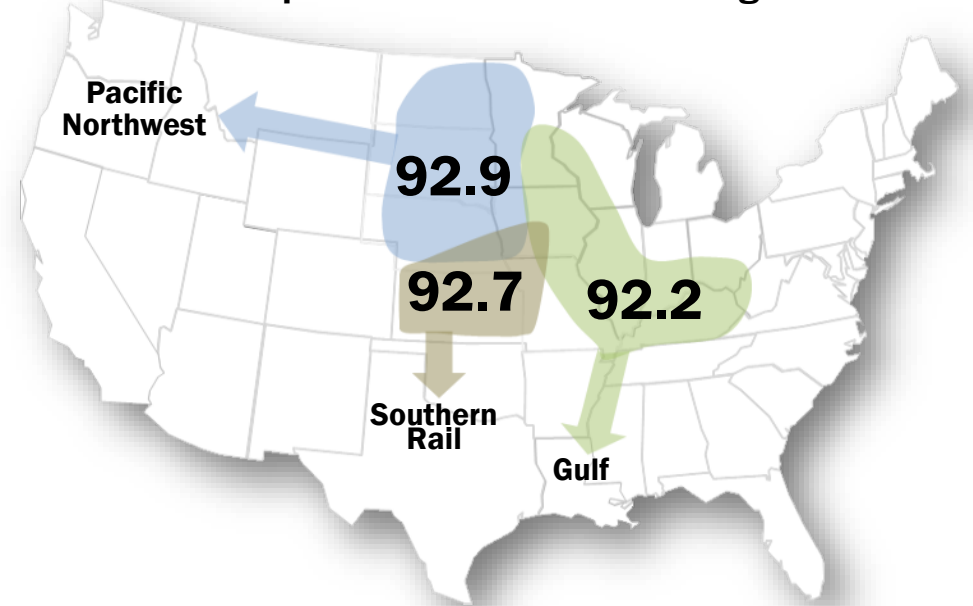
# Whole Kernels (%)

## U.S. Aggregate: 92.5%

- Not a grade factor
- Average **similar** to the 5YA (92.8%)



## Export Catchment Area Average

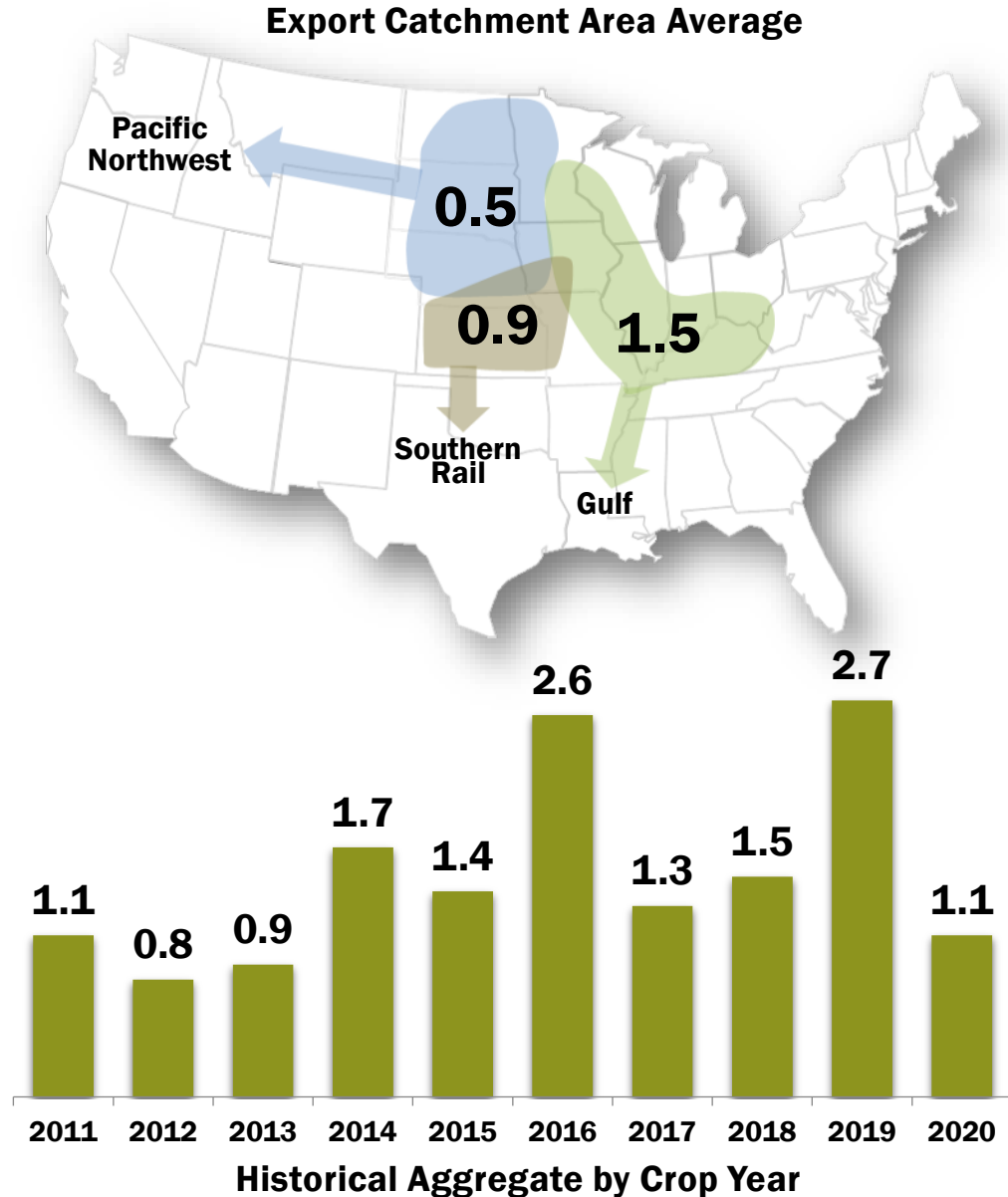
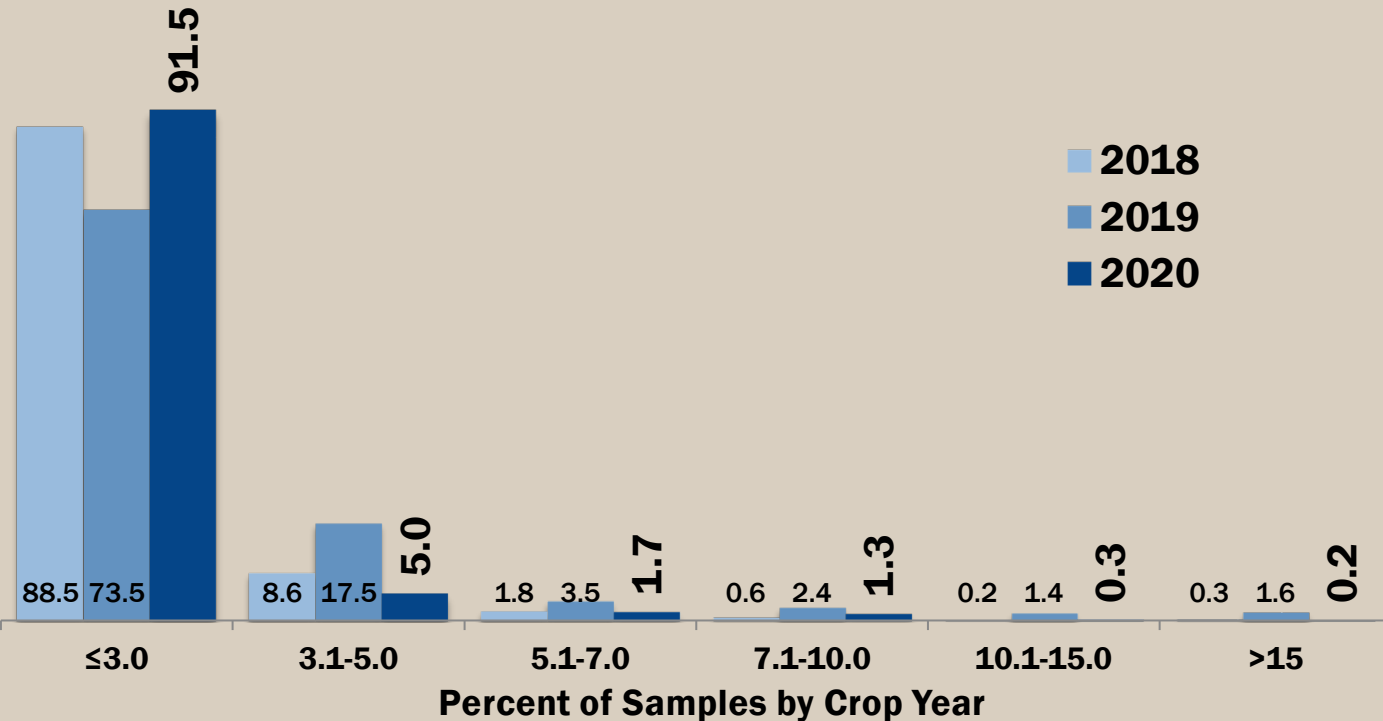




# Total Damage and Heat Damage (%)

## U.S. Aggregate: 1.1%

- Average **lower** than the 5YA (1.9%)
- **91.5%** No. 1 grade (73.5% in 2019)
- Average heat damage of **0.0%**

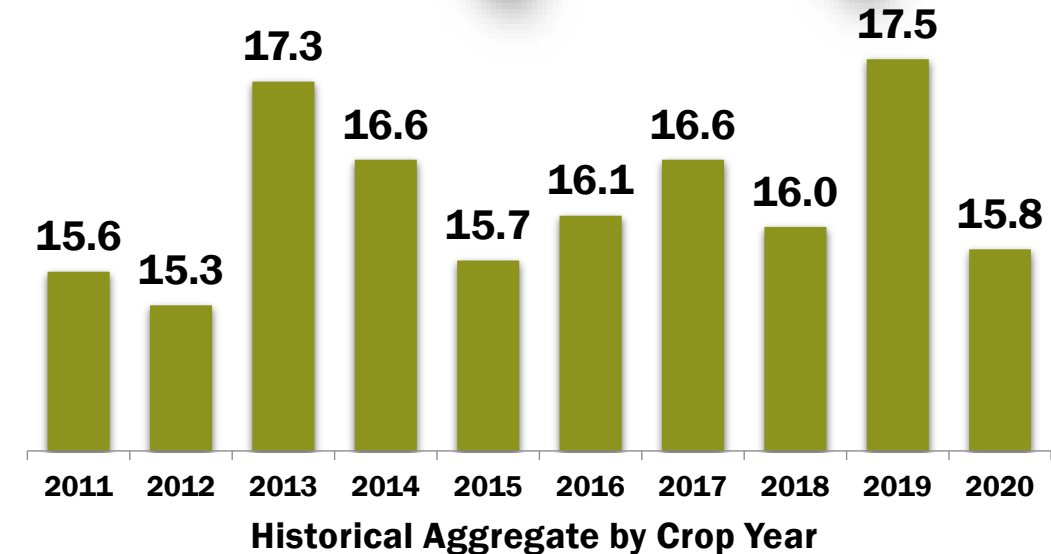
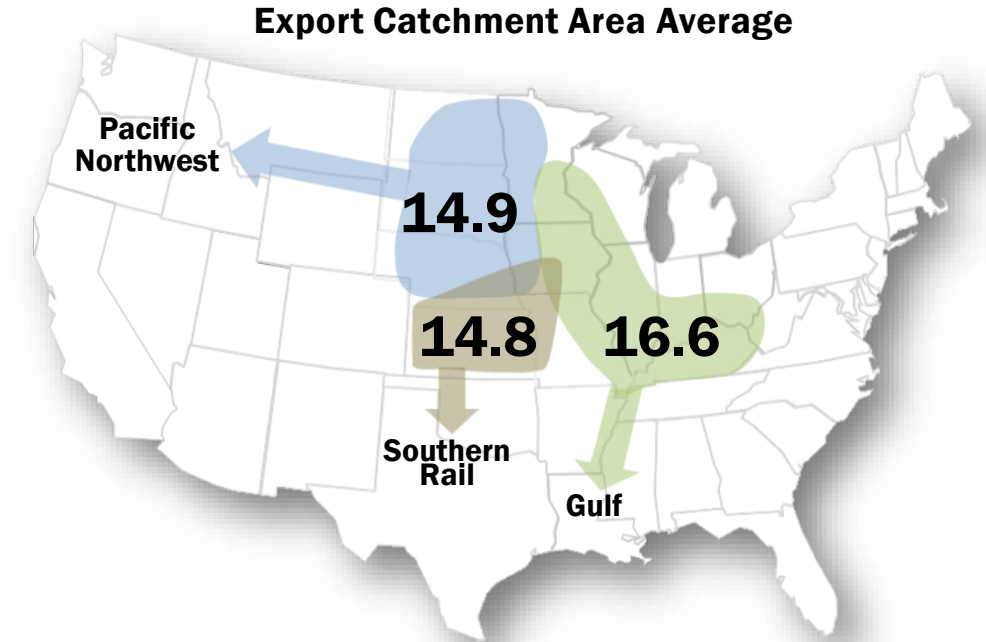
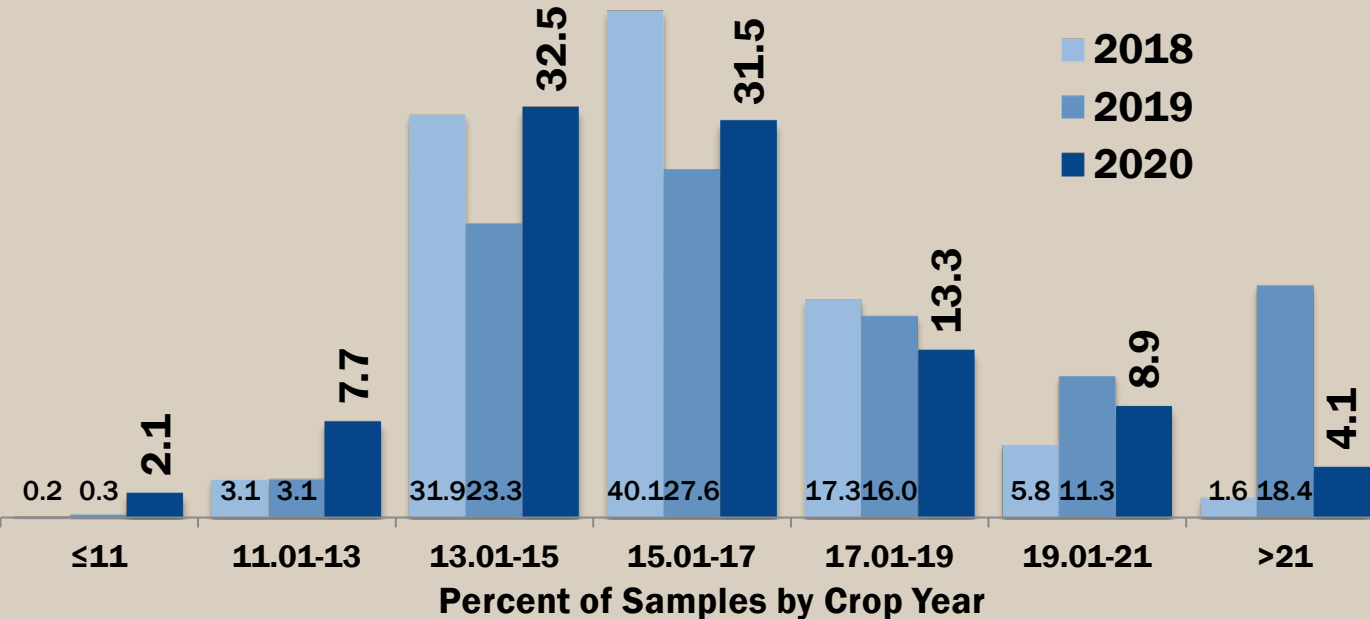




# Moisture (%)

## U.S. Aggregate: **15.8%**

- Average **lower** than the 5YA (16.4%)
- **Lower** percentage high moisture (>17.0%)





# Chemical Composition



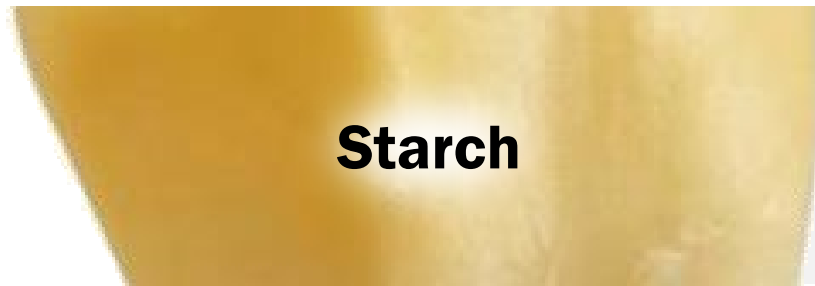
# Chemical Composition



Important for poultry and livestock feeding  
Supplies essential amino acids

Influenced by

Genetics, weather, crop yields and available nitrogen during the growing season



Important for wet millers and dry-grind ethanol manufacturers

Influenced by

Genetics, weather and crop yields



Important by-product of wet and dry milling  
Essential feed component





# Chemical Composition



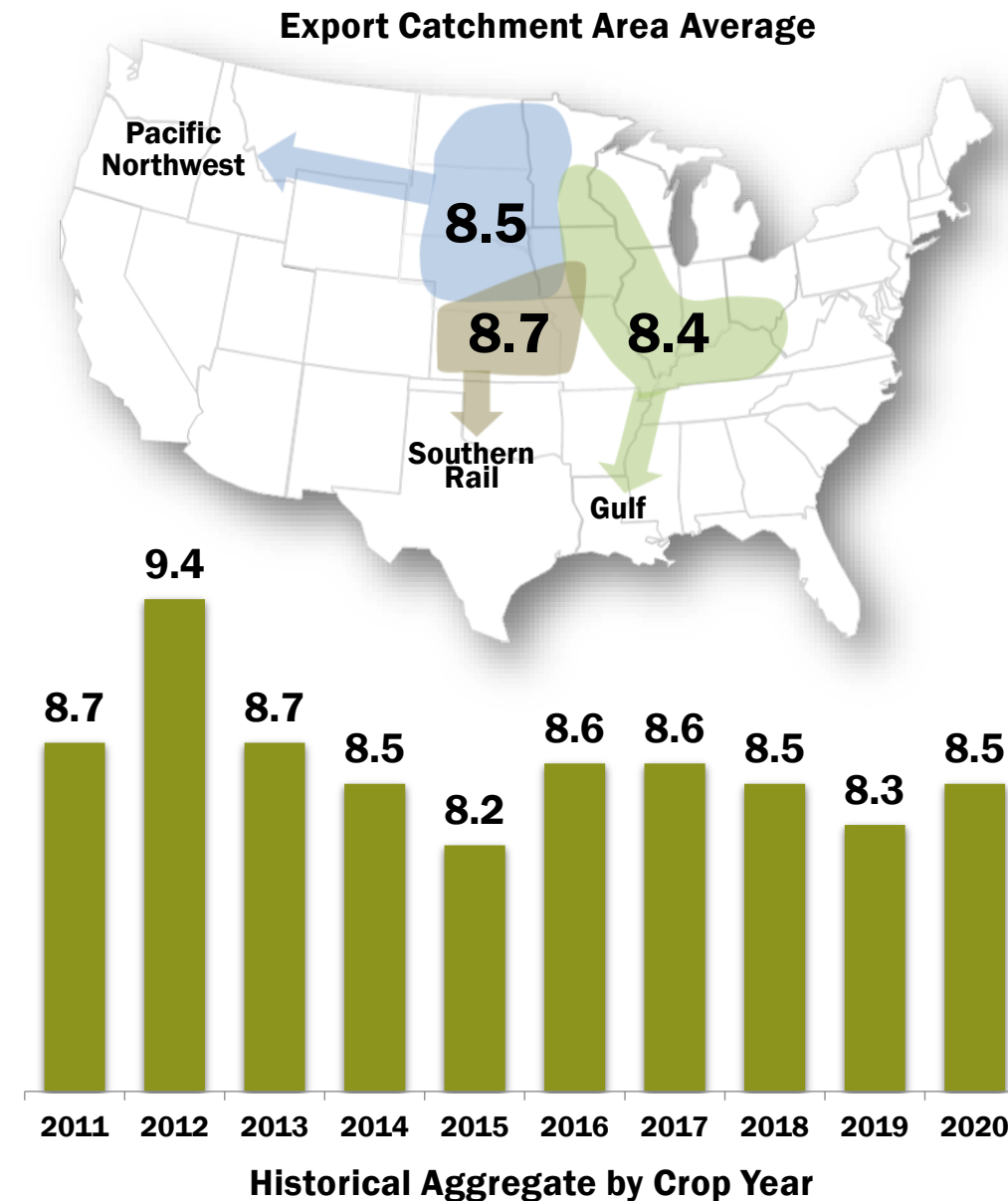
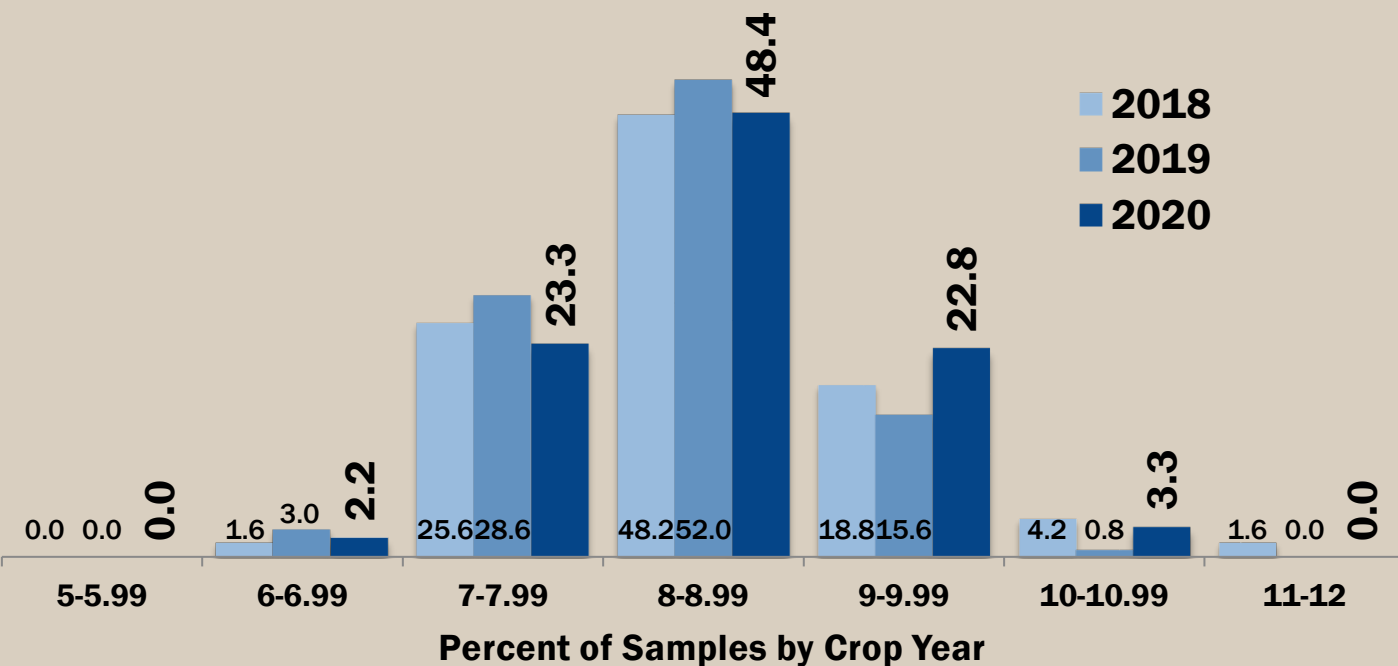
	Number of Samples	Average	Standard Deviation	Minimum	Maximum
Protein (Dry Basis %)	601	8.5	0.58	6.1	10.7
Starch (Dry Basis %)	601	72.2	0.61	69.7	74.5
Oil (Dry Basis %)	601	3.9	0.22	3.2	4.8



# Protein (Dry Basis %)

## U.S. Aggregate: 8.5%

- Average **slightly higher** than the 5YA (8.4%)
- **Higher** percentage with  $\geq 9.0\%$  protein

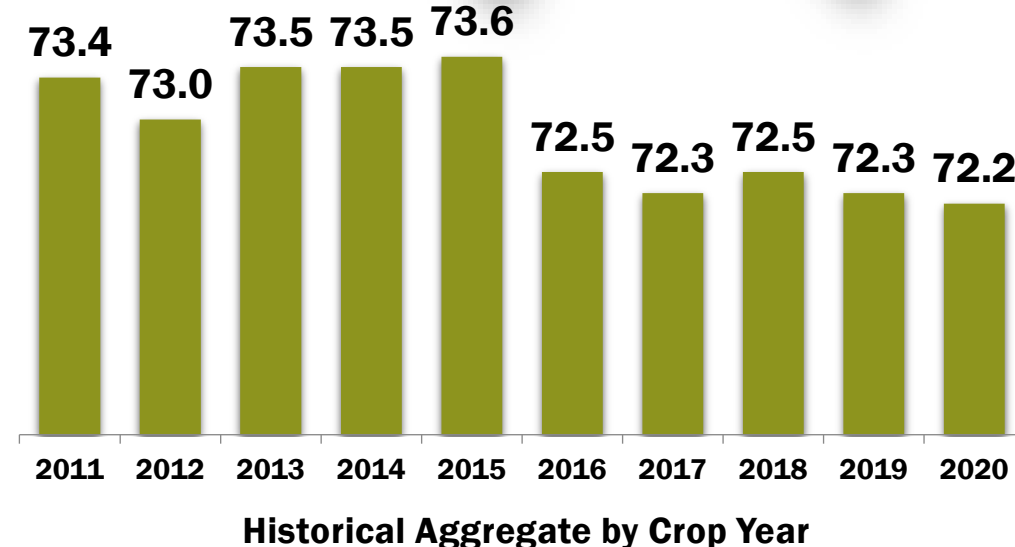
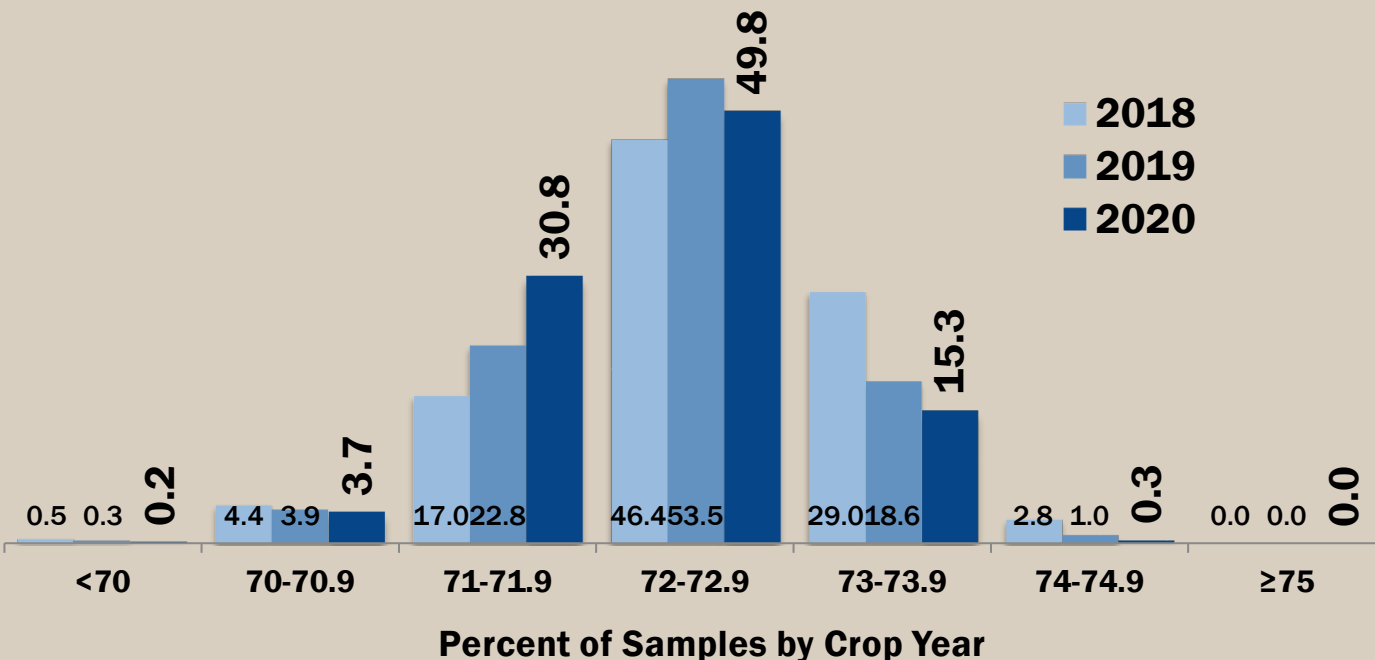
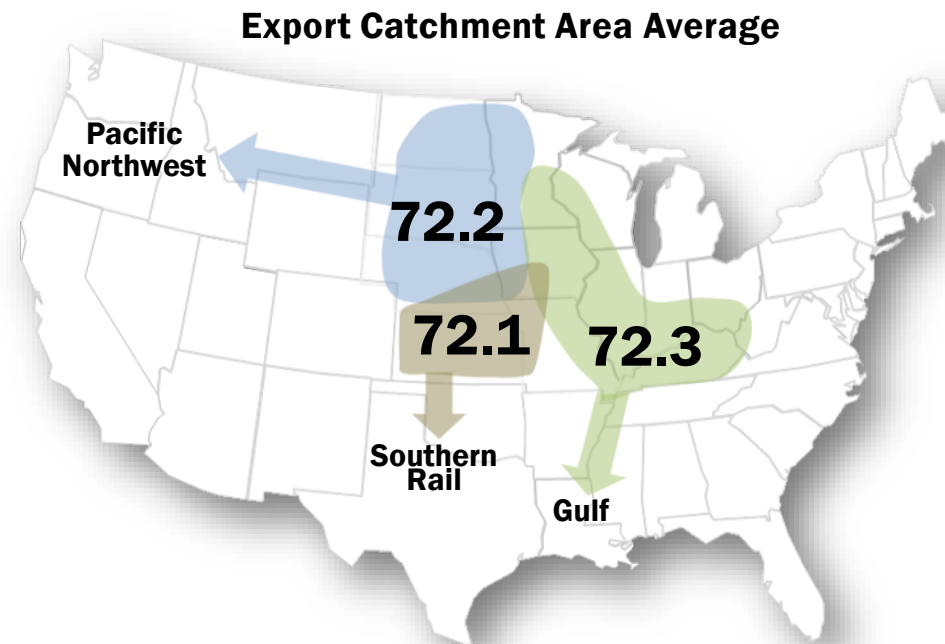




# Starch (Dry Basis %)

## U.S. Aggregate: 72.2%

- Average **slightly lower** than the 5YA (72.6%)
- **Gulf** ECA tends to have the highest average starch

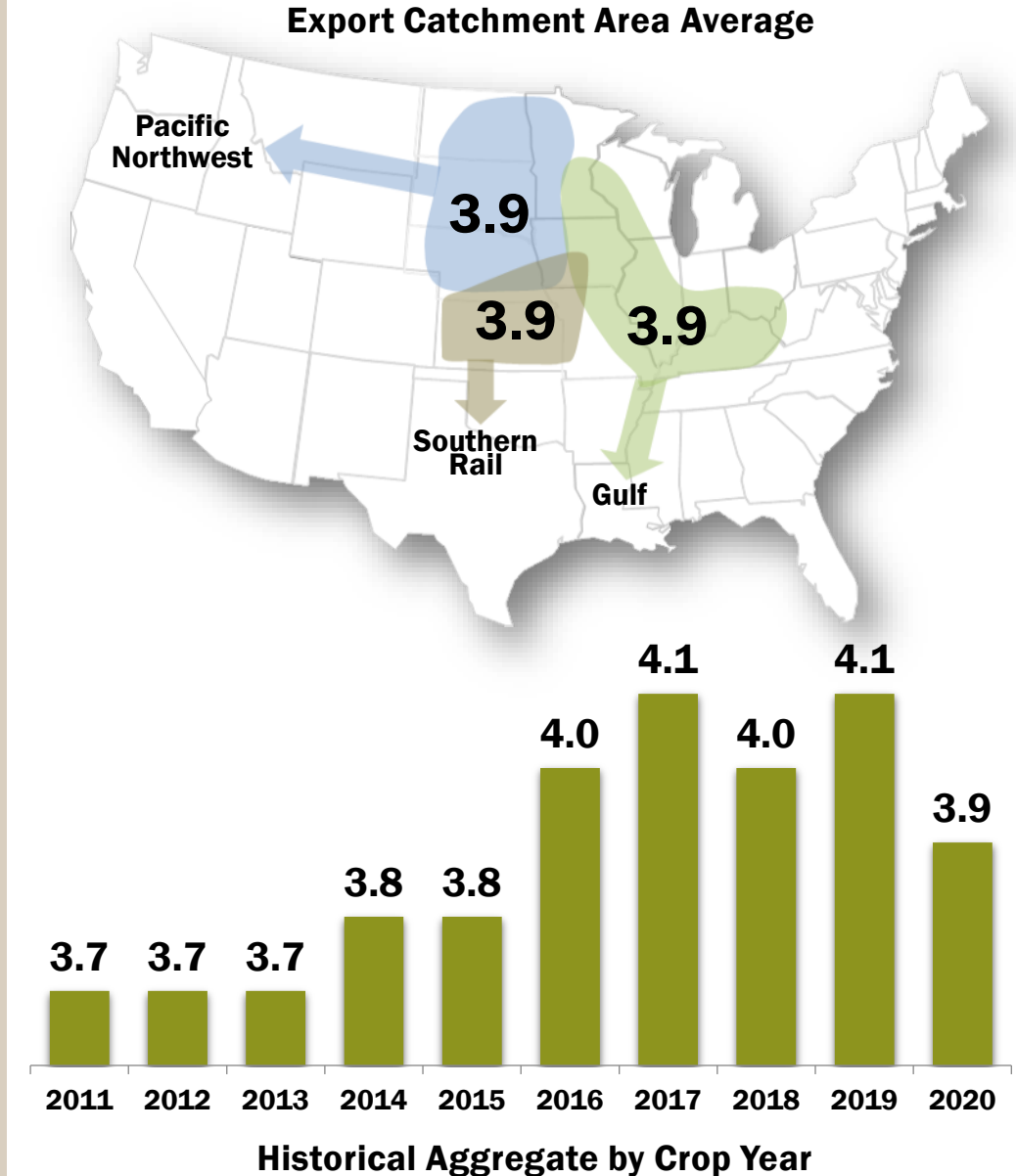
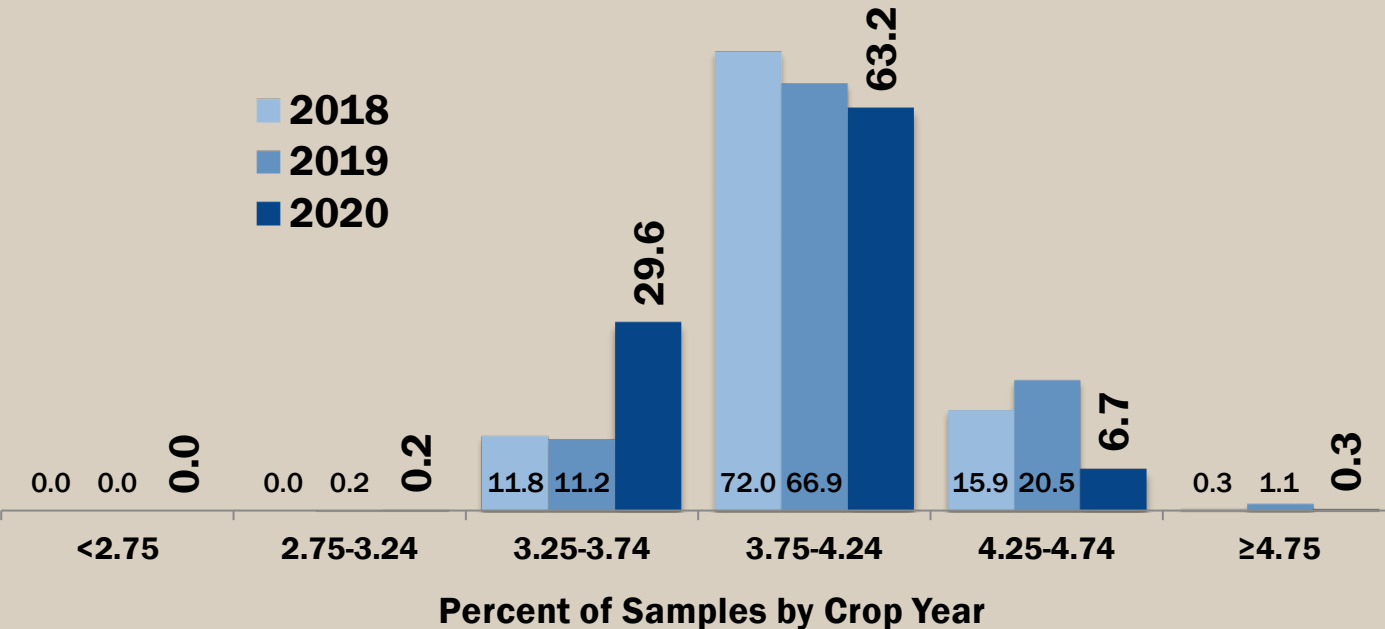




# Oil (Dry Basis %)

## U.S. Aggregate: 3.9%

- Average **slightly lower** than the 5YA (4.0%)
- **Similar** averages across ECAs

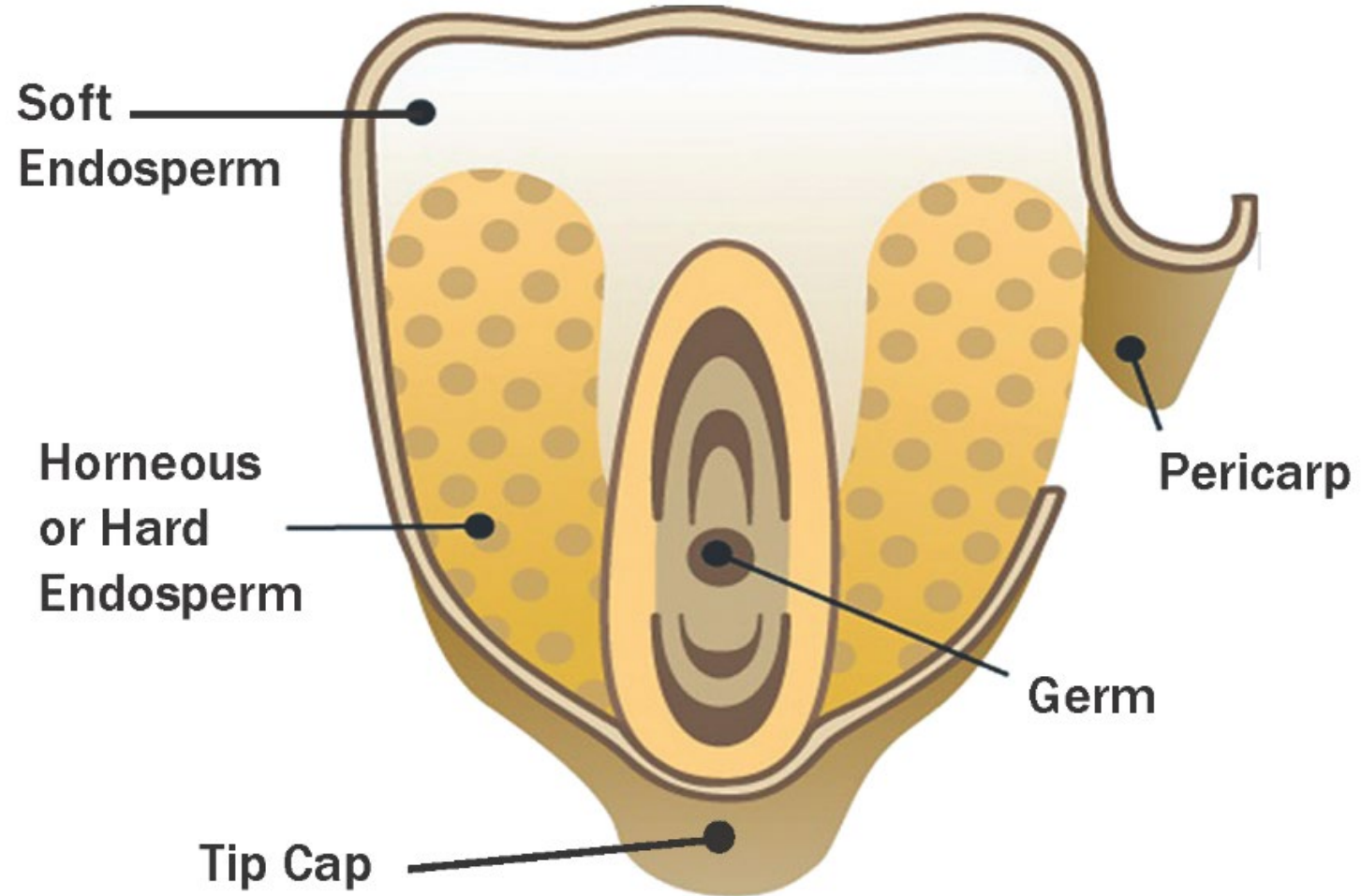




# Physical Factors



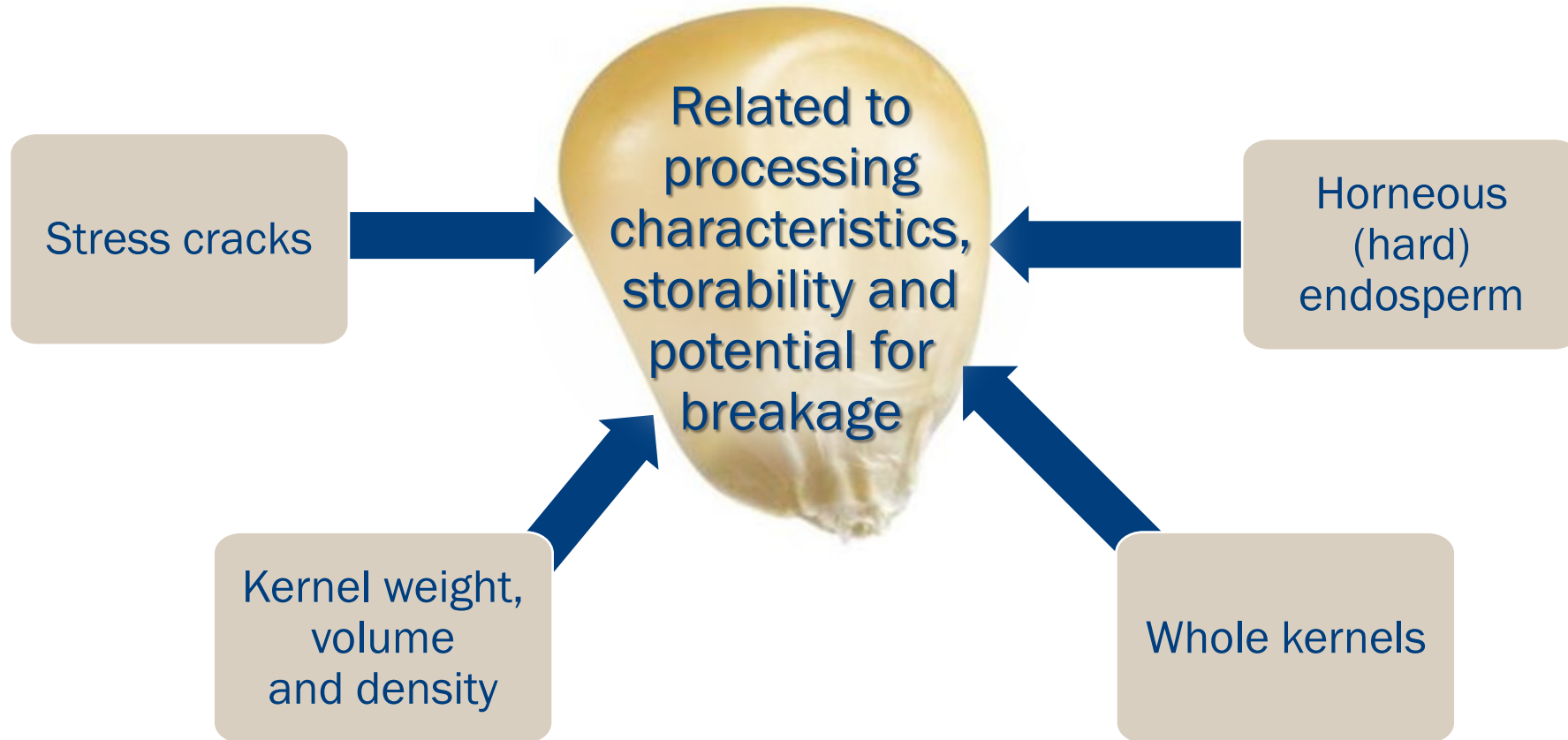
# Corn Morphology



Source: Adapted from Corn Refiners Association, 2011



# Physical Factors – Overview





# Physical Factors



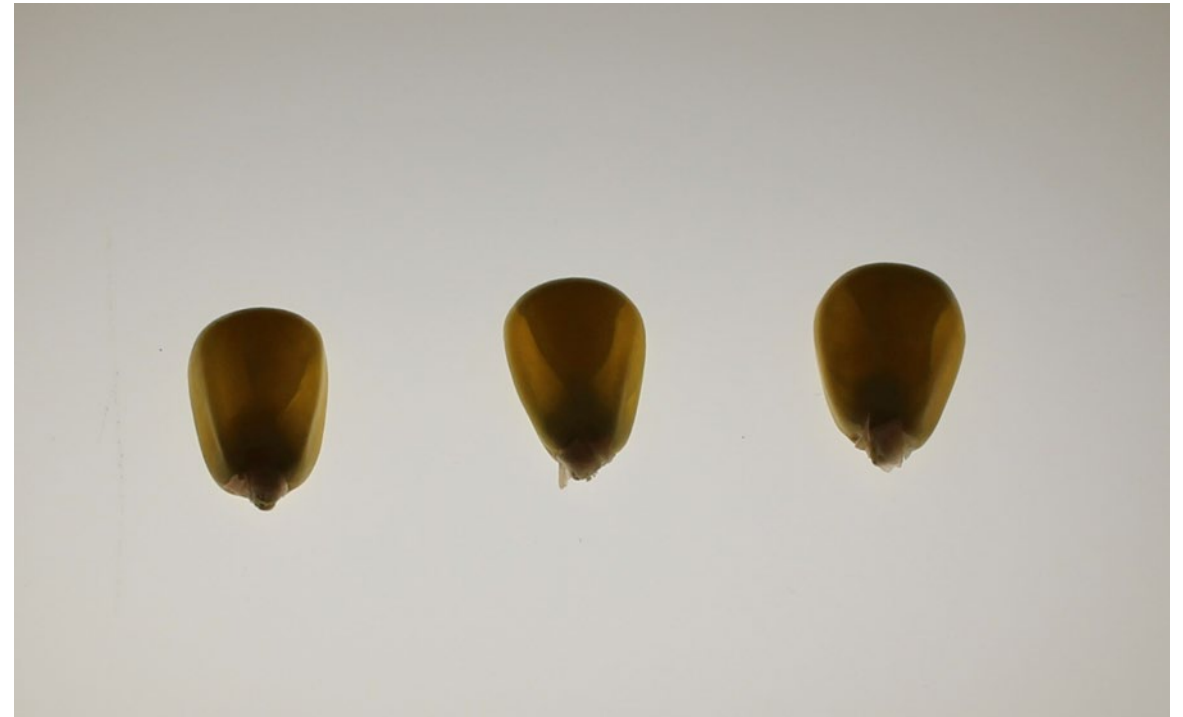
	Number of Samples	Average	Standard Deviation	Minimum	Maximum
Stress Cracks (%)	601	6	5	0	80
100-Kernel Weight (g)	180	34.53	3.64	22.32	43.18
Kernel Volume (cm <sup>3</sup> )	180	0.27	0.03	0.19	0.33
True Density (g/cm <sup>3</sup> )	180	1.255	0.023	1.171	1.312
Whole Kernels (%)	601	92.5	3.9	35.8	99.6
Horneous Endosperm (%)	180	81	4	72	92





# Stress Cracks

- Internal cracks in the horneous (hard) endosperm
- Most common cause is artificial drying
- Impacts breakage susceptibility, milling and alkaline cooking

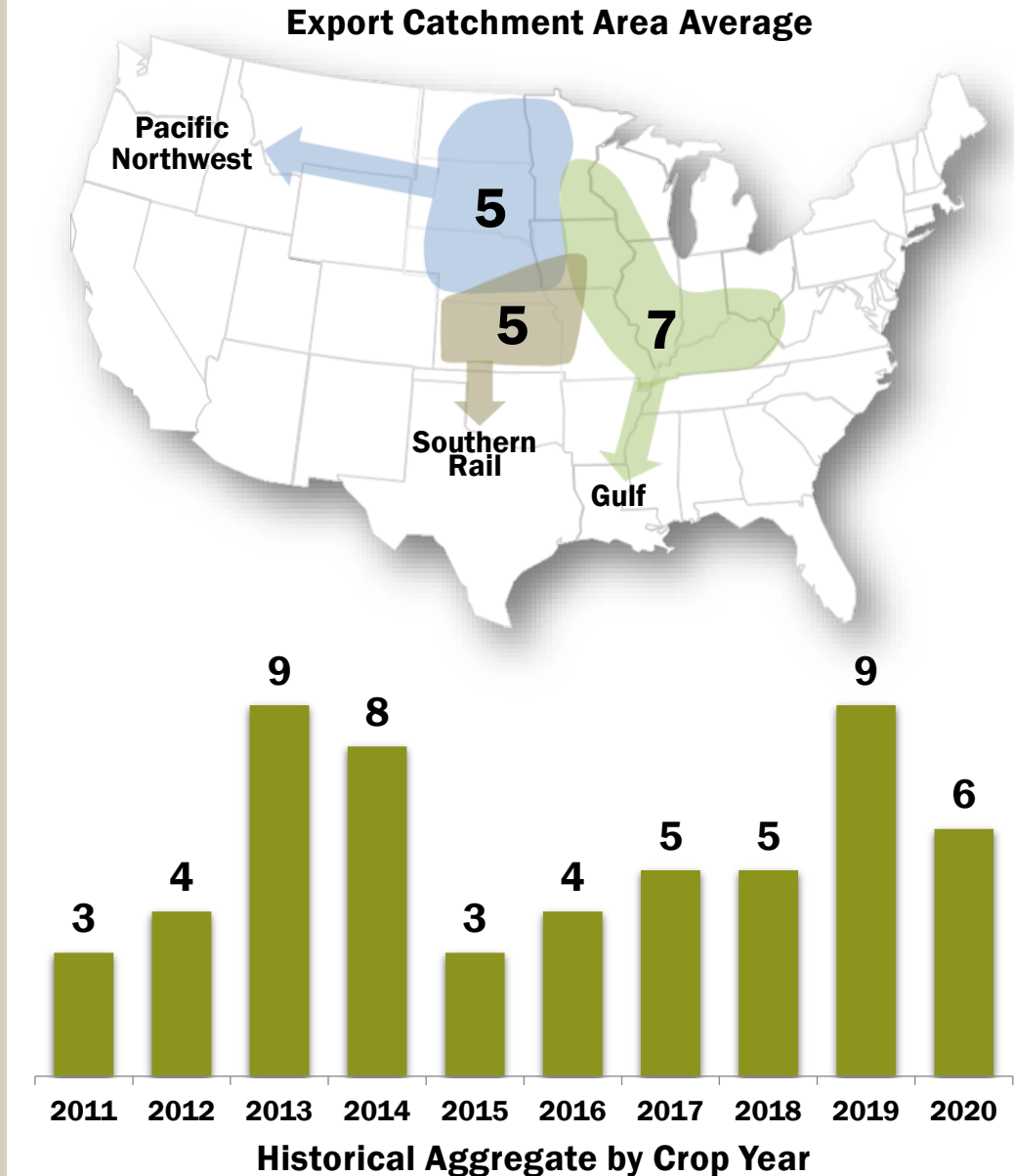
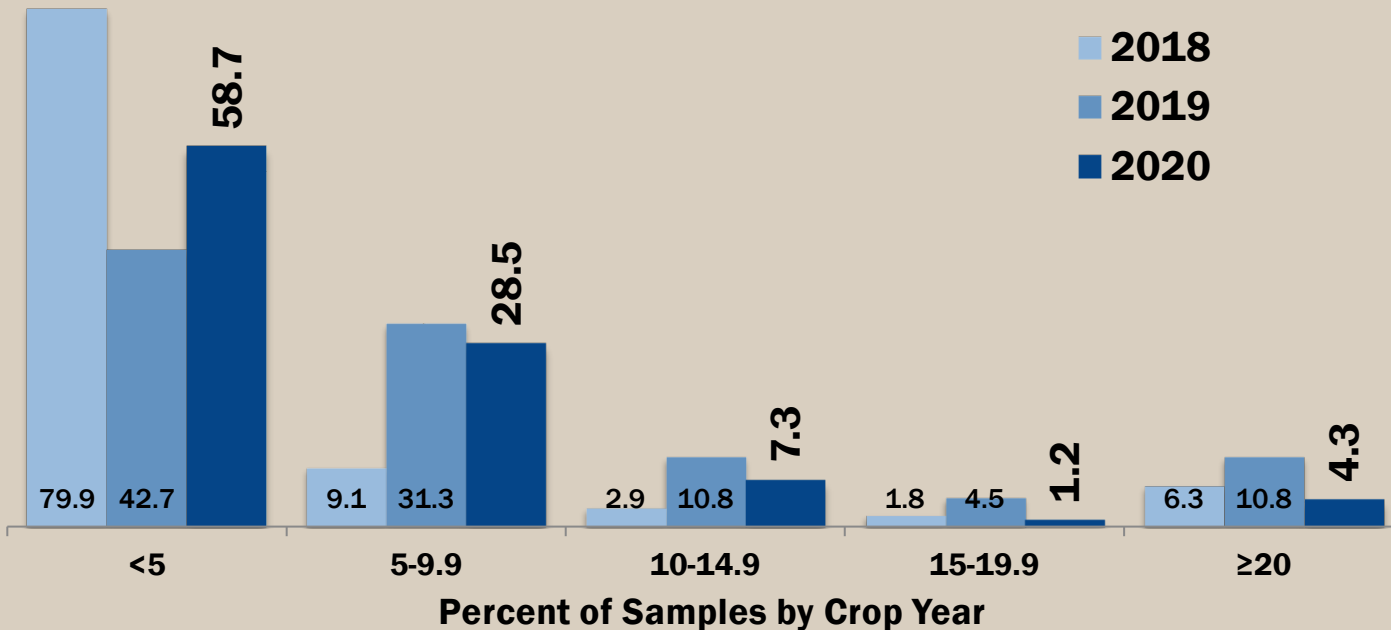




# Stress Cracks (%)

## U.S. Aggregate: 6%

- Slightly higher than the 5YA (5%), but lower than 2019 (9%)





# Stress Crack Index



**% kernels with  
1 stress crack**

**× 1**

**+**



**% kernels with  
2 stress cracks**

**× 3**

**+**



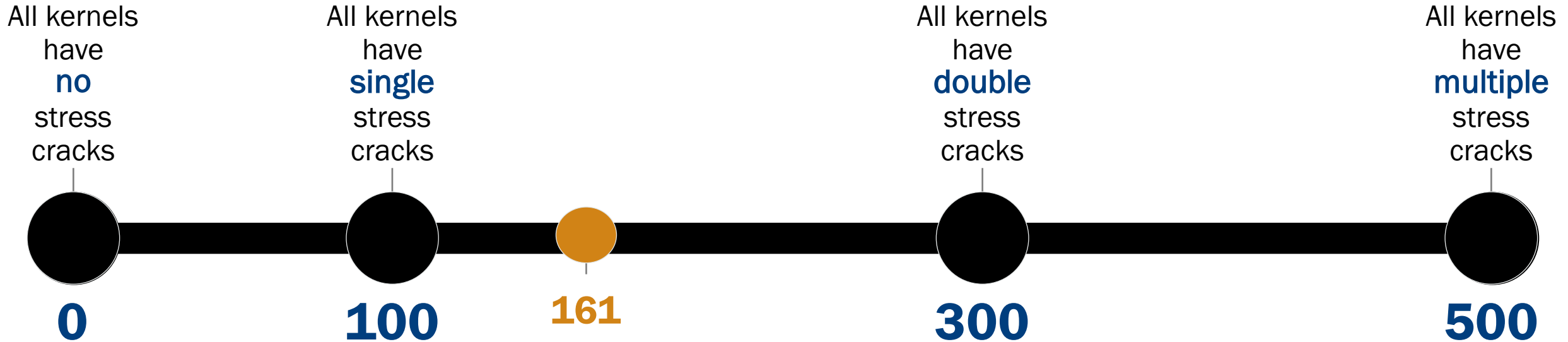
**% kernels with  
> 2 stress cracks**

**× 5**

**= SCI**



# Magnitude of Stress Crack Index



**Example:**      **SC% = 43%**

## SCI Calculation

$$(4\%^a \times 1) + (19\%^b \times 3) + (20\%^c \times 5) = 161$$

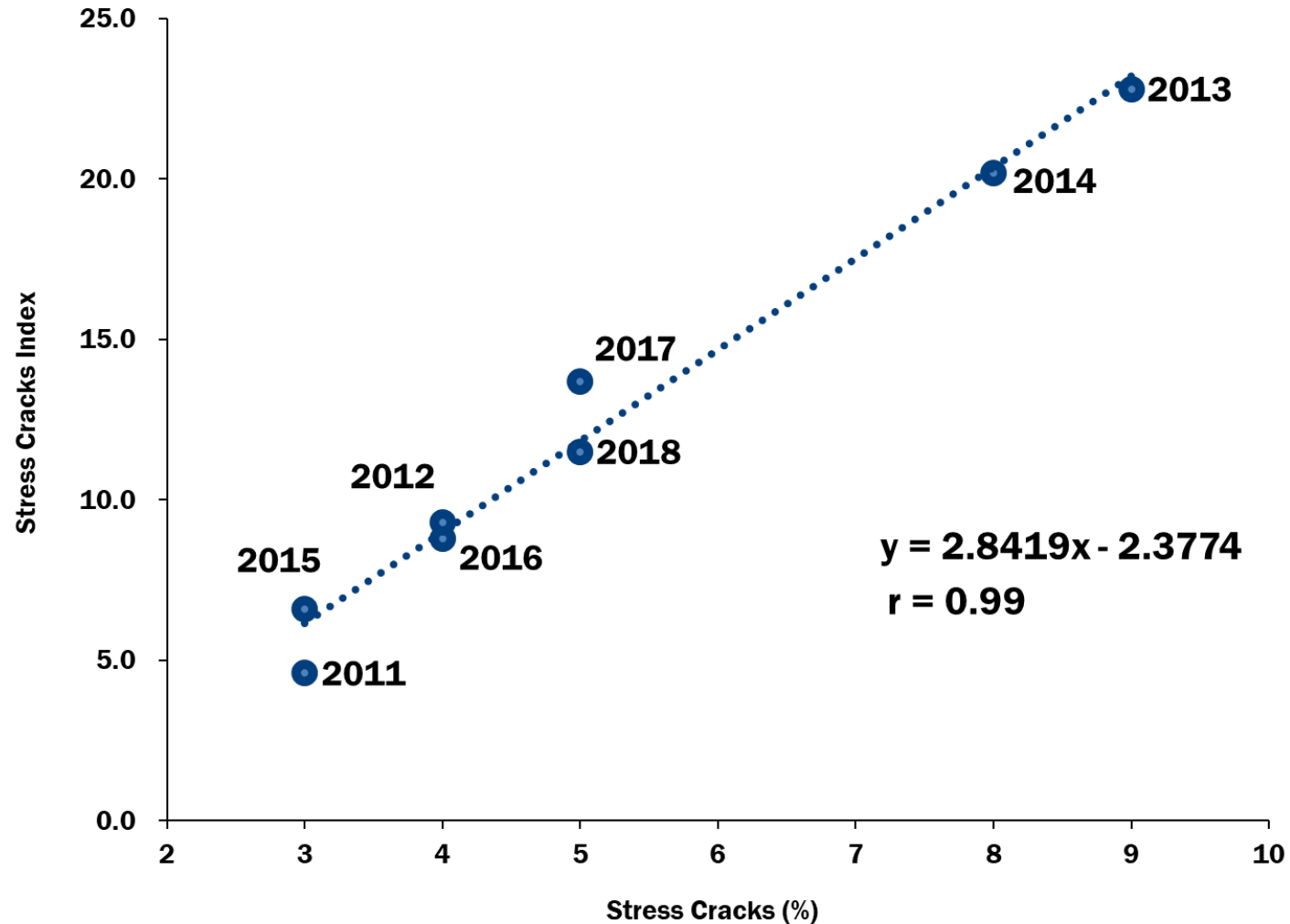
a: 4 kernels

b: 19 kernels

c: 20 kernels



# Stress Cracks (%) vs. Stress Crack Index



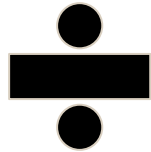


# Kernel Weight, Volume and Density

## 100-Kernel Weight (grams)

Indicates kernel size which affects

- Drying rates
- Flaking grit yields in dry milling



## Kernel Volume (cubic centimeters)

Kernel volume is indicative of growing conditions and genetics



## True Density (grams per cubic centimeters)

True density reflects kernel hardness

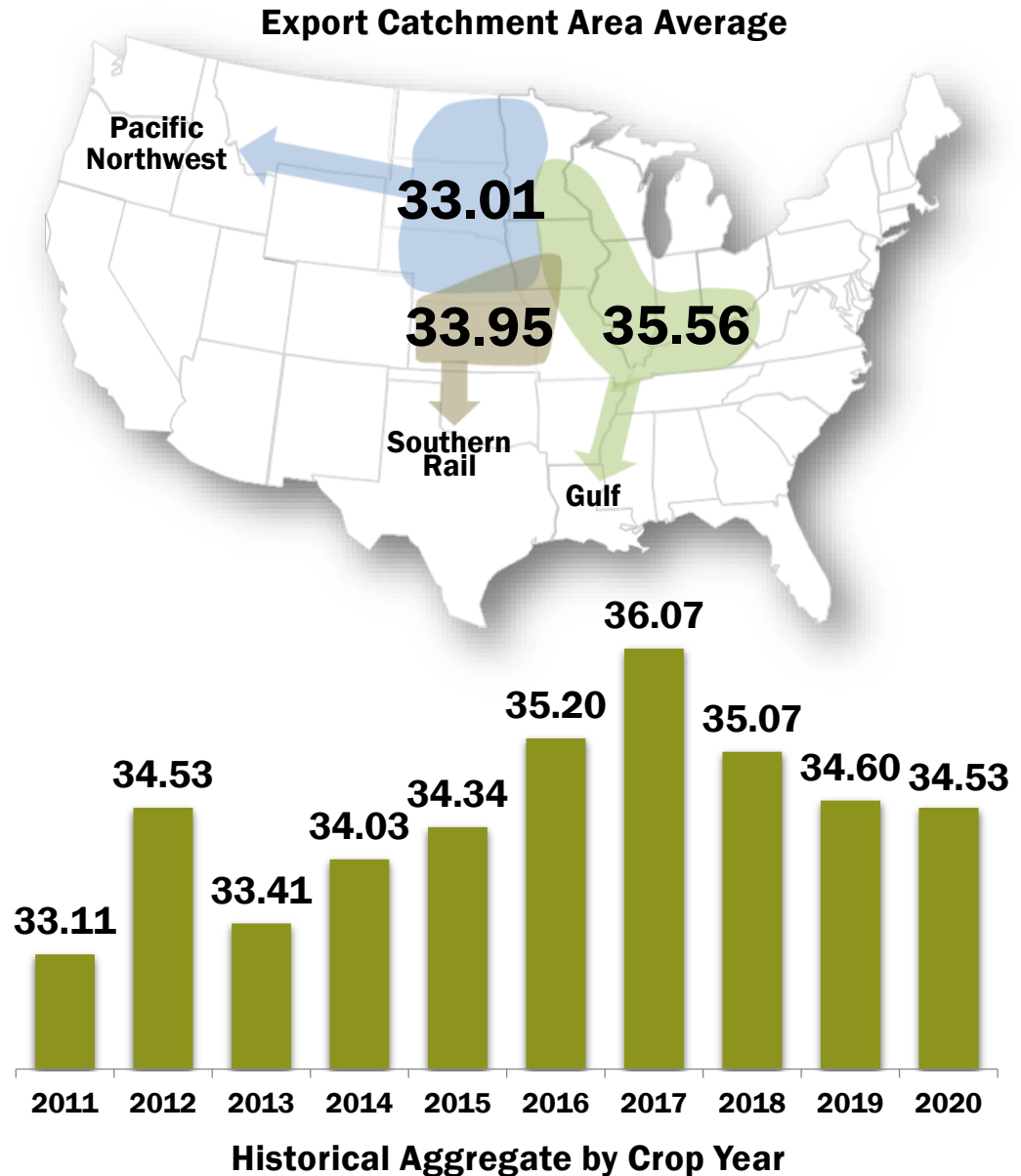
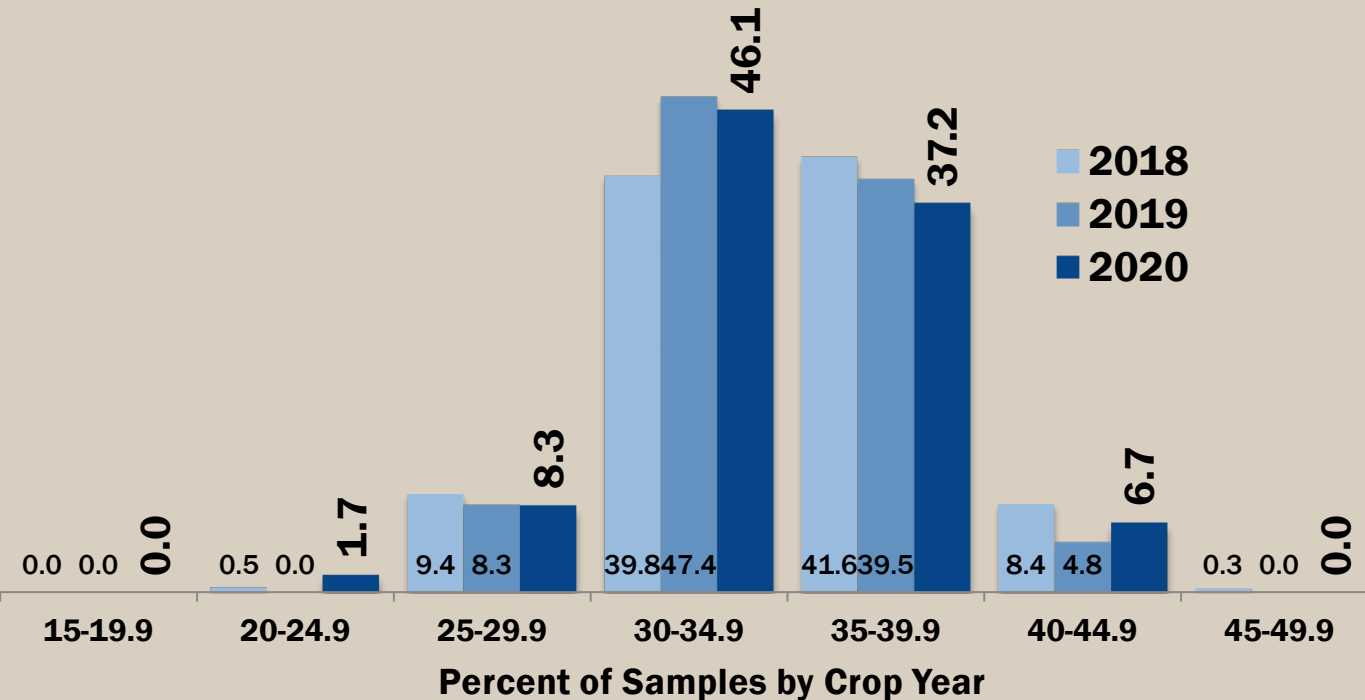
**Higher density** – harder kernels, less susceptible to breakage, more desirable for dry milling and alkaline processing

**Lower density** – softer kernels, less at risk for development of stress cracks if high temperature drying is employed, good for wet milling and feed use

# 100-Kernel Weight (grams)

## U.S. Aggregate: 34.53 grams

➤ Average **below** the 5YA (35.06 grams)

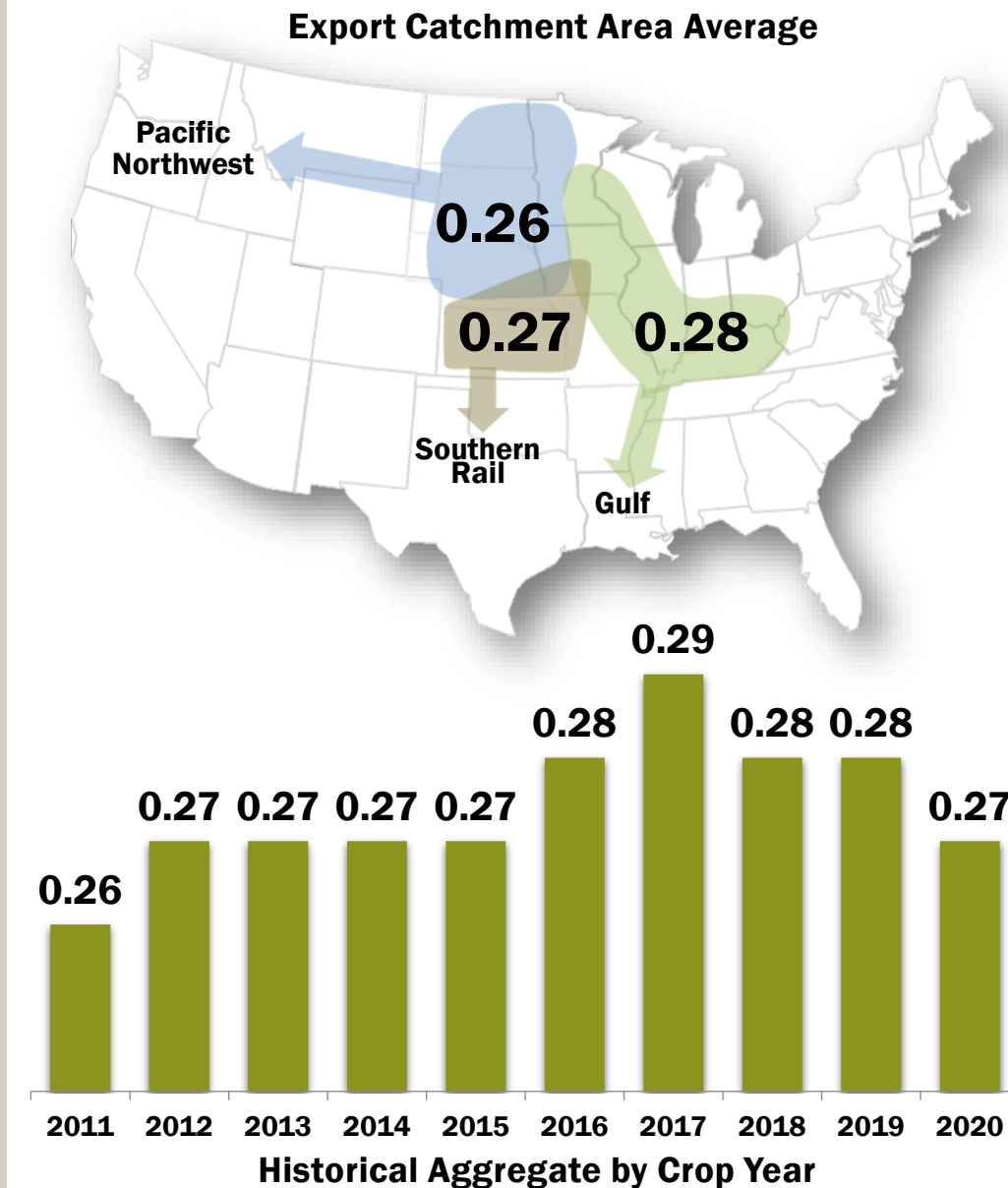
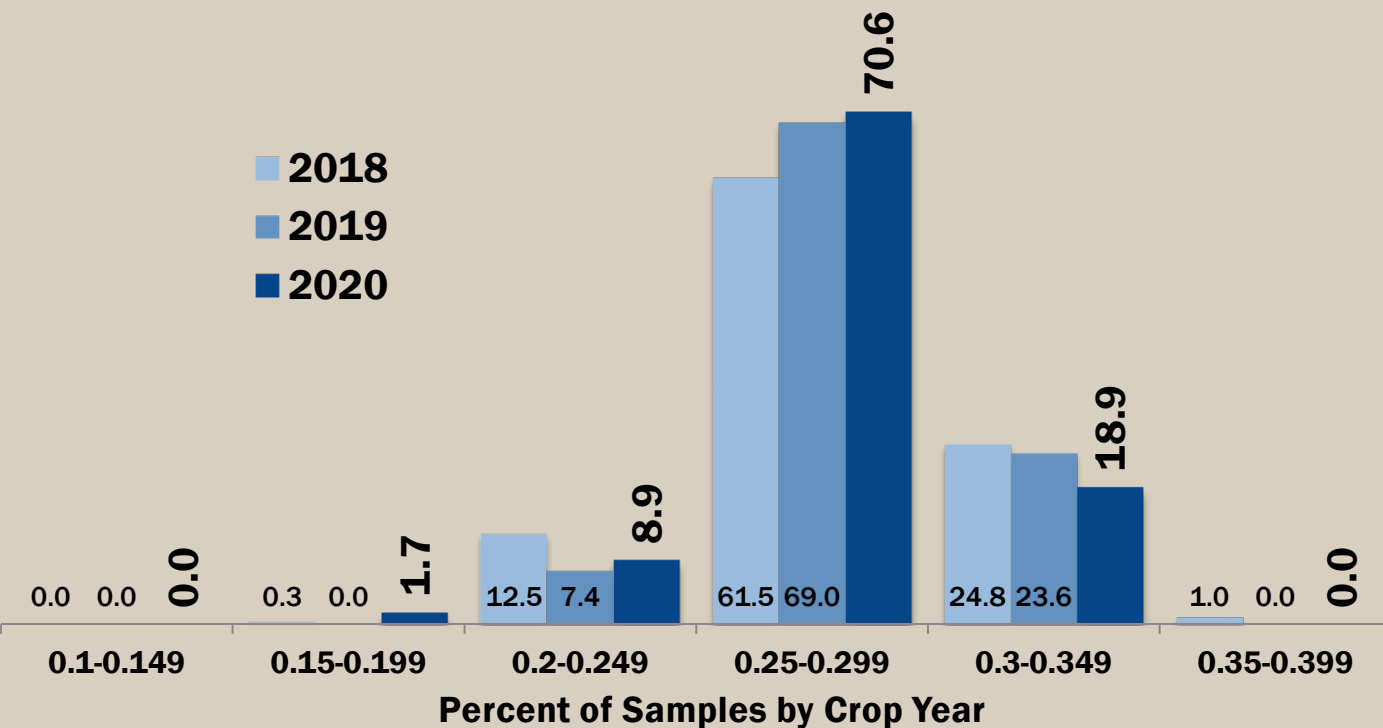




# Kernel Volume (cm<sup>3</sup>)

## U.S. Aggregate: 0.27 cm<sup>3</sup>

➤ Average **similar** to the 5YA (0.28 cm<sup>3</sup>)



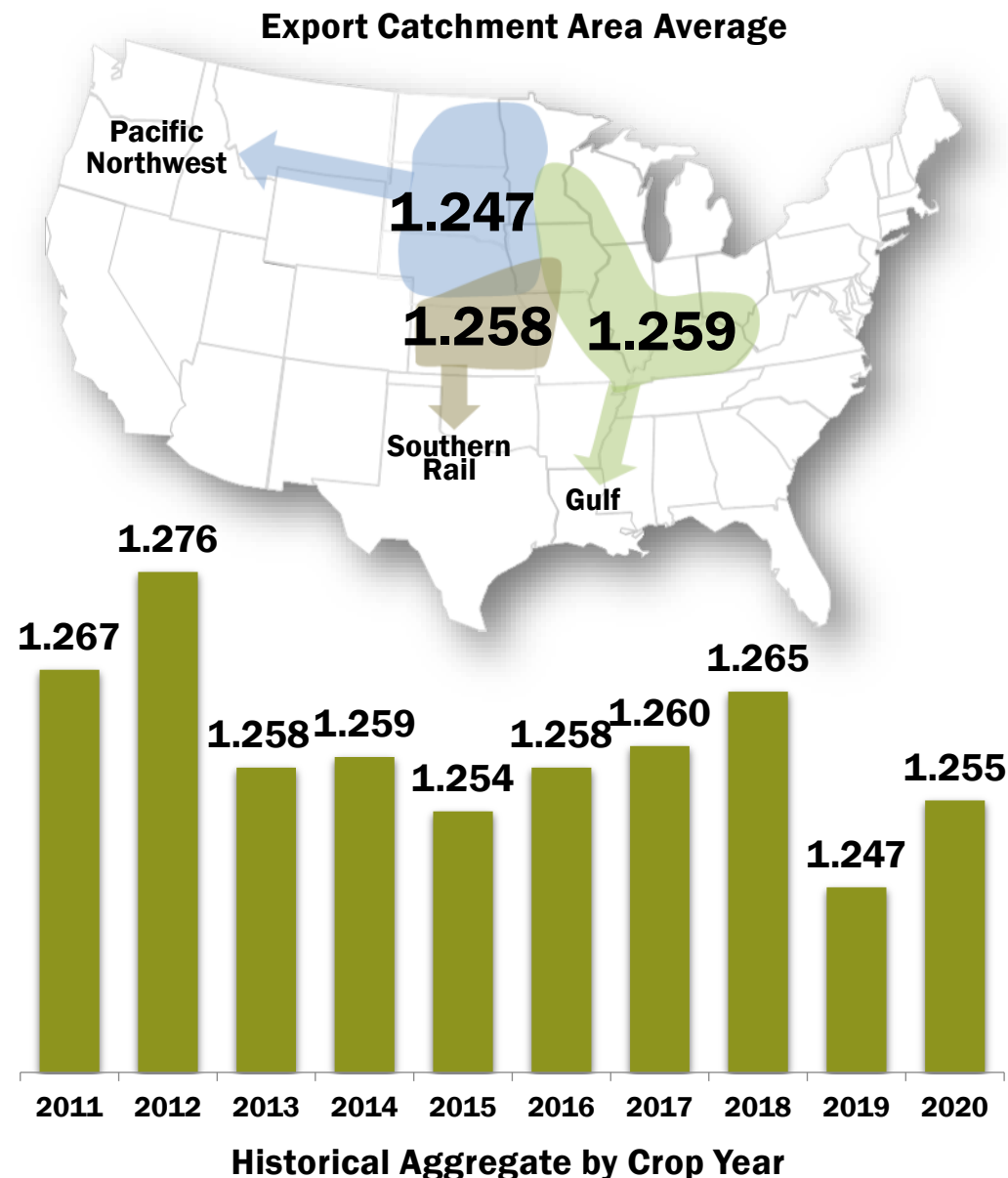
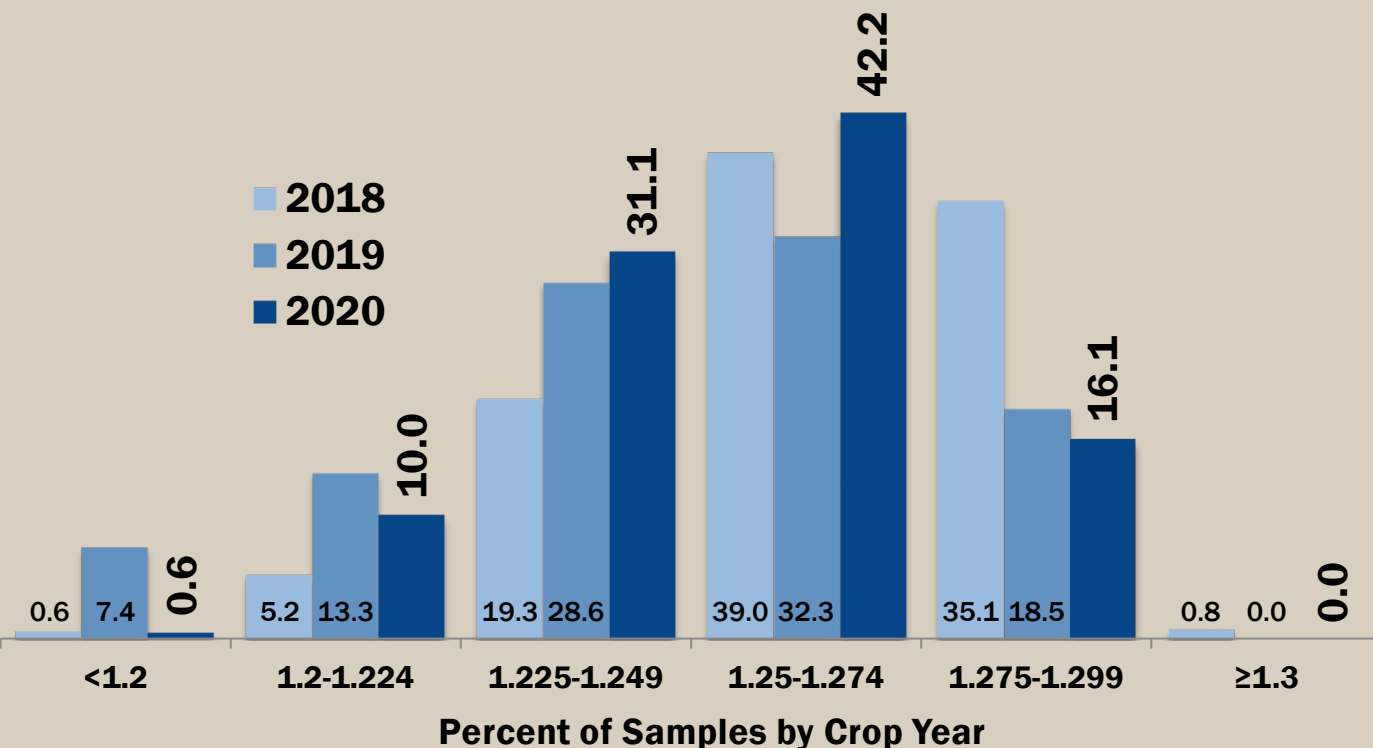




# Kernel True Density (g/cm<sup>3</sup>)

## U.S. Aggregate: 1.255 g/cm<sup>3</sup>

➤ Average **similar** to the 5YA (1.257 g/cm<sup>3</sup>)





# Other Physical Properties

## Whole Kernel (%)

Percentage of whole kernels of a 50 gram sample

Broken Corn in BCFM measures only kernel size, not whether it is broken or whole

**< 90%**

More susceptible to storage molds and breakage

**≥ 90%**

Desirable, especially for alkaline cookers

## Horneous (Hard) Endosperm (%)

Measures the percent of the endosperm that is horneous or hard within a range from 70 - 100%

The higher the value, the harder the corn kernel

**≤ 85%**

Good for wet millers and feeders

**> 85%**

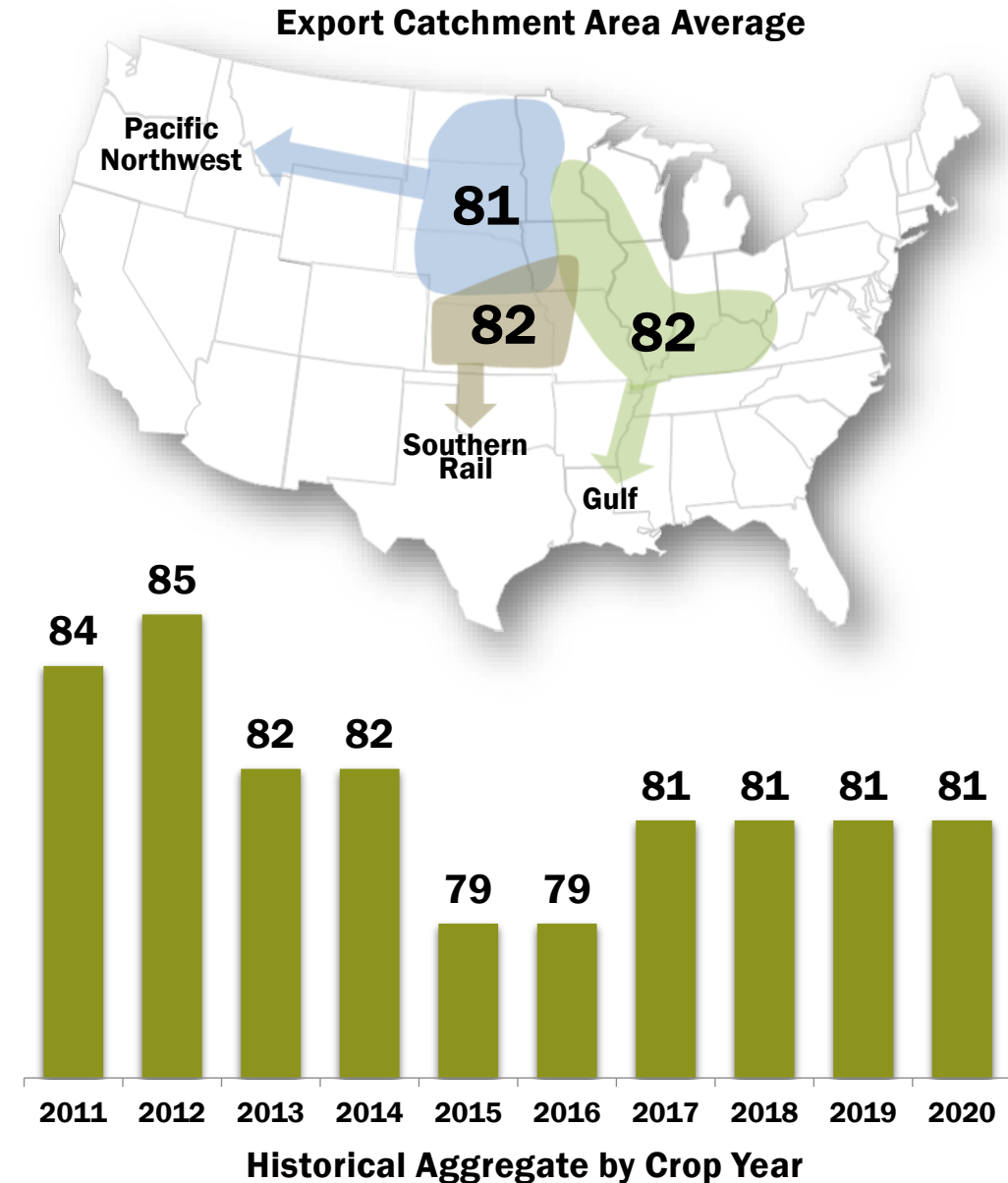
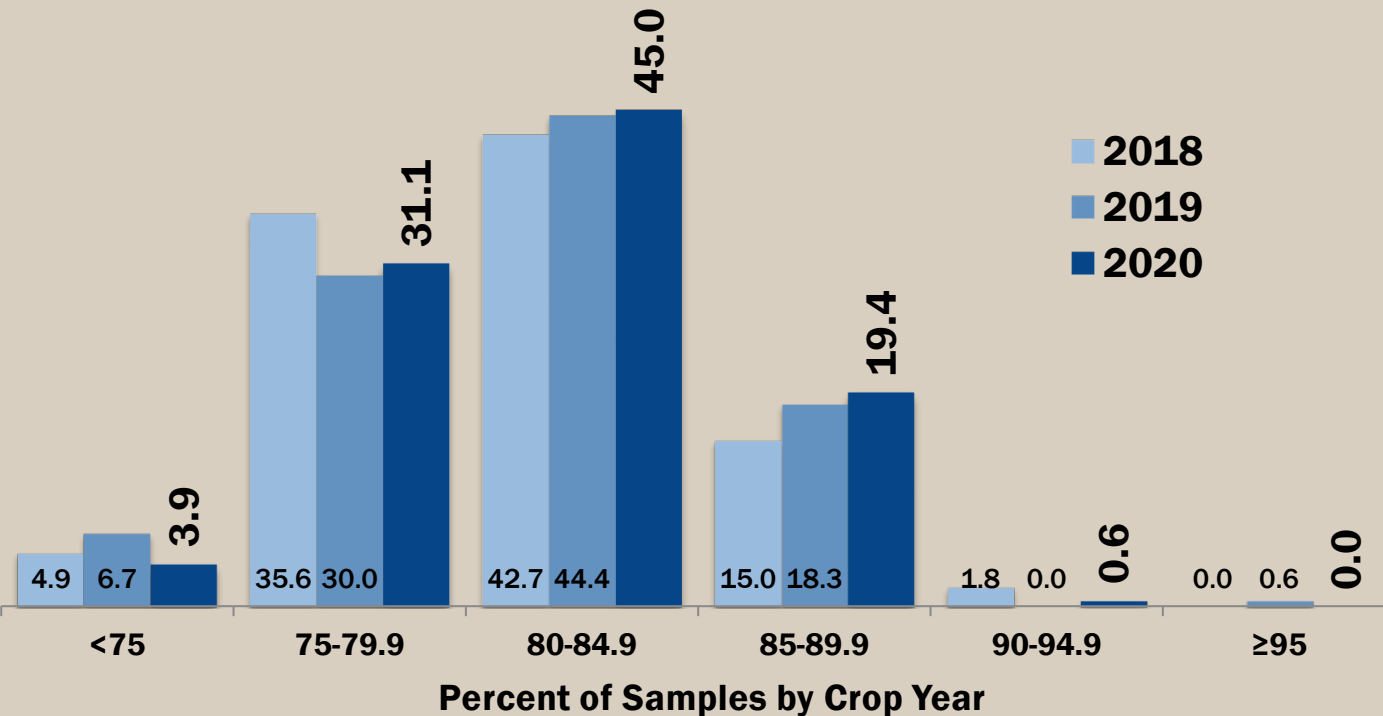
Good for dry millers and alkaline cookers



# Horneous (Hard) Endosperm (%)

## U.S. Aggregate: 81%

➤ Higher than the 5YA (80%)





# **Mycotoxins:**

**Aflatoxin,**

**Deoxynivalenol (DON or Vomitoxin)**

**Fumonisin**

**Ochratoxin A**

**Trichothecenes (T-2)**

**and Zearalenone**

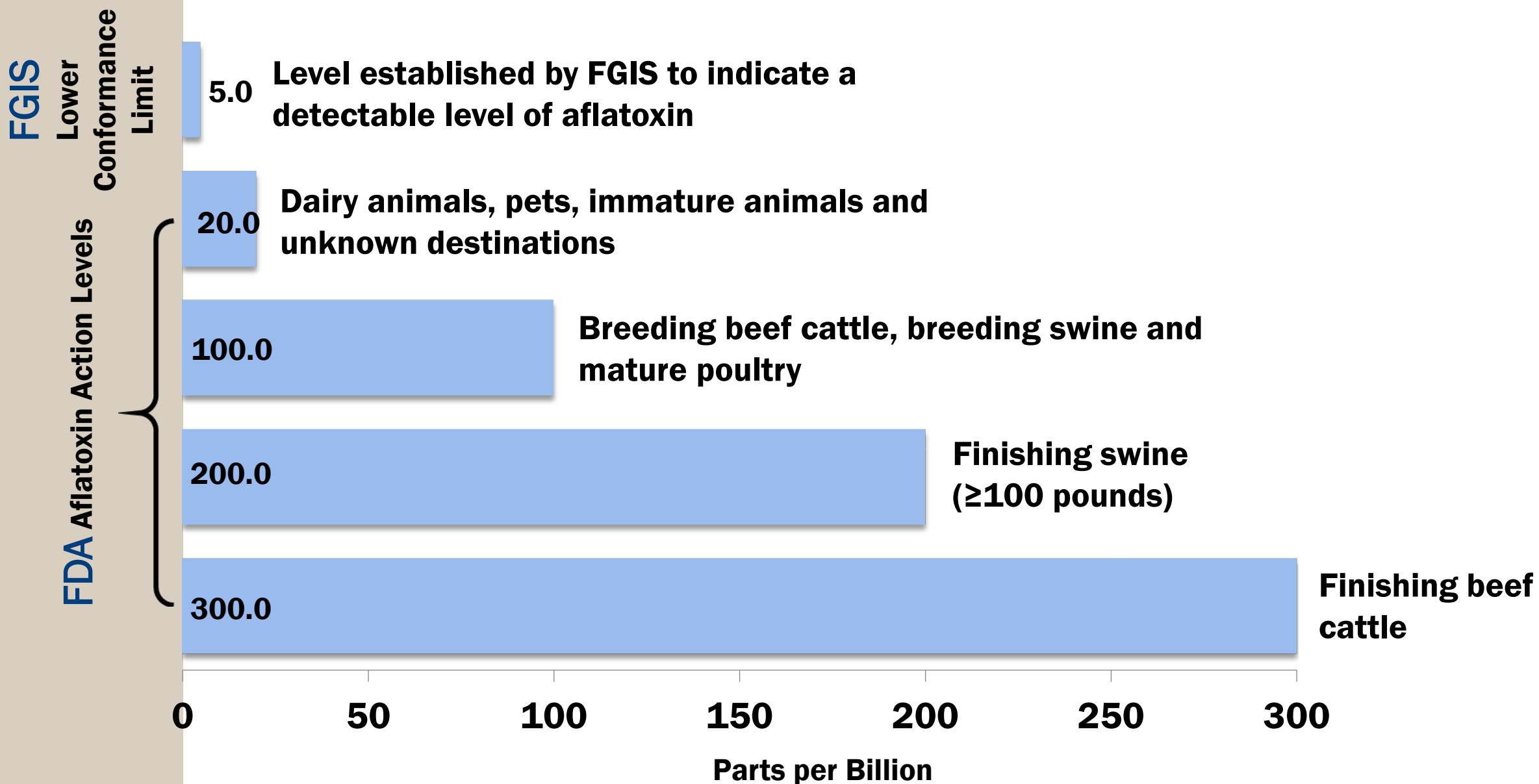


# Mycotoxin Testing

- *Corn Harvest Quality Report* shows **ONLY** the frequency of detection in harvest samples
- *Corn Harvest Quality Report* does **NOT** predict the presence or levels of mycotoxins in U.S. corn exports
- **Targeting a minimum of 25%** of collected samples, the same as in 2019 and 2018 (Target of 180 samples)
- The final *Corn Harvest Quality Report* contains the results from 180 samples.



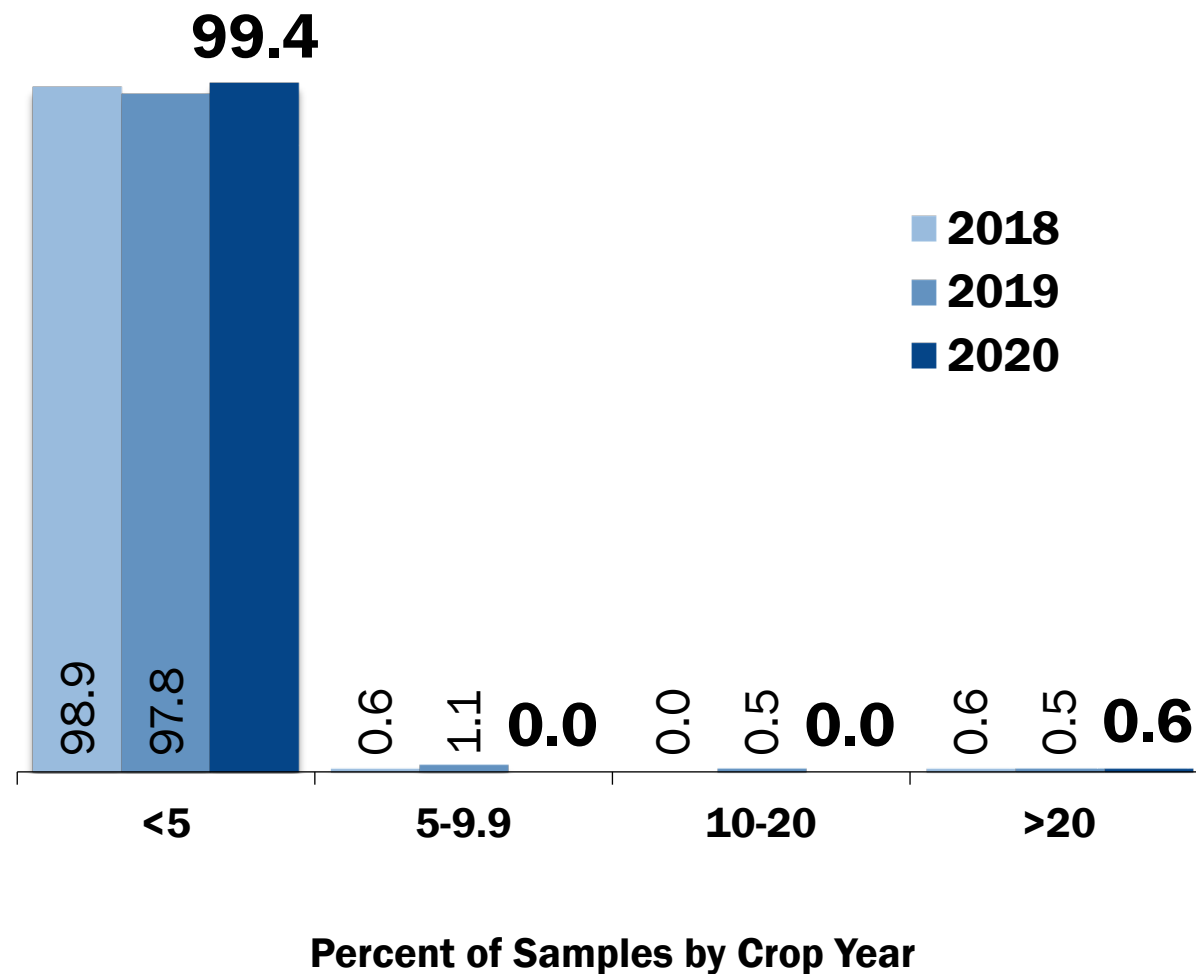
# Key Aflatoxin Levels (ppb)





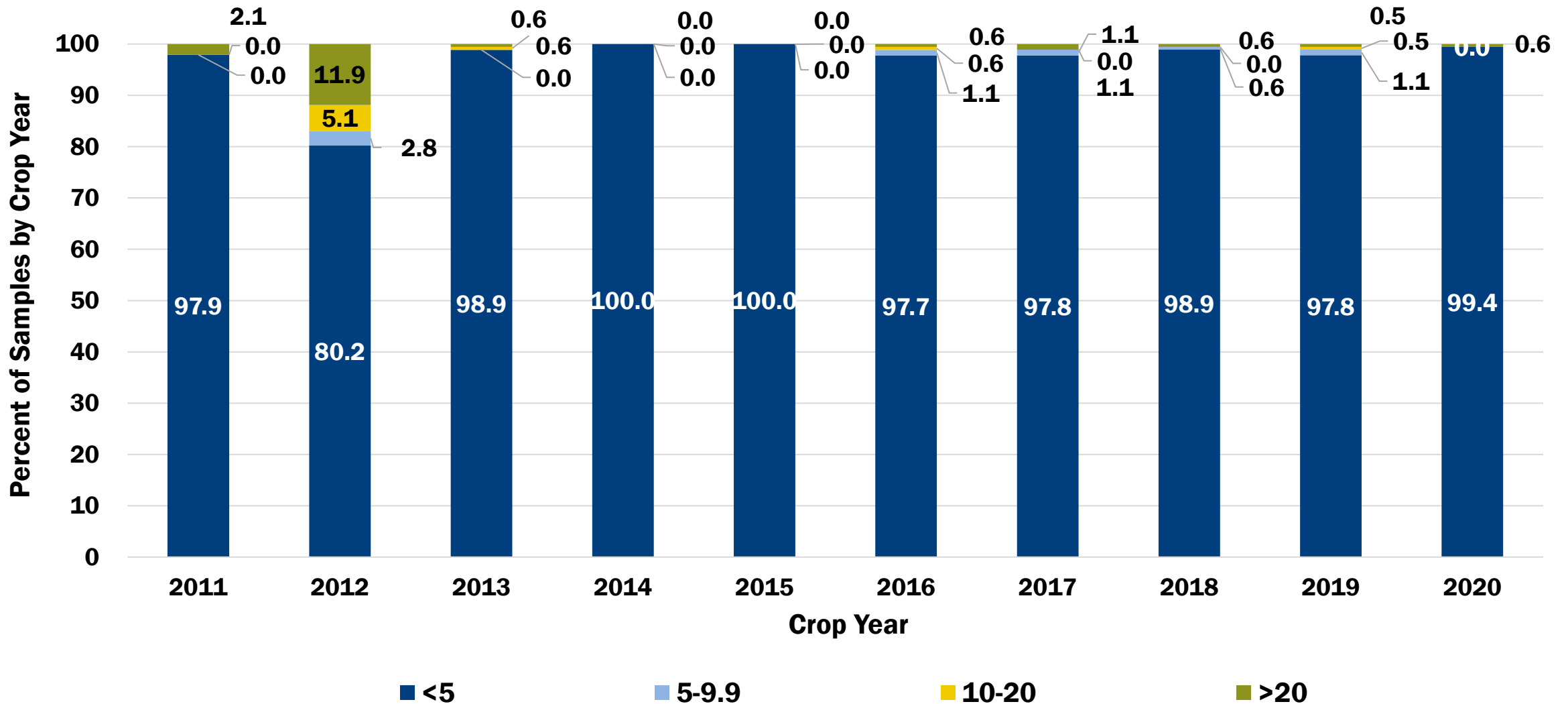
# Aflatoxin Testing Results (ppb)

- Samples with **no detectable** levels of aflatoxin **similar** to 2019 and 2018
- **99.4%** of samples tested below the FDA action level of >20.0 ppb
- Growing season conditions **not conducive** to aflatoxin





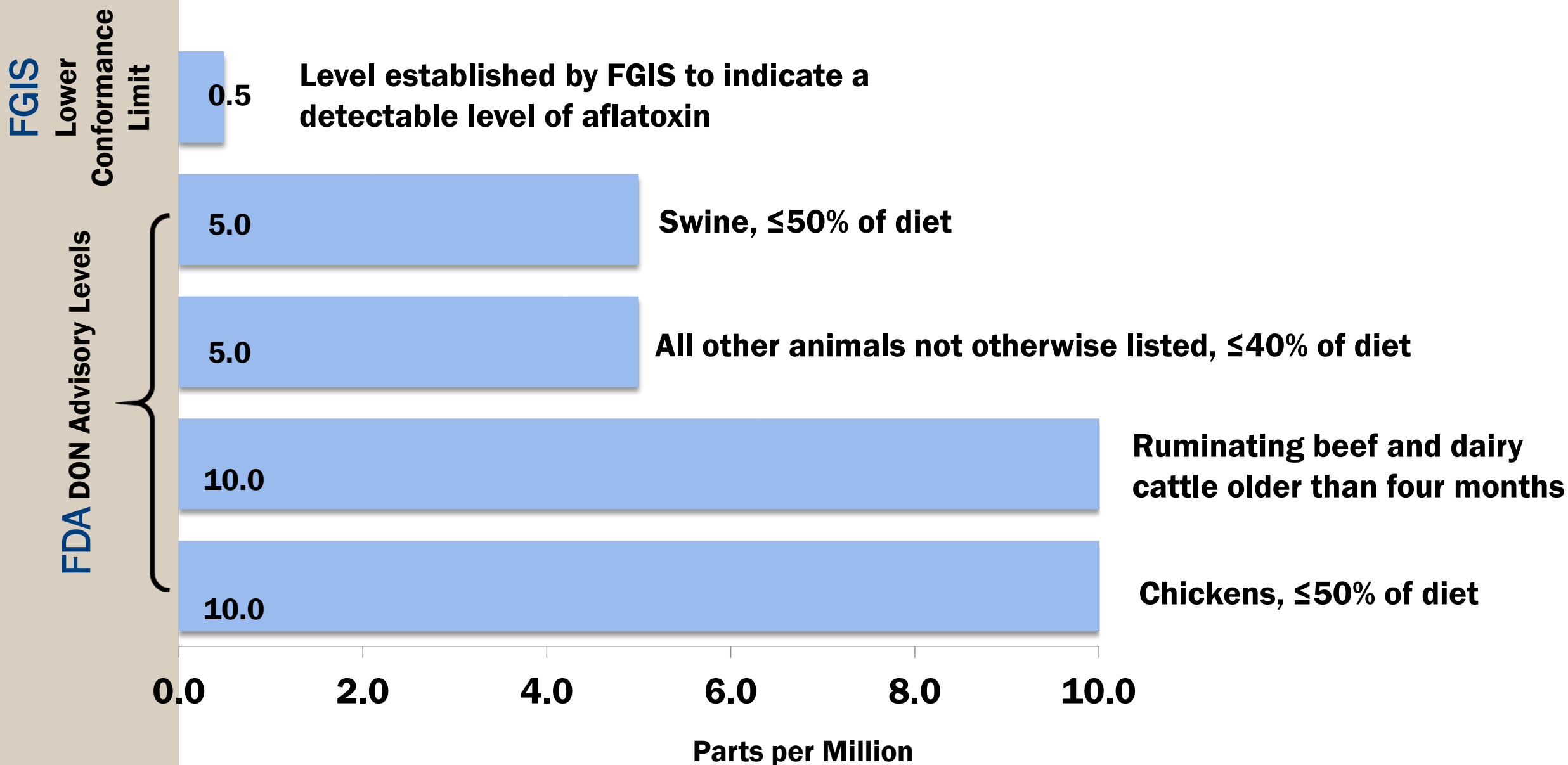
# Aflatoxin Testing Results







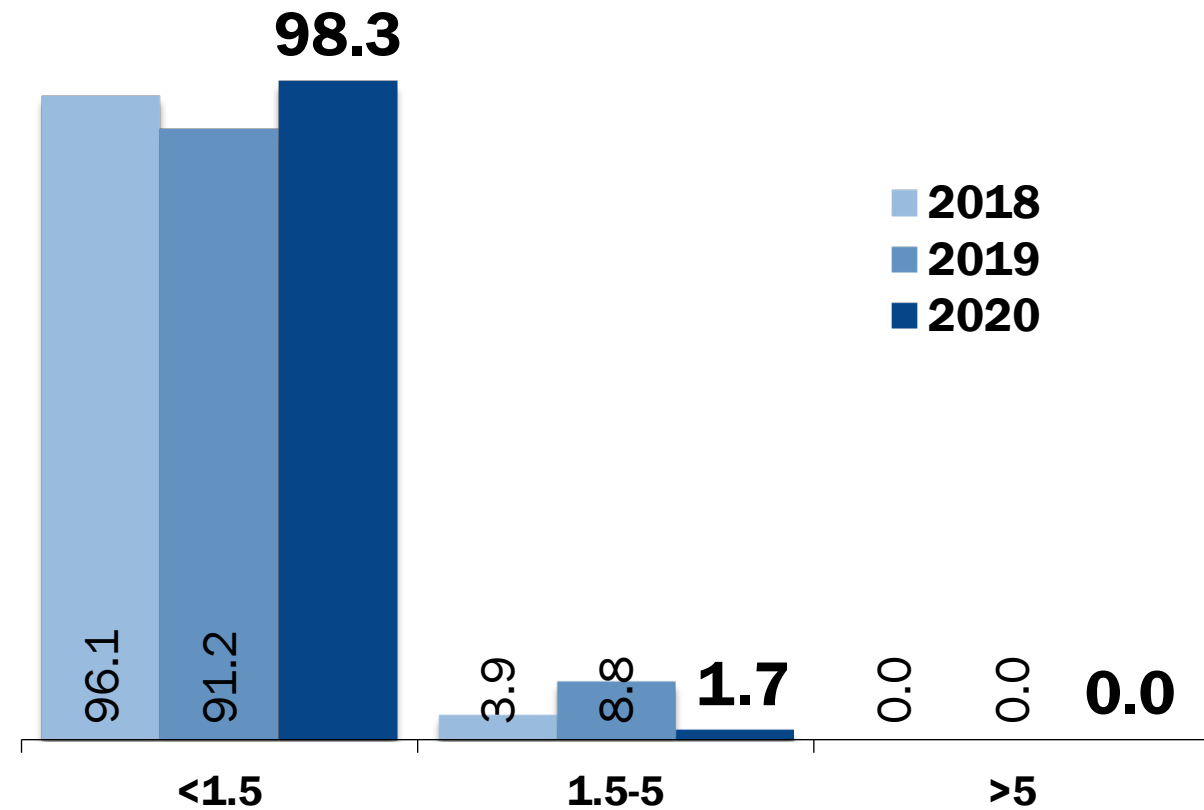
# Key DON Levels (ppm)





# DON (Vomitoxin) Testing Results (ppm)

- Percentage of samples below 1.5 ppm **higher** than in 2019 and 2018.
- **Zero** samples exceeding the FDA advisory level for DON of 5.0 ppm.

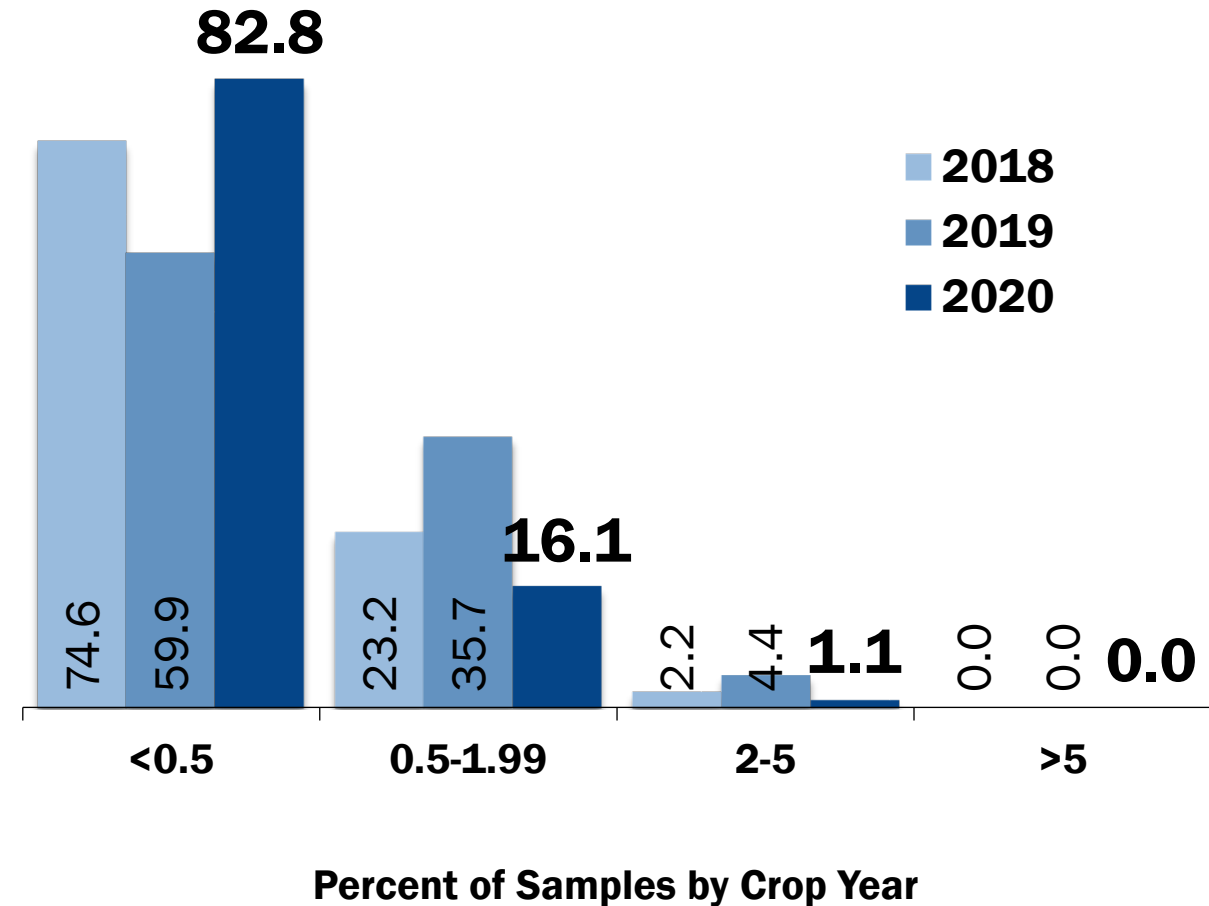


Percent of Samples by Crop Year



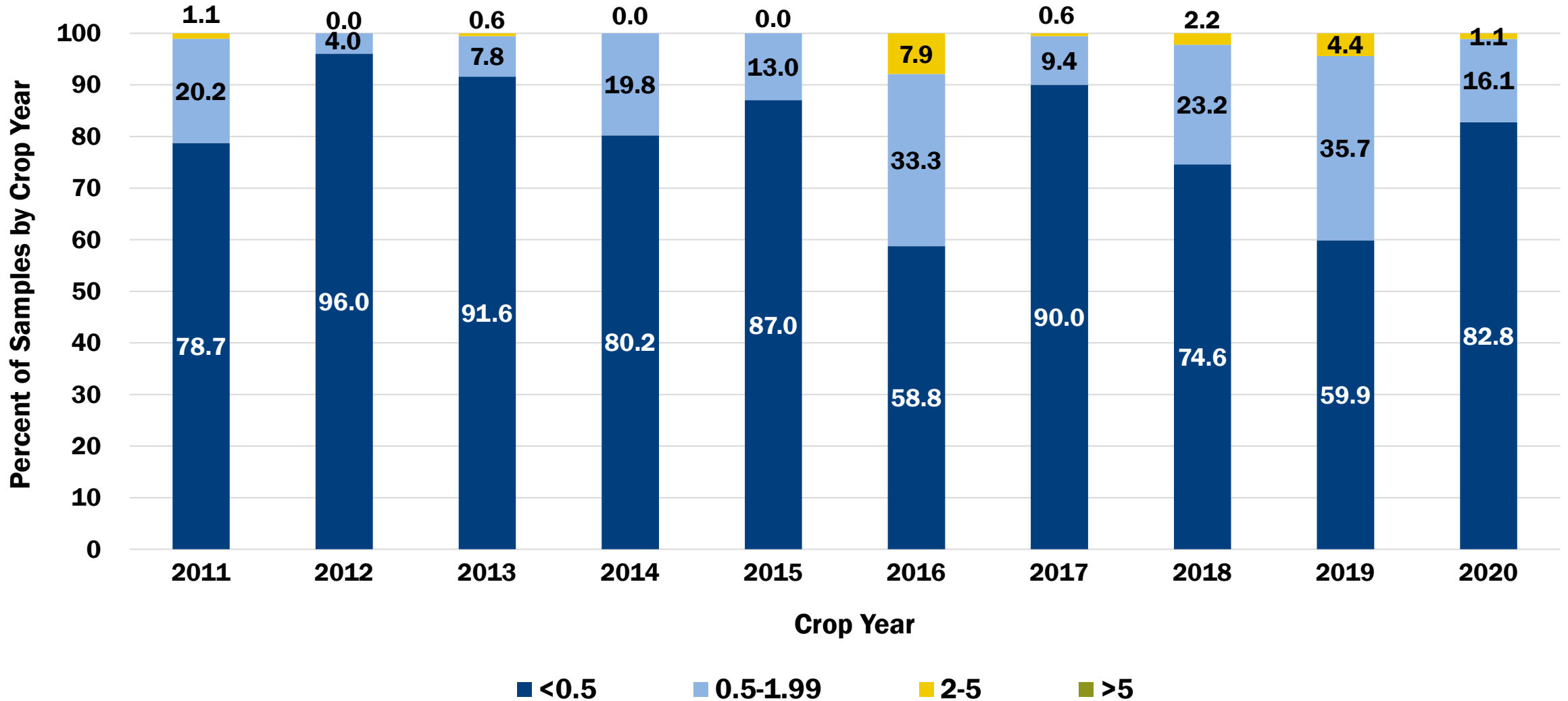
# DON (Vomitoxin) Testing Results (ppm)

- Percentage of samples below 0.5 ppm **higher** than in 2019 and 2018.
- **Zero** samples exceeding the FDA advisory level for DON of 5.0 ppm.



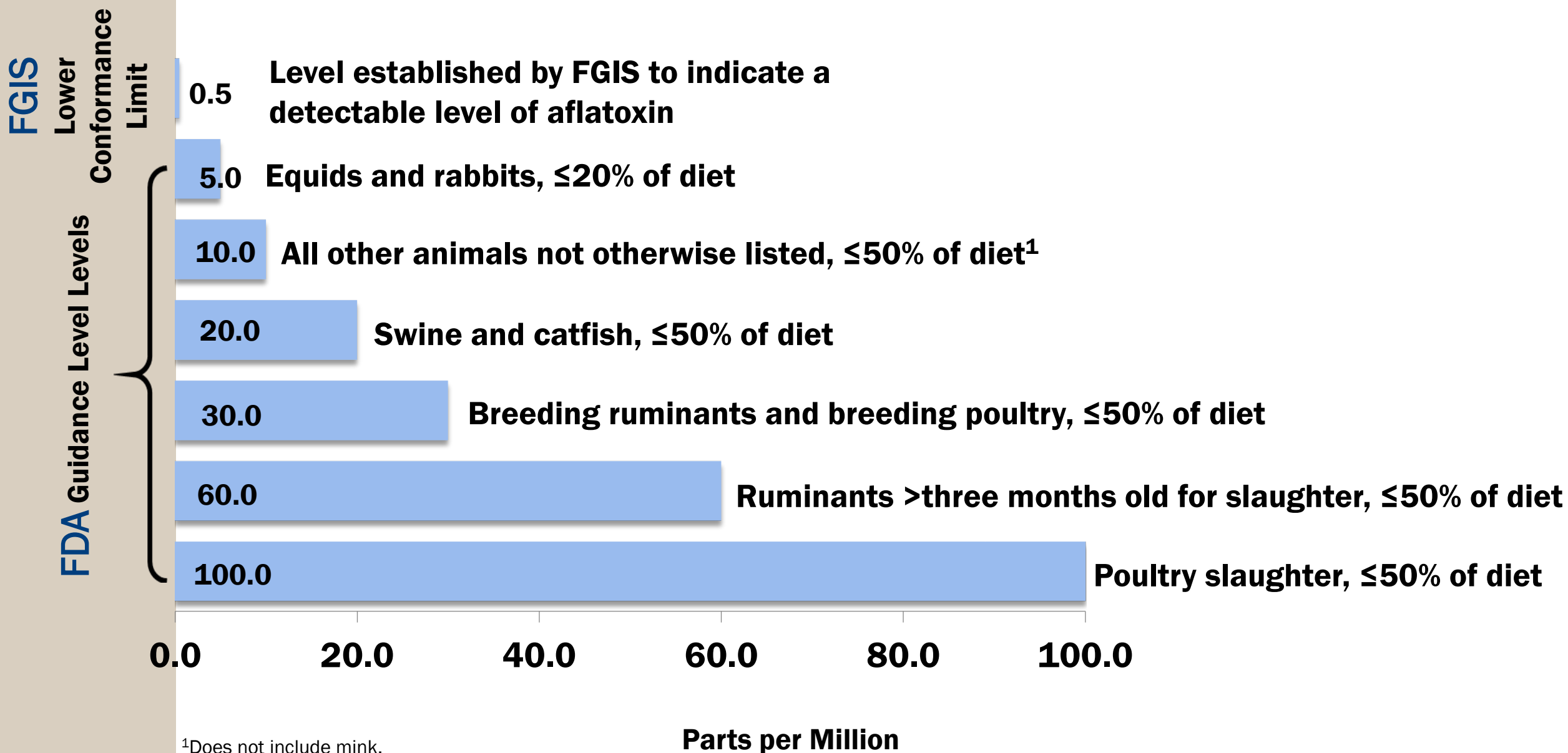


# DON (Vomitoxin) Testing Results





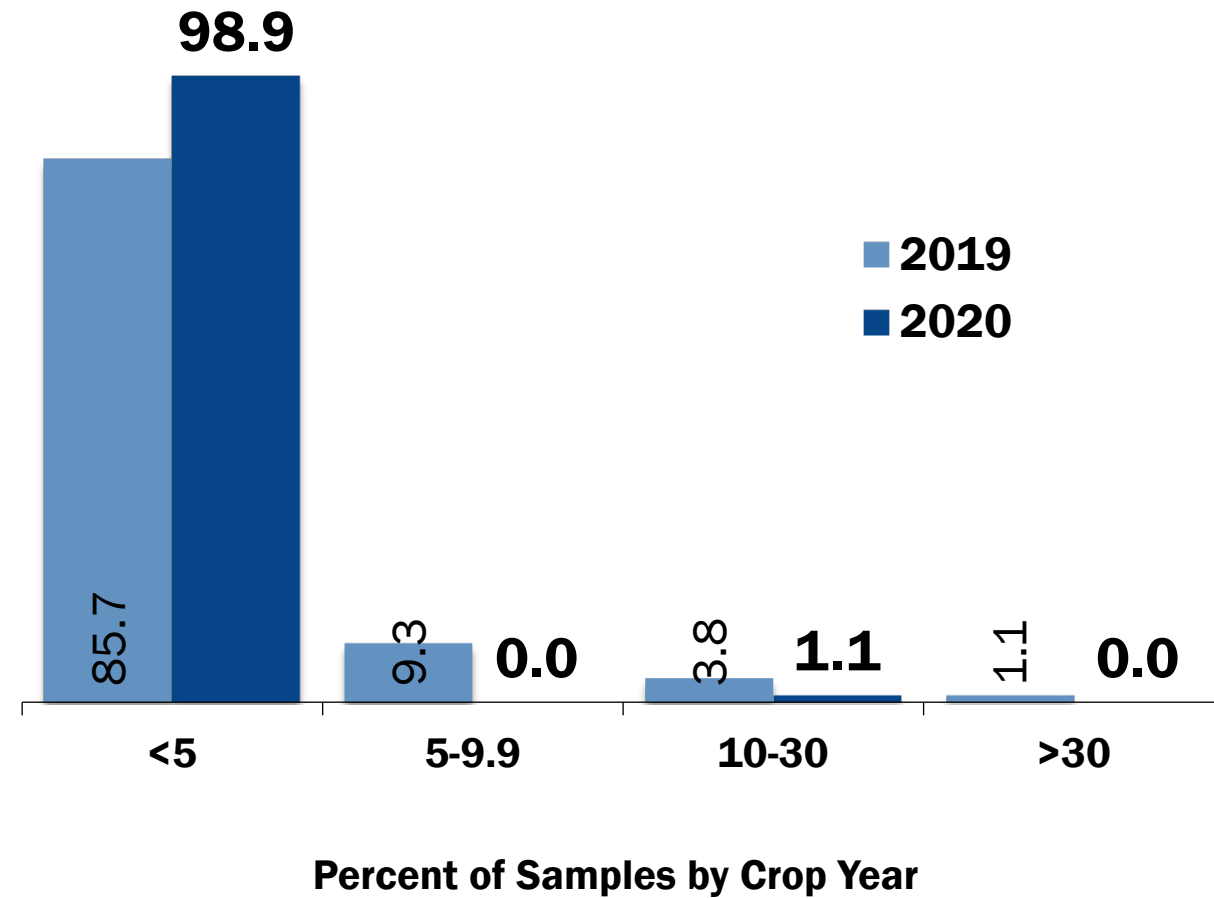
# Key Fumonisin Levels (ppm)





# Fumonisin Testing Results (ppm)

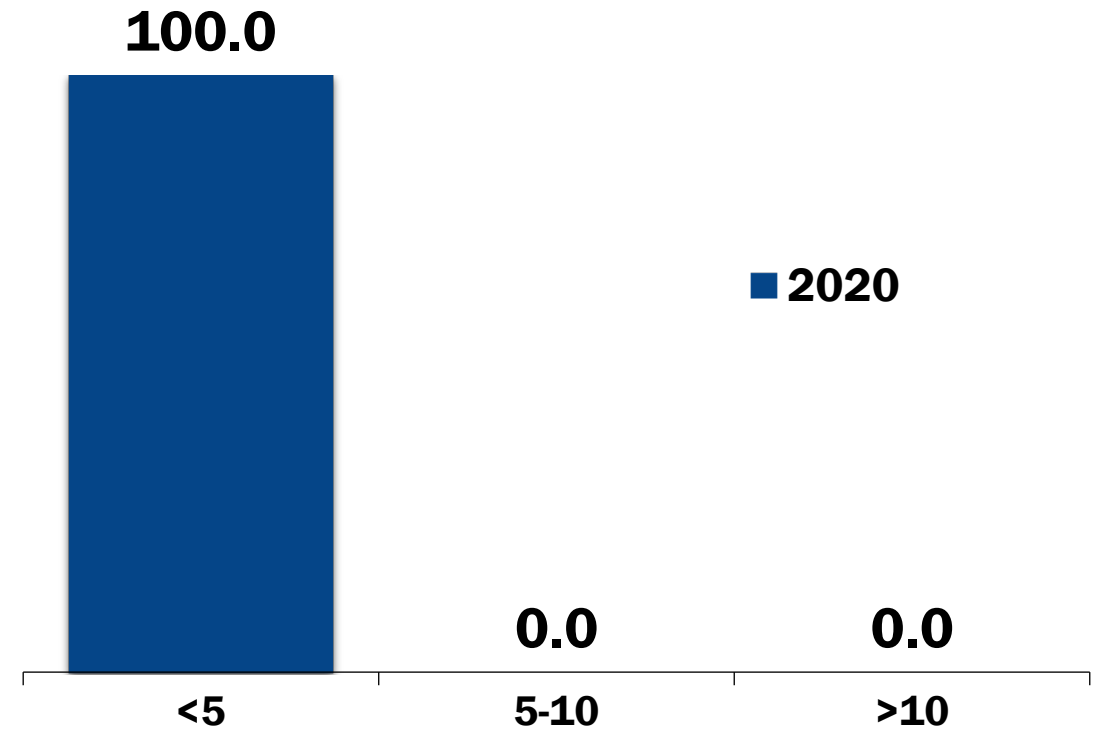
- **Second** year of Fumonisin testing
- Percentage of samples below 5.0 ppm **98.9%**





# Ochratoxin A Testing Results (ppb)

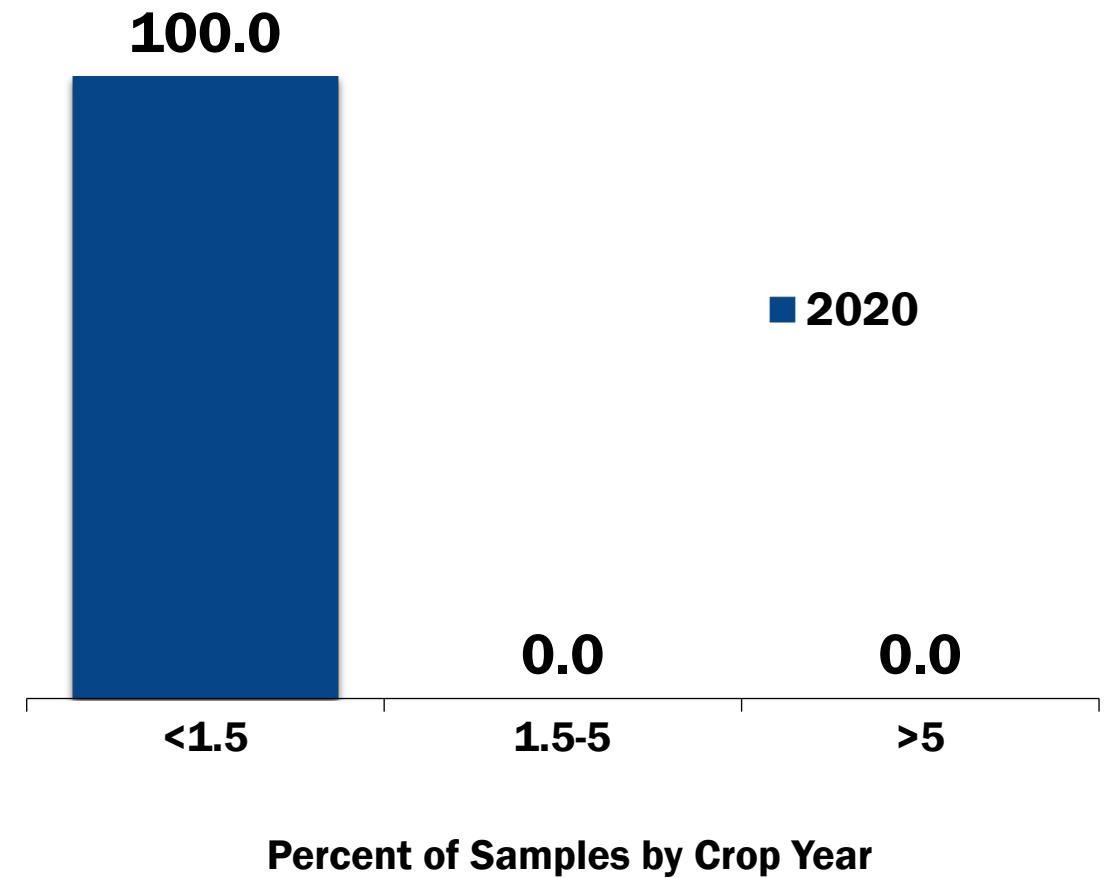
- **First** year of Ochratoxin A testing
- **100%** of samples below 5 ppb (European Commission's established maximum level for Ochratoxin A in raw cereals.)



Percent of Samples by Crop Year

# T-2 Testing Results (ppm)

- **First** year of T-2 testing
- **100%** of samples below 5 ppm

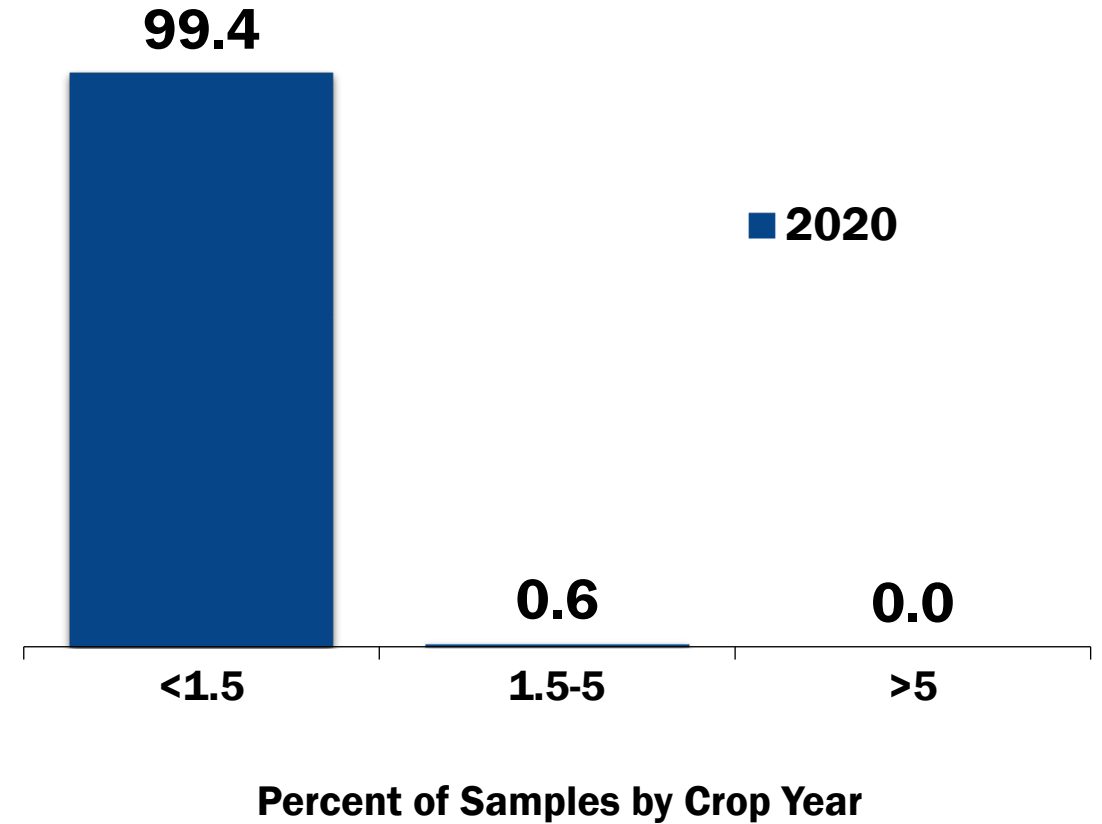






# Zearalenone Testing Results (ppm)

- **First** year of Zearalenone testing
- **100%** of samples below 5 ppm

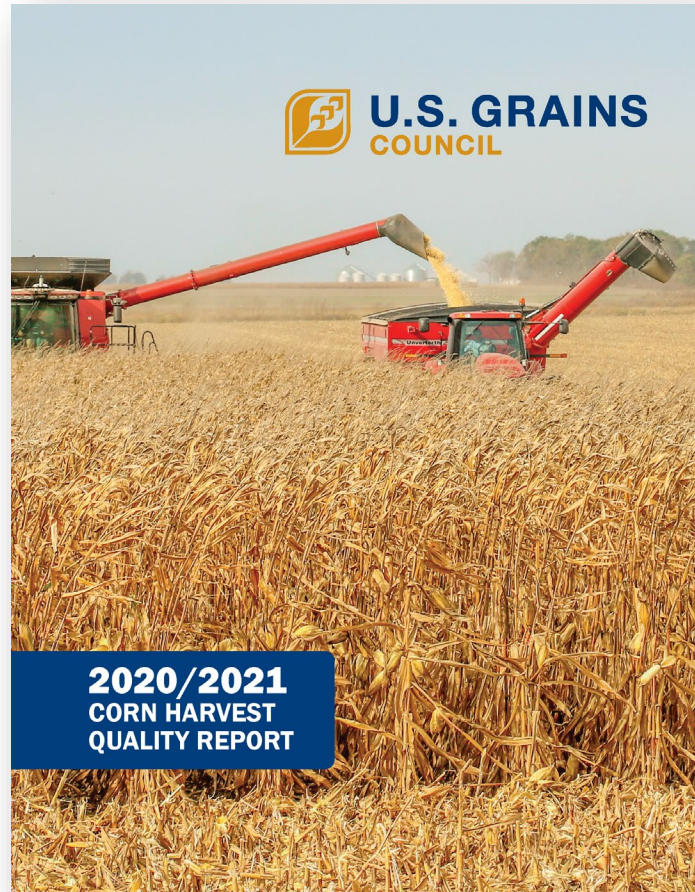




# Other Components of the Corn Quality Report



# Other Components of the Report



Quality Test Results

Crop and Weather Conditions

U.S. Corn Production, Usage and Outlook

Survey and Statistical Analysis Methods

Testing Analysis Methods

Historical Perspective



# Harvest Report: Conclusions



- 2020 harvest samples were, on average, good with **94.5%** of samples grading No. 2 or better, compared to **81.7%** in 2019 and **93.9%** in 2018
- **Test weight** was higher than the 5YA while **total damage and moisture** were **lower** than the 5YA reflecting favorable growing and harvesting conditions
- The growing season was **not conducive** to mycotoxin development

**Building a  
Tradition:**

**Thank You!**



**U.S. GRAINS  
COUNCIL**



# **SUPPLEMENTAL SLIDES**

**U.S. Grains Council**

**2020/2021**

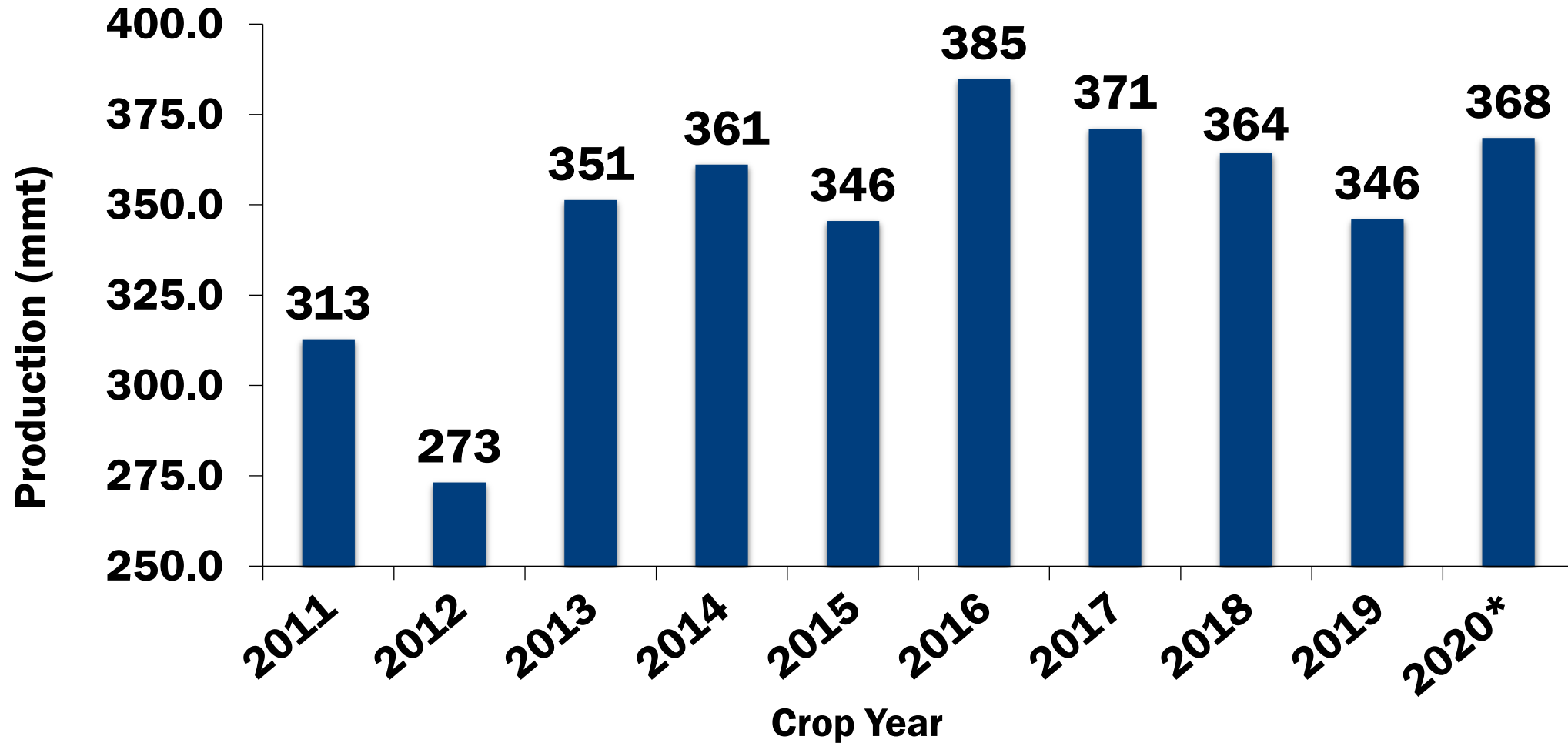
**Corn Harvest Quality Report**



# **U.S. Corn Production Supply & Demand Outlook**



# U.S. Production and Yield



Source: USDA NASS

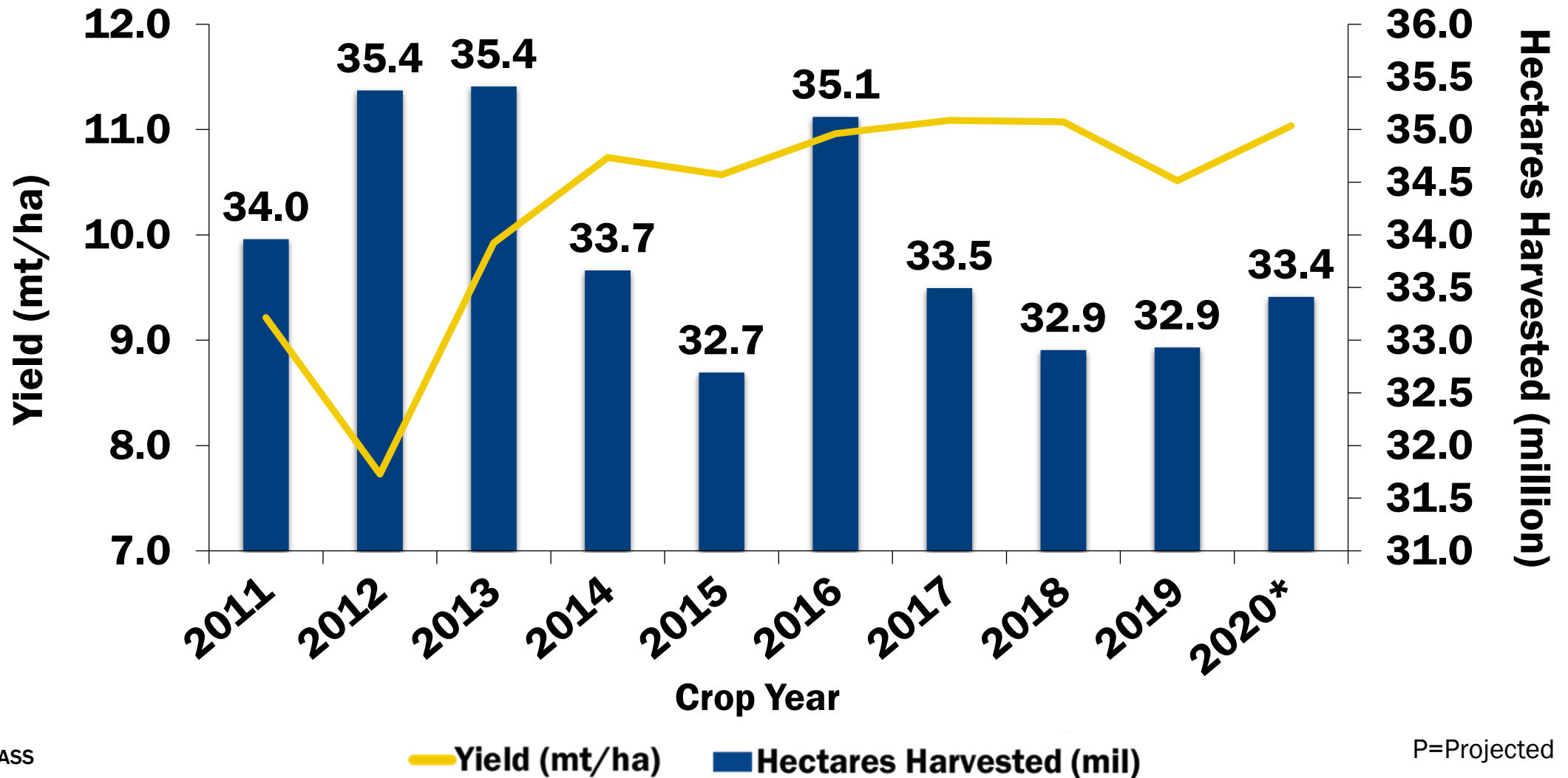
■ U.S. Corn Production (mmt)

P=Projected



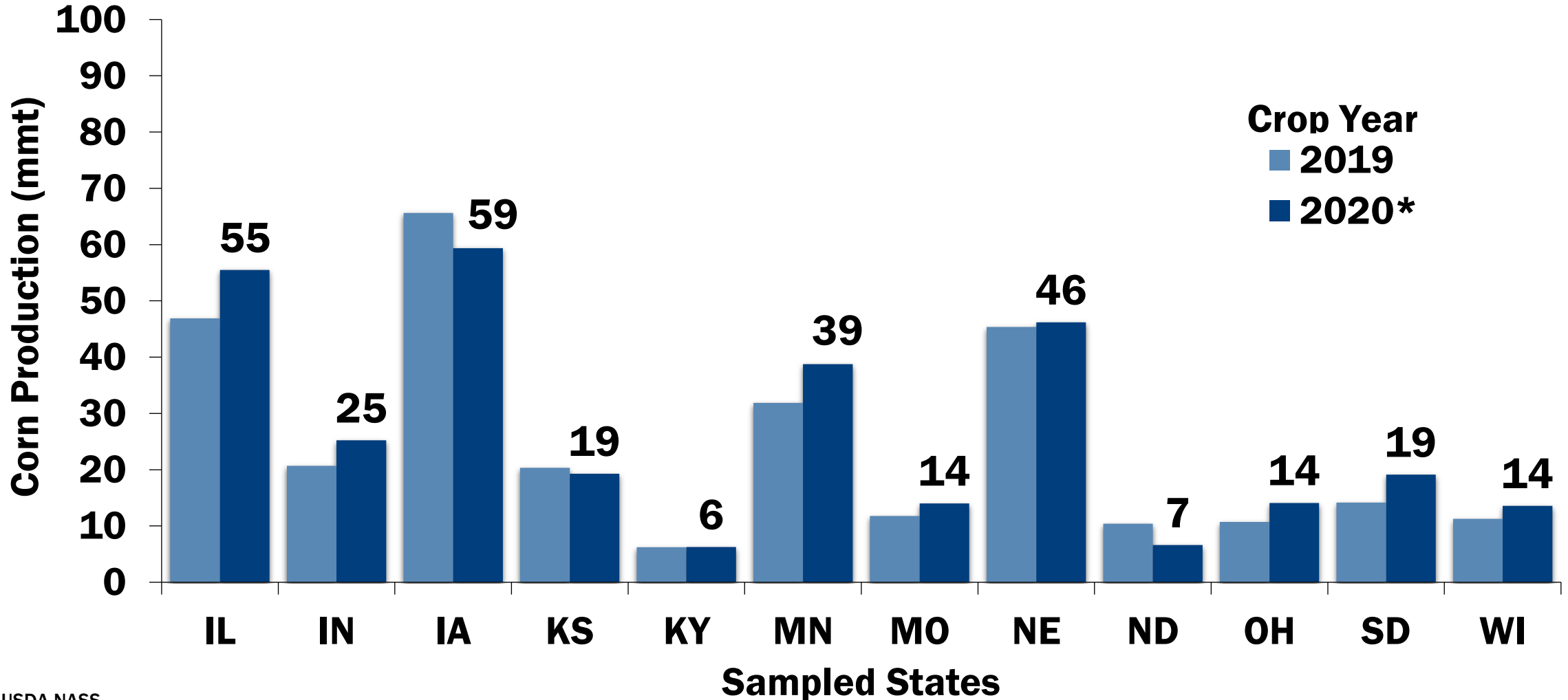


# U.S. Production and Yield





# U.S. Production by State





# Surveyed State Production (MMT)



State	2019	2020*	Difference		Relative % Change <sup>†</sup>	
			MMT	Percent	Acres	Yield
Illinois	46.9	55.5	8.6	18.3%	Green bar	Green bar
Indiana	20.7	25.2	4.5	21.8%	Green bar	Green bar
Iowa	65.6	59.4	(6.3)	-9.6%	Red bar	Red bar
Kansas	20.3	19.3	(1.1)	-5.2%	Red bar	Red bar
Kentucky	6.2	6.3	0.0	0.5%	Red bar	Green bar
Minnesota	31.9	38.7	6.9	21.6%	Green bar	Green bar
Missouri	11.8	14.0	2.2	18.9%	Green bar	Green bar
Nebraska	45.3	46.2	0.8	1.9%	Green bar	Green bar
North Dakota	10.4	6.6	(3.8)	-36.7%	Red bar	Green bar
Ohio	10.7	14.1	3.4	31.5%	Green bar	Green bar
South Dakota	14.2	19.1	5.0	35.0%	Green bar	Green bar
Wisconsin	11.3	13.6	2.3	20.4%	Green bar	Green bar
Total U.S.	345.9	368.5	22.5	6.5%		

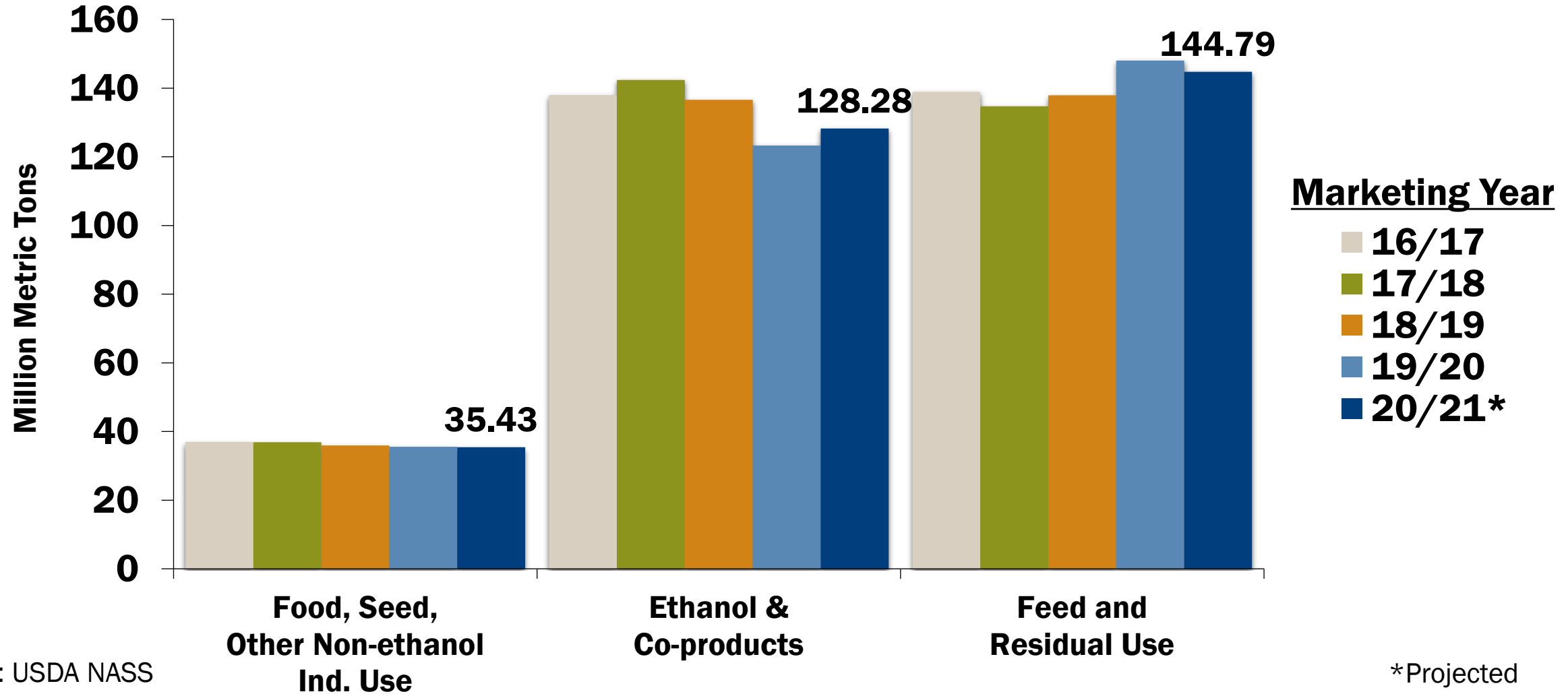
†Green indicates 2020 is higher than in 2019; red indicates 2020 is lower than in 2019; bar height indicates the relative amount.

\*Projected

Source: USDA NASS



# U.S. Production and Use

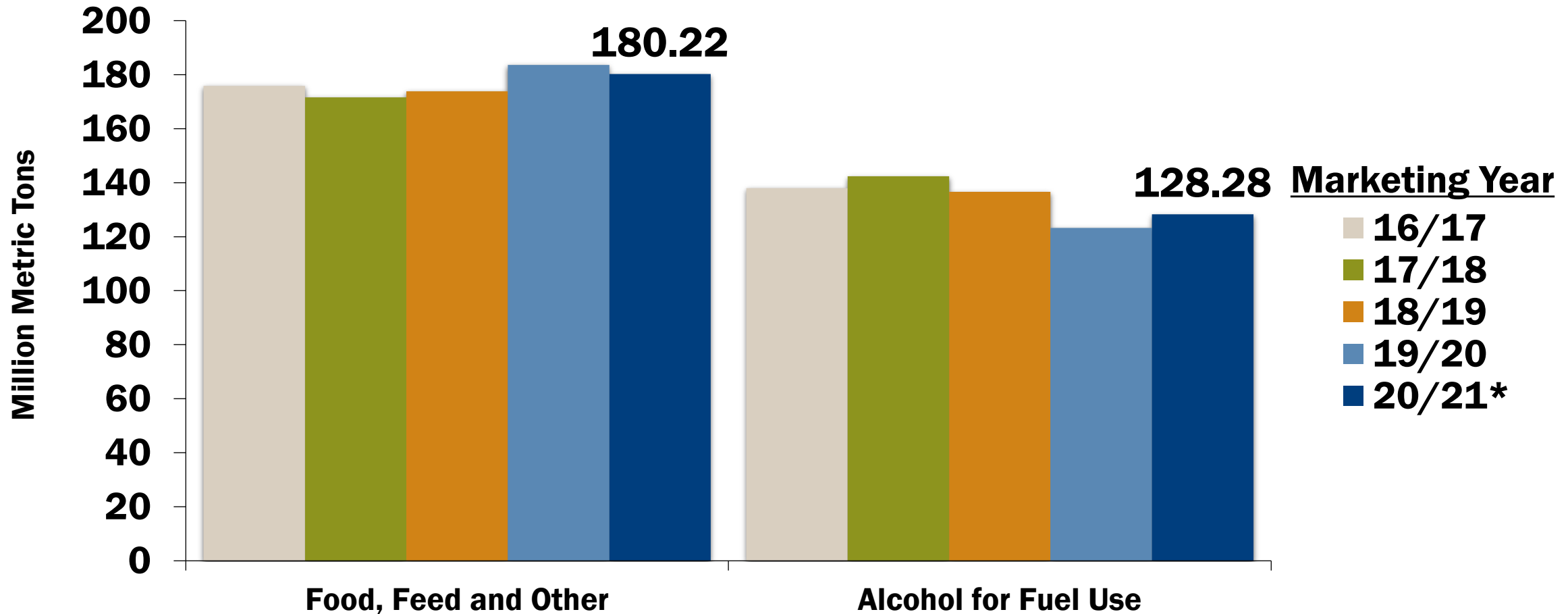


Source: USDA NASS

\*Projected

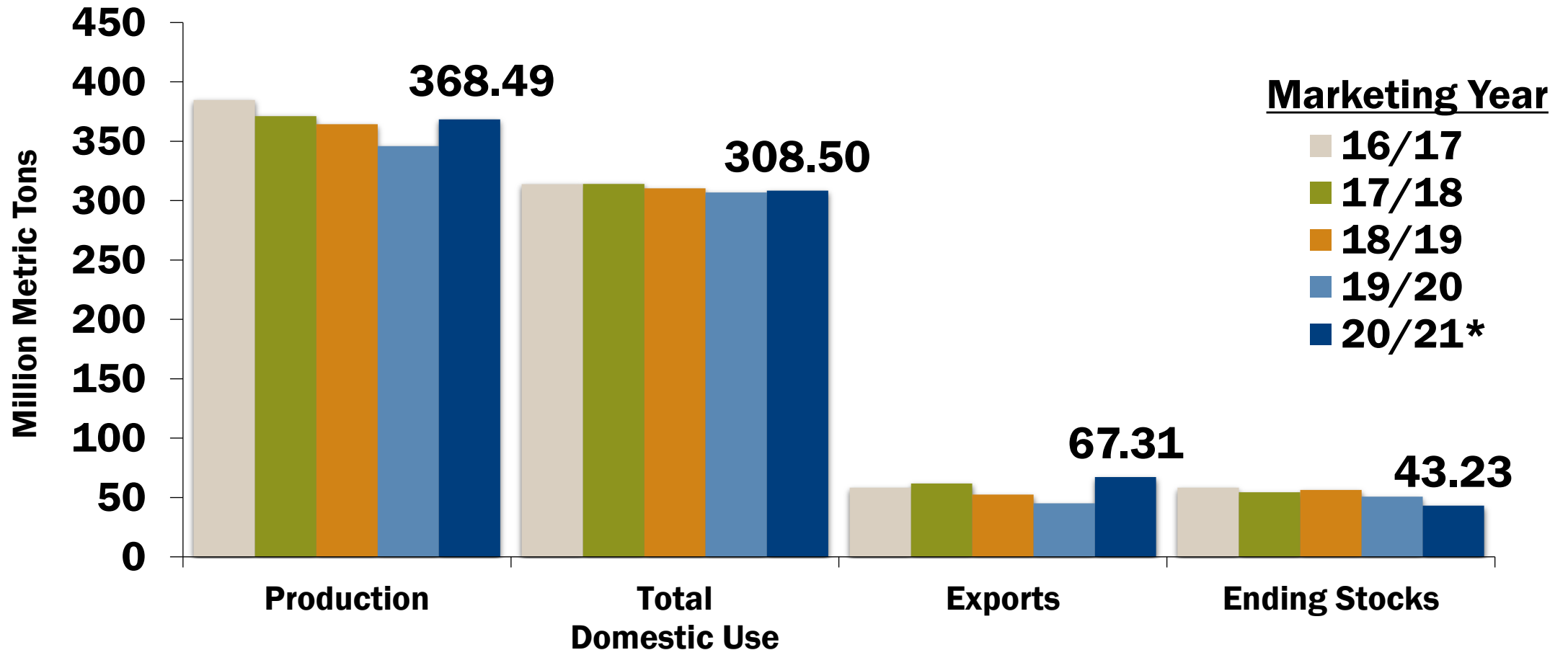


# U.S. Domestic Corn Use





# U.S. Production and Disappearance





# U.S. Corn Supply and Usage Summary – Metric Units



	16/17	17/18	18/19	19/20	20/21*
<b>Acreage (million hectares)</b>					
Planted	38.06	36.50	35.99	36.32	36.84
Harvested	35.12	33.50	32.91	32.93	33.41
Yield (metric ton/hectare)	10.96	11.09	11.07	10.51	11.04
	<i>In Millions of Metric Tons</i>				
<b>Supply (million metric tons)</b>					
Beginning Stocks	44.12	58.25	54.37	56.41	50.68
Production	384.78	371.10	364.26	345.96	368.49
Imports	1.45	0.91	0.71	1.06	0.64
<b>Total Supply</b>	<b>430.35</b>	<b>430.27</b>	<b>419.34</b>	<b>403.44</b>	<b>419.81</b>
<b>Usage (million metric tons)</b>					
Food, seed, other non-ethanol ind. use	36.92	36.88	35.93	35.54	35.43
Ethanol and co-products	137.98	142.37	136.61	123.26	128.28
Feed and residual	138.89	134.73	137.91	148.02	144.79
Exports	58.31	61.92	52.48	45.17	67.31
<b>Total Use</b>	<b>372.10</b>	<b>375.90</b>	<b>362.93</b>	<b>351.99</b>	<b>375.81</b>
<b>Ending Stocks</b>	<b>58.25</b>	<b>54.37</b>	<b>56.41</b>	<b>50.68</b>	<b>43.23</b>
<b>Average farm price (dollar per metric ton†)</b>	<b>132.28</b>	<b>132.28</b>	<b>142.12</b>	<b>140.15</b>	<b>157.47</b>

\*Projected

†The average farm price for 20/21 based on WASDE November projected price

Source: USDA WASDE, November 2020



# U.S. Corn Supply and Usage Summary – English Units



	16/17	17/18	18/19	19/20	20/21*
<b>Acreage (million acres)</b>					
Planted	94.0	90.2	88.9	89.7	91.0
Harvested	86.7	82.7	81.3	81.3	82.5
Yield (metric ton/hectare)	174.6	176.6	176.4	167.5	175.8
			<i>In Millions of Bushels</i>		
<b>Supply (million bushels)</b>					
Beginning Stocks	1,737	2,293	2,140	2,221	1,995
Production	15,148	14,609	14,340	13,620	14,507
Imports	57	36	28	42	25
<b>Total Supply</b>	16,942	16,939	16,509	15,883	16,527
<b>Usage (million bushels)</b>					
Food, seed, other non-ethanol ind. use	1,453	1,452	1,415	1,399	1,395
Ethanol and co-products	5,432	5,605	5,378	4,852	5,050
Feed and residual	5,468	5,304	5,429	5,827	5,700
Exports	2,296	2,438	2,066	1,778	2,650
<b>Total Use</b>	14,649	14,798	14,288	13,857	14,795
<b>Ending Stocks</b>	2,293	2,140	2,221	1,995	1,702
<b>Average farm price (dollar per bushel†)</b>	3.36	3.36	3.61	3.56	4.00

\*Projected

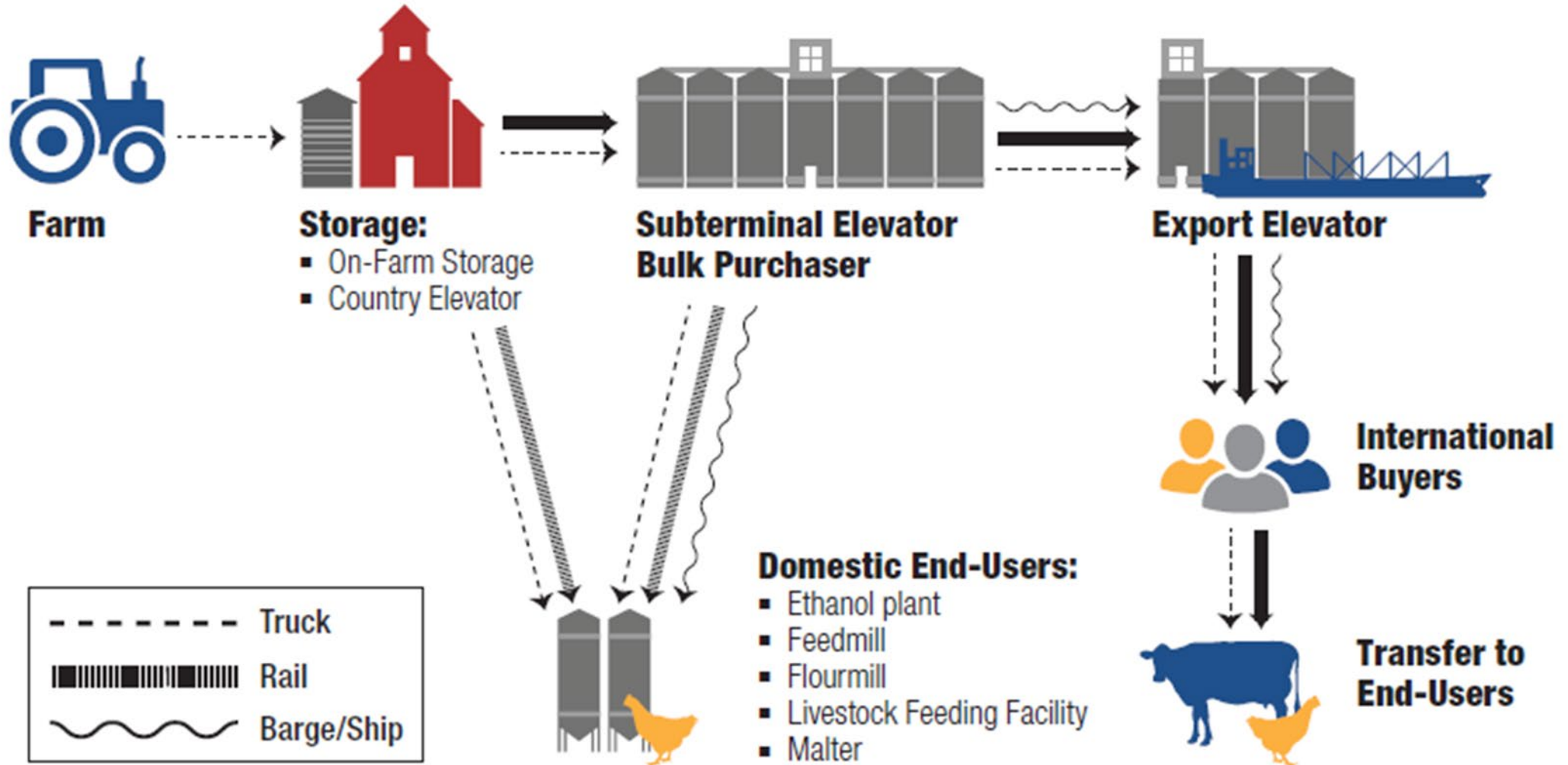
†The average farm price for 20/21 based on WASDE November projected price

Source: USDA WASDE, November 2020





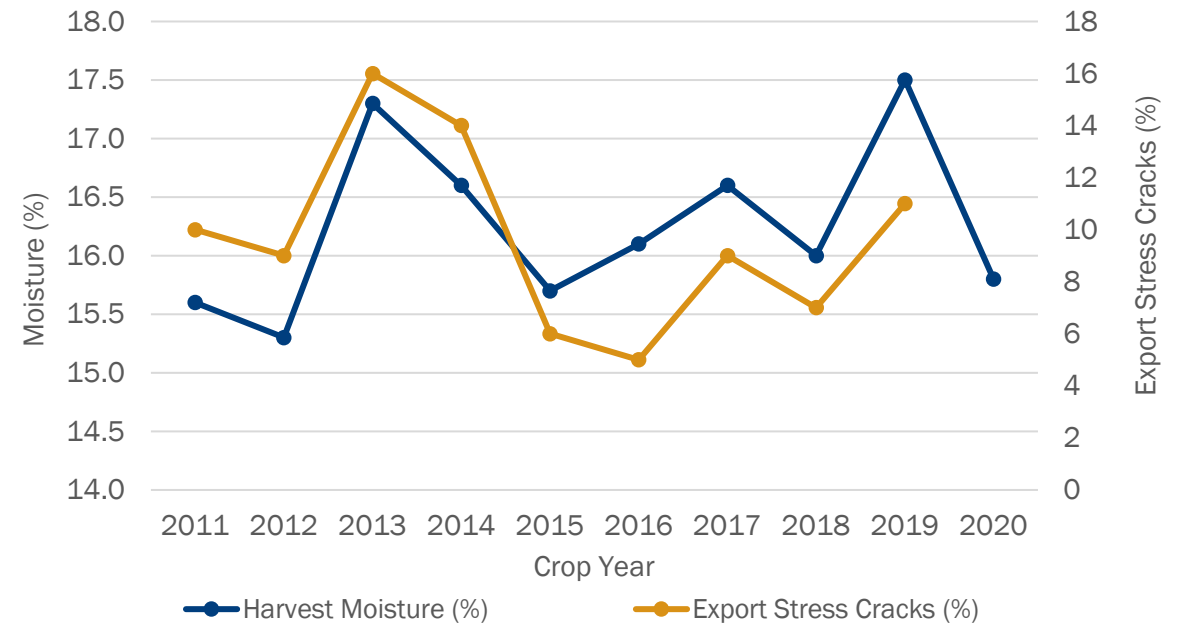
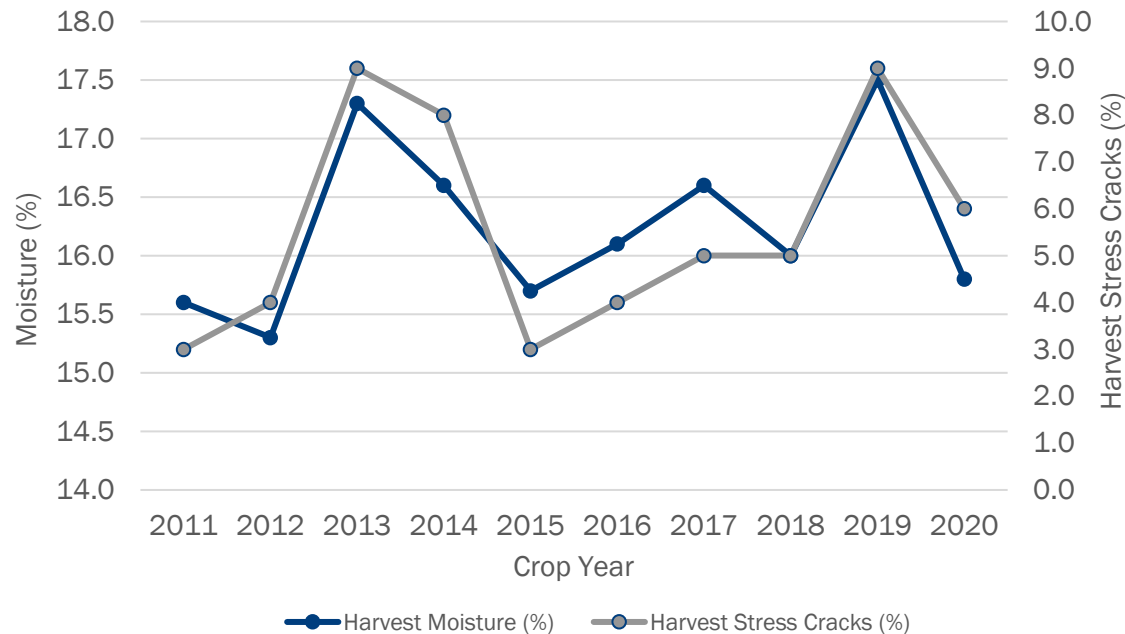
# How Does U.S. Grain Move?





# Harvest Moisture (%) vs. Stress Cracks (%)

- The Council has observed that Harvest Moisture (%) tends to impact Stress Cracks (%) in both the Harvest and Export Cargo reports.
- The 2020 crop's relatively low harvest moisture should help promote low levels of stress cracks.

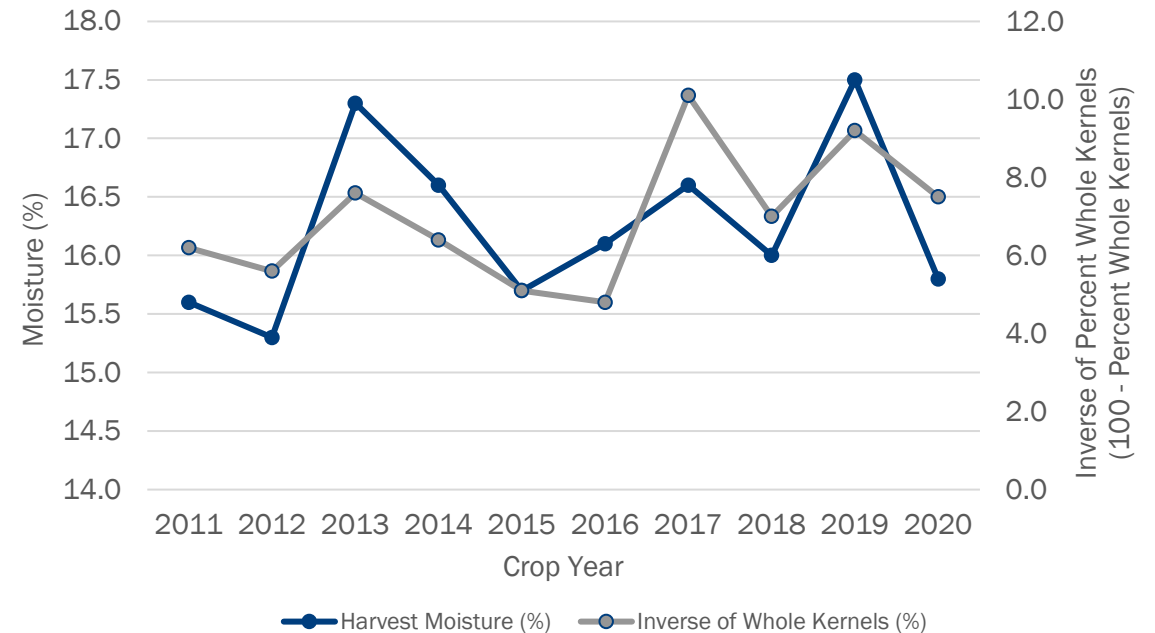




# Harvest Moisture (%) vs. Broken Kernels (%) *(Inverse of Whole Kernels)*



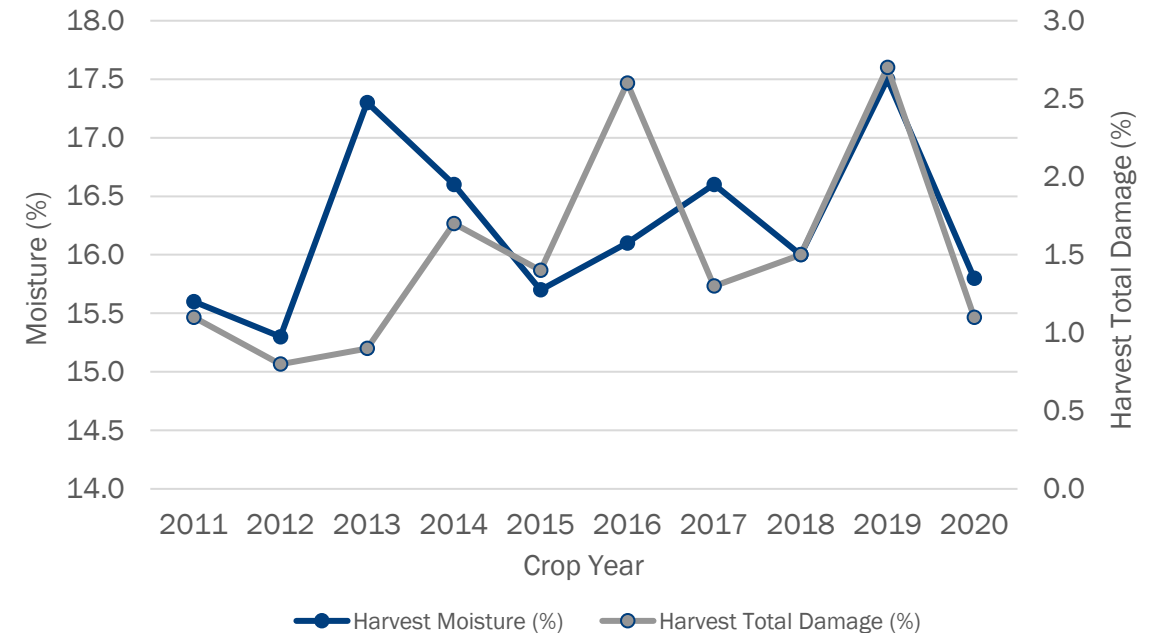
- The Council has observed that Harvest Moisture (%) tends to impact the percentage of broken kernels at harvest. This is likely due to:
  - Lower breakage created during harvest
  - Less handling and artificial drying required to reduce moisture to levels safe for storage
- The 2020 crop's relatively low harvest moisture likely helped keep a high percentage of kernels fully intact.





# Harvest Moisture (%) vs. Harvest Total Damage (%)

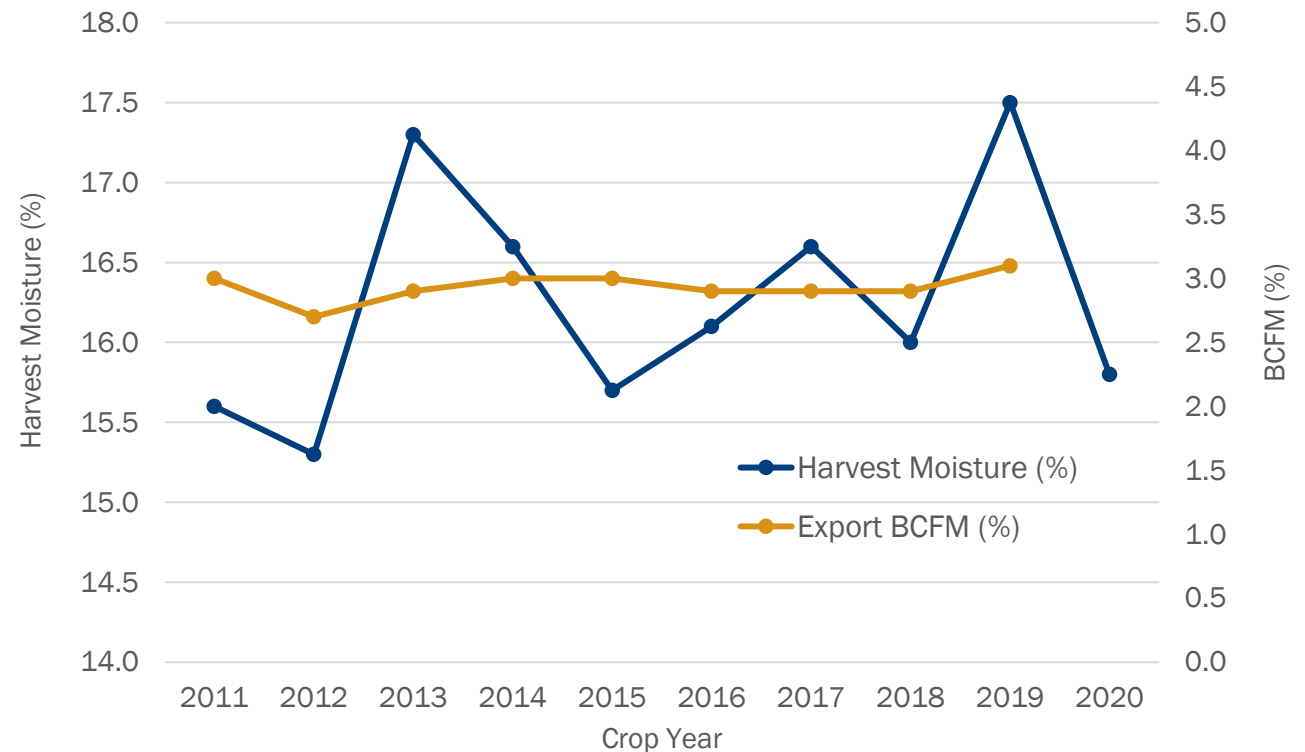
- High moisture may be a precursor to mold damage and possible mycotoxin development later in storage or transport.
- In some years, Harvest Moisture (%) may be a contributing factor to higher levels of Total Damage (%) at harvest.





# Harvest Moisture (%) vs. Export BCFM (%)

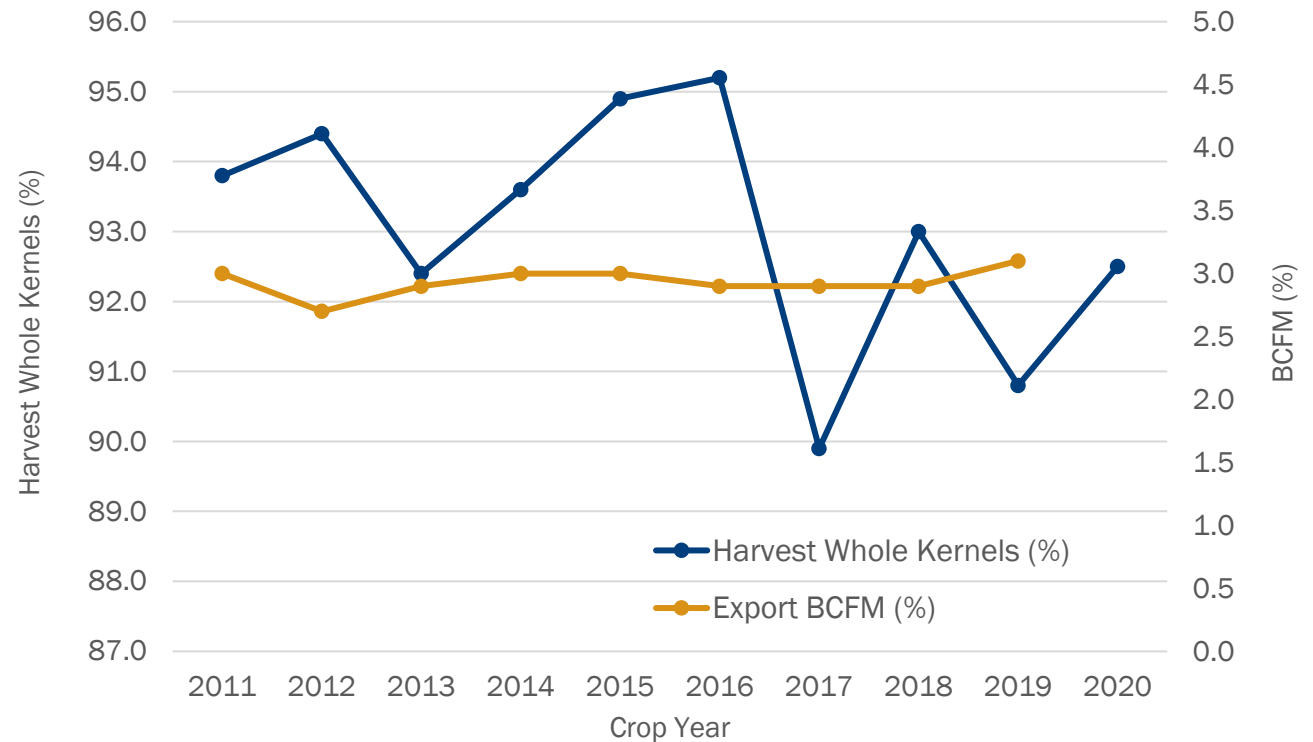
- It is difficult to predict BCFM (%) observed in the Export Cargo Report using quality factor results from the Harvest Quality Reports.
- BCFM within 0.3% of 3.0% in each of the past nine years.
- Note the following quality factors' relationships with BCFM (%) at export:
  - **Harvest Moisture (%)**
  - Harvest Whole Kernels (%)
  - Harvest Stress Cracks (%)





# Harvest Whole Kernels (%) vs. Export BCFM (%)

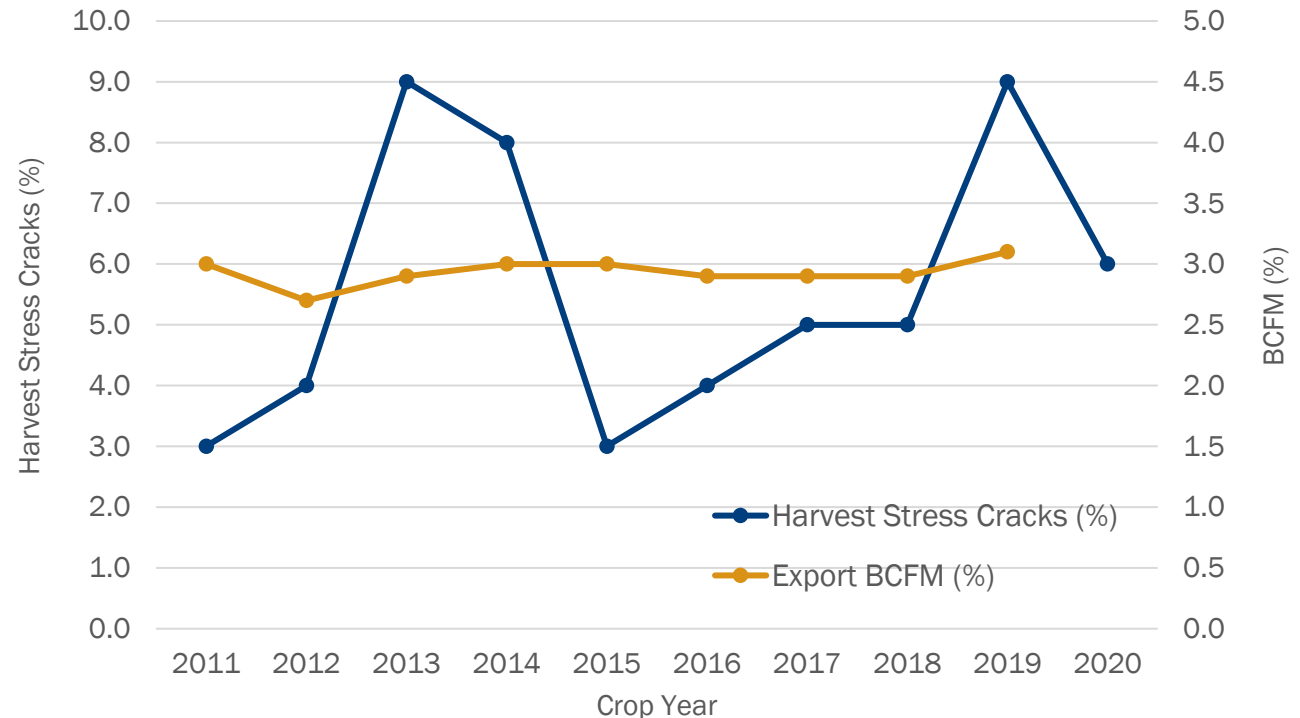
- It is difficult to predict BCFM (%) observed in the Export Cargo Report using quality factor results from the Harvest Quality Reports.
- BCFM within 0.3% of 3.0% in each of the past nine years.
- Note the following quality factors' relationships with BCFM (%) at export:
  - Harvest Moisture (%)
  - **Harvest Whole Kernels (%)**
  - Harvest Stress Cracks (%)





# Harvest Stress Cracks (%) vs. Export BCFM (%)

- It is difficult to predict BCFM (%) observed in the Export Cargo Report using quality factor results from the Harvest Quality Reports.
- BCFM within 0.3% of 3.0% in each of the past nine years.
- Note the following quality factors' relationships with BCFM (%) at export:
  - Harvest Moisture (%)
  - Harvest Whole Kernels (%)
  - **Harvest Stress Cracks (%)**





# Harvest Stress Cracks (%) vs. Export Stress Cracks (%)

